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# Construction Specification Manual

## Salt River Project

### Technical Specification Index – September 2021

Division	Title	Updated
<b>DIVISION 7: THERMAL AND MOISTURE PROTECTION</b>		
<b>071053</b>	Mods and Repair of Membrane Roofing	Revised 08/21
<b>071326</b>	Self-Adhering Sheet Waterproofing	Revised 08/21
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<b>079513</b>	Expansion Joint Cover Assemblies	Revised 08/21

## SECTION 07 01 56

### MODIFICATIONS AND REPAIR OF MEMBRANE ROOFING

#### PART 1 - GENERAL

##### 1.1 SUMMARY

###### A. Section Includes:

1. Modifications to existing roofing system in preparation for tie-in with new adjacent compatible roofing system.
2. Patching of existing roofing system where existing openings and penetrations are no longer required.
3. Cutting in of new openings and penetrations through existing roof system, and flashing with new materials into existing roofing system.
4. Temporary roofing membrane.
5. Protection of existing roofing system not scheduled to be modified or disturbed.

###### B. Related Requirements:

1. Section 01 32 33 "Photographic Documentation" for photographs taken prior to performance of roof cutting and patching work.
2. Section 01 73 00 "Execution" for cutting and patching requirements.
3. Section 02 41 19 "Selective Demolition" for procedures regarding discovery of suspected hazardous materials.
4. Section 05 31 00 "Steel Decking" for steel deck replacement.
5. Section 06 10 53 "Miscellaneous Rough Carpentry" for wood nailers, cants, curbs, and blocking.
6. Section 07 62 00 "Sheet Metal Flashing and Trim" for metal flashings and counterflashings.

##### 1.2 PREINSTALLATION MEETING

###### A. Preliminary Roofing Conference: Before starting removal Work, conduct conference at Project site.

1. Meet with Owner, Architect, Owner's insurer if applicable, testing and inspecting agency representative, roofing Installer, and installers whose work interfaces with or affects roofing, including installers of roof accessories and roof-mounted equipment.
2. Review methods and procedures related to roofing modifications and repair, including, but not limited to, the following:
  - a. Preparation for modifications and repair, including roofing system manufacturer's written instructions.
  - b. Temporary protection requirements for existing roofing system components that are to remain.

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- c. Existing roof drains and roof drainage during each stage of roofing repair, and roof-drain plugging and plug removal.
- d. Construction schedule and availability of materials, Installer's personnel, equipment, and facilities needed to avoid delays.
- e. Existing roof deck conditions requiring Architect notification.
- f. Existing roof deck removal procedures and Owner notifications.
- g. Condition and acceptance of existing roof deck and base flashing substrate for reuse.
- h. Structural loading limitations of roof deck during roofing repair.
- i. Base flashings, special roofing details, drainage, penetrations, equipment curbs, and condition of other construction that affect roofing repairs.
- j. HVAC shutdown and sealing of air intakes.
- k. Asbestos removal and discovery of asbestos-containing materials.
- l. Existing conditions that may require Architect notification before proceeding.

### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include specifications, installation instructions, and general recommendations for roof repair by manufacturer of original roofing system.
- B. Temporary Roofing Submittal: Product data and description of temporary roofing system.
  - 1. If temporary roof remains in place, include surface preparation requirements needed to receive permanent roof, and submit a letter from roofing manufacturer stating acceptance of the temporary roof and that its inclusion does not adversely affect the new roofing system's resistance to fire and wind or specified special warranty or its FM Approvals rating.

### 1.4 INFORMATIONAL SUBMITTALS

- A. Photographs or Videotape: Show existing conditions of adjoining construction and site improvements, including exterior and interior finish surfaces, that might be misconstrued as having been damaged by roofing modifications and repairs.
  - 1. Submit before Work begins.

### 1.5 CLOSEOUT SUBMITTALS

- A. Certified statement from manufacturer for existing warranted roof system stating that existing roof warranty has not been affected by Work performed under this Section.

### 1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Approved by warrantor of existing roofing system to work on existing roofing.

- B. Regulatory Requirements:
  - 1. Comply with governing EPA notification regulations before beginning roofing removal.
  - 2. Comply with hauling and disposal regulations of authorities having jurisdiction.

#### 1.7 DELIVERY, STORAGE, AND HANDLING

- A. Store roofing repair materials in acceptable staging areas on site. Store under environmental conditions acceptable to roofing materials manufacturer.
- B. Store materials on roof surfaces as necessary, placed on plywood or other type materials to protect roofing surfaces.
- C. Maintain adequate protection of materials from damage. Protect Owner's and adjacent property from injury or loss arising from the Work. Furnish necessary warning signs, guards, barricades, and protections as necessary to protect public and workers from dangers inherent with or created by the Work.

#### 1.8 FIELD CONDITIONS

- A. Owner may be occupying portions of building immediately below roofing modification and repair areas.
  - 1. Conduct roofing modification and repair so Owner's operations are not disrupted.
  - 2. Provide Owner with not less than 72 hours' written notice of activities that may affect Owner's operations.
  - 3. Coordinate work activities daily with Owner so Owner has adequate advance notice to place protective dust and water-leakage covers over sensitive equipment and furnishings, shut down HVAC and fire-alarm or -detection equipment if needed, and evacuate occupants from below work area.
  - 4. Before working over structurally impaired areas of deck, notify Owner to evacuate occupants from below affected area.
    - a. Verify that occupants below work area have been evacuated before proceeding with work over impaired deck area.
- B. Protect building, adjacent buildings, walkways, site improvements, exterior plantings, and landscaping from damage or soiling from roofing modification and repair operations.
- C. Maintain access to existing walkways, corridors, and other adjacent occupied or used facilities.
- D. Conditions existing at time of inspection for bidding will be maintained by Owner as far as practical.
  - 1. Construction Drawings for existing roofing system (if available) will be furnished for Contractor's convenience and information, but they are not a warranty of existing conditions. They are intended to supplement rather than serve in lieu of

Contractor's own investigations. Contractor is responsible for conclusions derived from existing documents.

- E. Limit construction loads on existing roof areas to remain, and existing roof areas scheduled to be modified or repaired, to the roof's design capacity.
- F. Weather Limitations: Proceed with roofing modification and repair preparation only when existing and forecasted weather conditions permit Work to proceed without water entering existing roofing system or building.
  - 1. If partial membrane removal is necessary, remove only as much roofing in one day as can be made watertight in the same day.
- G. Hazardous Materials: It is not expected that hazardous materials, such as asbestos-containing materials, will be encountered in the Work.
  - 1. Hazardous materials will be removed by Owner before start of the Work.
  - 2. Existing roof will be left no less watertight than before removal.
  - 3. If materials suspected of containing hazardous materials are encountered, do not disturb, immediately stop Work in the affected area, and notify Owner and Architect.
    - a. Comply with provisions of Section 02 41 19 "Selective Demolition" for procedures regarding discovery of suspected hazardous materials.
    - b. Hazardous materials will be removed by Owner under a separate contract.
- H. Environmental Requirements:
  - 1. Do not apply roofing membrane during inclement weather or when ambient temperatures are below 40 degrees F. unless approved in writing by manufacturer of primary roofing materials.
  - 2. Do not apply roofing membrane to damp or frozen deck surface.
  - 3. Do not expose materials vulnerable to water or sun damage in quantities greater than can be weatherproofed during the same day.

## 1.9 WARRANTY

- A. Existing Warranties: Remove, replace, patch, and repair materials and surfaces cut or damaged during performance of roofing modification and repair work, by methods and with materials so as not to void existing roofing system warranty issued by manufacturer for existing warranted roof system.
  - 1. Notify warrantor before proceeding with the Work.
  - 2. Notify warrantor of existing roofing system on completion of roofing modifications and repairs, and obtain documentation verifying that existing roofing system has been inspected and warranty remains in effect.
    - a. Submit documentation at Project closeout.
- B. Should Contractor, during performance of the Work, void all or any part of Owner's existing roofing system warranty, Contractor shall undertake any and all repairs necessary and as required by manufacturer of existing roof system to reinstate roofing warranty.

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## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. Comply with requirements of NRCA - Roofing and Waterproofing Manual, except where more stringent requirements are indicated.
- B. Prevent water infiltration through roof membrane penetrations and modifications resulting from performance of and related to roofing modifications and repair Work.
- C. Designated Roof Areas: Remove existing ballast (if any), perimeter flashings, base flashings, counter flashings, vent stack flashings, roofing membrane, insulation, and other system components as required to facilitate modifications and repair Work.
- D. Provide new roof membrane, insulation, and flashing to accommodate roof mounted equipment removal or relocation, penetrations, and where new construction abuts existing roofing system.

### 2.2 MATERIALS, GENERAL

- A. Roof Materials: Contact manufacturer of original roofing system and provide matching materials for repair. Obtain roofing membranes, insulation, and flashings only from manufacturer of original system.
- B. Provide products required by manufacturer to be fully compatible with each other and with indicated substrates, or provide separation materials as required to eliminate contact between incompatible materials.

### 2.3 TEMPORARY PROTECTION MATERIALS

- A. EPS Insulation: ASTM C578.
- B. Plywood: DOC PS 1, Grade CD, Exposure 1.
- C. OSB: DOC PS 2, Exposure 1.

### 2.4 TEMPORARY ROOFING MATERIALS

- A. Design and selection of materials for temporary roofing are Contractor's responsibilities.

### 2.5 INFILL AND REPLACEMENT MATERIALS

- A. Use infill materials matching existing roofing system materials unless otherwise indicated.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine areas to be repaired with Architect and manufacturer's representative to determine when conditions are satisfactory for installation of specified materials.
- B. Determine, in conjunction with Architect and manufacturer's representative, extent of roofing modifications and repair required.
- C. Examine surfaces for inadequate anchorage, foreign material, moisture, and unevenness which would prevent execution and quality of application of roofing system repairs.
- D. Verify new penetrations for work of other trades are in place.
- E. Ensure necessary wood blocking has been placed at proper elevations around entire perimeter of new penetration. Verify that required wood blocking is pressure treated with water borne preservative. Do not apply roofing over creosote or oil-borne preservatives.
- F. Verify roof deck surfaces are dry, sound, and rigidly anchored in place.
- G. Test substrate each day for moisture before work starts. Do not apply hot bitumen to substrates when foaming occurs. If bitumen foams or can be cleanly stripped by hand after cooling, substrate contains excessive moisture. Do not proceed until moisture level permits proper application.
- H. Do not proceed with installation until unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Protection of In-Place Conditions:
  - 1. Protect existing roofing system that is not to be disturbed during modification or repair operations.
  - 2. Limit traffic and material storage to areas of existing roofing that have been protected.
  - 3. Maintain temporary protection and leave in place until roof modifications and repairs has been completed. Remove temporary protection upon completion of roofing modification and repair work.
  - 4. Comply with requirements of existing roof system manufacturer's warranty requirements.
- B. Seal or isolate windows that may be exposed to airborne substances created in removal of existing materials.
- C. Shut off rooftop utilities and service piping before beginning the Work.

- D. Test existing roof drains to verify that they are not blocked or restricted.
  - 1. Immediately notify Architect of any blockages or restrictions.
- E. Coordinate with Owner to shut down air-intake equipment in the vicinity of the Work.
  - 1. Cover air-intake louvers before proceeding with roof modification and repair work that could affect indoor air quality or activate smoke detectors in the ductwork.
- F. During removal operations, have sufficient and suitable materials on-site to facilitate rapid installation of temporary protection in the event of unexpected rain.
- G. Maintain roof drains in functioning condition to ensure roof drainage at end of each workday.
  - 1. Prevent debris from entering or blocking roof drains and conductors.
    - a. Use roof-drain plugs specifically designed for this purpose.
    - b. Remove roof-drain plugs at end of each workday, when no work is taking place, or when rain is forecast.
  - 2. If roof drains are temporarily blocked or unserviceable due to roofing system removal or partial installation of new roofing system, provide alternative drainage method to remove water and eliminate ponding.
    - a. Do not permit water to enter into or under existing roofing system components that are to remain.
- H. Thoroughly clean roof deck surfaces.

### 3.3 INSTALLATION

- A. General: Perform work in accordance with instructions and recommendations of manufacturer of original installation materials.
- B. Remove loose aggregate from aggregate-surfaced, built-up bituminous roofing with a power broom.
- C. Clean substrate of contaminants such as dirt, debris, oil, and grease that can affect adhesion of roof patching materials.
- D. Cut holes for penetrations neatly and in accordance with Cutting and Patching requirements of Section 01 73 00 "Execution."
- E. Where continuity of existing fastener pattern has been interrupted by cutting and patching work, provide additional uplift securement for existing roofing system with new screws and plates applied to each roof zone to comply with same wind uplift requirements as specified for new roofing work.
- F. Lay base flashing and seal down to membrane and penetration.
- G. Strip in flashing with multiple layers of felt and bitumen on built-up systems and with one layer of sheet material on single-ply systems.



- H. Counterflash as required to make watertight.
- I. Do not damage metal counterflashings that are to remain. Replace metal counterflashings damaged during removal with counterflashings of same metal, weight or thickness, and finish.

### 3.4 FIELD QUALITY CONTROL

- A. Final Roof Inspection: Arrange for original roofing system manufacturer's technical personnel to inspect roofing installation repairs upon completion.
  - 1. Notify Architect and Owner 48 hours in advance of date and time of inspection.
- B. Repair or remove and replace components of roofing system where test results or inspections indicate that they do not comply with specified requirements.
- C. Roofing modifications and repairs will be considered defective if they does not pass tests and inspections.
  - 1. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

### 3.5 CLEANING

- A. Collect demolished materials and place in containers.
  - 1. Promptly dispose of demolished materials.
  - 2. Do not allow demolished materials to accumulate on-site.
  - 3. Storage or sale of demolished items or materials on-site is not permitted.
- B. Transport and legally dispose of demolished materials off Owner's property.

**END OF SECTION**

## SECTION 07 13 26

### SELF-ADHERING SHEET WATERPROOFING

#### PART 1 - GENERAL

##### 1.1 SUMMARY

- A. Section includes the following:
  - 1. Type A: HDPE sheet waterproofing system for horizontal (blindsided) under-slab applications.
  - 2. Type B: Rubberized-asphalt sheet waterproofing system for vertical below grade foundation walls.
  - 3. Type C: HDPE waterproofing system for blindsided vertical applications.
- B. Related Sections include the following:
  - 1. Division 03 Section "Under-Slab Sheet Vapor Retarder" for membrane to which waterproofing shall be sealed watertight.

##### 1.2 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
  - 1. Review waterproofing requirements including surface preparation, substrate condition and pretreatment, minimum curing period, forecasted weather conditions, special details and sheet flashings, installation procedures, testing and inspection procedures, and protection and repairs.

##### 1.3 ACTION SUBMITTALS

- A. Product Data: Include manufacturer's written instructions for evaluating, preparing, and treating substrate, technical data, and tested physical and performance properties of waterproofing.
- B. Sustainable Design Submittals: Submit supporting documentation with the completed worksheet.
  - 1. Product Data, Recycled Content: Indicate percentage of postconsumer and preconsumer recycled content and relative dollar value per unit of product.
    - a. Indicate percentage of postconsumer and preconsumer recycled content and relative dollar value per unit of product.
  - 2. Regional Materials: Submit for materials manufactured within 500 miles (800 km) of Project for each raw material.
    - a. Sourcing Location(s): Indicate location of extraction, harvesting, and recovery; indicate distance between extraction, harvesting, and recovery and the project site.

- b. Manufacturing Location(s): Indicate location of manufacturing facility; indicate distance between manufacturing facility and the project site.
        - c. Product Value: Indicate dollar value of product containing local/regional materials; include materials cost only.
        - d. Product Component(s) Value: Where product components are sourced or manufactured in separate locations, provide location information for each component. Indicate percentage by weight of each component per unit of product.
      - 3. Construction Waste Management: Submit tabulating and supporting for salvaged, recycled, and reused building waste materials.
    - C. Shop Drawings: Show locations and extent of waterproofing. Include details for substrate joints and cracks, sheet flashings, penetrations, inside and outside corners, tie-ins with adjoining waterproofing, and other termination conditions.
    - D. Samples: For the following products:
      - 1. 8-by-8-inch (200-by-200-mm) square of waterproofing and flashing sheet.
      - 2. 4-by-4-inch (100-by-100-mm) square of drainage panel.
- 1.4 INFORMATIONAL SUBMITTALS
- A. Installer Certificates: Signed by manufacturers certifying that installers comply with requirements.
  - B. Product Test Reports: From a qualified independent testing agency indicating and interpreting test results of waterproofing for compliance with requirements, based on comprehensive testing of current waterproofing formulations.
  - C. Field quality control reports.
  - D. Sample Warranty: Copy of special waterproofing manufacturer's and Installer's warranty stating obligations, remedies, limitations, and exclusions before starting waterproofing.
- 1.5 CLOSEOUT SUBMITTALS
- A. Executed copy of Special Manufacturer's Warranty.
  - B. Executed copy of Special Installer's Warranty.
- 1.6 QUALITY ASSURANCE
- A. Installer Qualifications: A firm that is approved or licensed by waterproofing manufacturer for installation of waterproofing required for this Project.
- 1.7 DELIVERY, STORAGE, AND HANDLING
- A. General: Deliver materials in manufacturer's original packaging with label indicating pertinent information identifying the item.

1. Store materials in accordance with manufacturer's instructions in a protected dry location off ground. Do not open packaging nor remove labels until time of installation.
- B. Deliver liquid materials to Project site in original packages with seals unbroken, labeled with manufacturer's name, product brand name and type, date of manufacture, and directions for storing and mixing with other components.
- C. Store liquid materials in their original undamaged packages in a clean, dry, protected location and within temperature range required by waterproofing manufacturer.
- D. Remove and replace liquid materials that cannot be applied within their stated shelf life.
- E. Store rolls according to manufacturer's written instructions.
- F. Protect stored materials from direct sunlight.

## 1.8 FIELD CONDITIONS

- A. Environmental Limitations: Apply waterproofing within the range of ambient and substrate temperatures recommended by waterproofing manufacturer. Do not apply waterproofing to a damp or wet substrate.
  1. Do not apply waterproofing in snow, rain, fog, or mist.
- B. Maintain adequate ventilation during preparation and application of waterproofing materials.

## 1.9 WARRANTY

- A. Special Manufacturer's Warranty: Written warranty, signed by waterproofing manufacturer agreeing to replace waterproofing material that does not comply with requirements or that does not remain watertight during specified warranty period.
  1. Warranty does not include failure of waterproofing due to failure of substrate prepared and treated according to requirements or formation of new joints and cracks in substrate exceeding 1/16 inch (1.6 mm) in width.
  2. Warranty Period: Ten years after date of Substantial Completion.
- B. Special Installer's Warranty: Written waterproofing Installer's warranty, signed by Installer, covering Work of this Section, for warranty period of two years.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Source Limitations: Obtain waterproofing materials and molded-sheet drainage panels through one source from a single manufacturer.

1. Obtain bituminous sheet waterproofing and HDPE sheet waterproofing, and all related accessory materials for each system, through one source from a single manufacturer, to ensure compatibility of systems and continuity of manufacturer's waterproofing warranty.

## 2.2 PERFORMANCE REQUIREMENTS

- A. Waterproofing System: Provide waterproofing products that prevent the passage of water, are compatible with adjacent waterproofing systems with which they interface, and which have been produced and are installed to establish and maintain continuous watertight seals.

## 2.3 TYPE A - HDPE SHEET WATERPROOFING

- A. HDPE Sheet for Horizontal Applications: Composite sheet membrane comprising 0.046 in (1.2 mm) of high density polyethylene film, and layers of specially formulated synthetic adhesive layers. The membrane shall form an integral and permanent bond to poured concrete to prevent water migration at the interface of the membrane and structural concrete.
- B. Physical Properties: As follows, measured per standard test methods referenced:
  1. Resistance to Hydrostatic Head: 231 ft (70 m); ASTM D 5385 modified.
  2. Tensile Strength, Film: 4000 psi (27.6 MPa) minimum; ASTM D 412.
  3. Elongation: Minimum 350%; ASTM D 412, modified.
  4. Low-Temperature Flexibility: Pass at minus -10 deg F (minus 23 deg C); ASTM D 1970.
  5. Peel Adhesion to Concrete: 5 lbf/in. (880 N/m); ASTM D 903, modified.
  6. Hydrostatic Head Resistance: ASTM D 5385, modified; 231 feet (70 m).
  7. Puncture Resistance: Minimum 220 lb. (990 N); ASTM E 154.
  8. Vapor Permeance: 0.01 perms (0.6 ng/Pa x s x sq. m); ASTM E 96, Water Method.
- C. Basis of Design Product: HDPE Sheet Waterproofing:
  1. Polyguard Products, Inc.; Underseal Underslab.
  2. Acceptable Alternative: GCP Applied Technologies; Preprufe 300 R.

## 2.4 TYPE B - RUBBERIZED-ASPHALT SHEET WATERPROOFING

- A. Rubberized-Asphalt Sheet: 60-mil-(1.5-mm-) thick, self-adhering sheet consisting of 56 mils (1.4 mm) of rubberized asphalt laminated to a 4-mil-(0.10-mm-) thick, polyethylene film with release liner on adhesive side and formulated for application with primer or surface conditioner that complies with VOC limits of authorities having jurisdiction.
  1. Physical Properties: As follows, measured per standard test methods referenced:
    - a. Tensile Strength: 250 psi (1.7 MPa) minimum; ASTM D 412, Die C, modified.
    - b. Ultimate Elongation: 300 percent minimum; ASTM D 412, Die C, modified.

- c. Low-Temperature Flexibility: Pass at minus 20 deg F (minus 29 deg C); ASTM D 1970.
- d. Crack Cycling: Unaffected after 100 cycles of 1/8-inch (3-mm) movement; ASTM C 836.
- e. Puncture Resistance: 50 lbf (222 N) minimum; ASTM E 154.
- f. Hydrostatic-Head Resistance: 200 (61 m) minimum; ASTM D 5385.
- g. Water Absorption: 0.15 percent weight-gain maximum after 48-hour immersion at 70 deg F (21 deg C); ASTM D 570.
- h. Vapor Permeance: 0.05 perms (2.9 ng/Pa x s x sq. m); ASTM E 96, Water Method.

B. Basis of Design Products: Rubberized-Asphalt Sheet Waterproofing:

1. Polyguard Products, Inc.; 650 Membrane.
2. Acceptable Alternative: GCP Applied Technologies; Bituthene.

## 2.5 TYPE C - BLINDSIDE SHEET WATERPROOFING

A. Bonded HDPE Sheet for Blindside Vertical Applications: Uniform, flexible, multilayered composite sheet membrane consisting of either a HDPE film coated with a pressure sensitive adhesive and protective release liner, total 32 mil (0.8 mm) thickness, or an HDPE film coated with a modified asphalt layer and a nonwoven geotextile fabric final layer, total 73 mil (1.9 mm) thickness; with the following physical properties:

1. HDPE Film Thickness: ASTM C3767, Minimum 0.8 mm (0.032 inch) nominal.
2. Total Composite Sheet Thickness: ASTM C3767; minimum 0.4 mm (0.016 inch) nominal thickness.
3. Tensile Strength, Film: ASTM D 412; minimum 4000 psi (27.6 MPa).
4. Low Temperature Flexibility: ASTM D 1970; pass at minus 10 degrees F (minus 23 degrees C).
5. Elongation: ASTM D412; 400%.
6. Crack Cycling at minus 9 degrees F (minus 23 degrees C): ASTM C 836, 100 cycles; Unaffected, Pass.
7. Peel Adhesion to Concrete: ASTM D 903, modified; minimum 5 lbf/in. (875 N/m).
8. Lap Adhesion: ASTM D 1876, modified; minimum 2.5 lbf/in. (440 N/m).
9. Hydrostatic Head Resistance: 231 feet (70 m).
10. Puncture Resistance: ASTM E 154; minimum 100 lbf (445 N).
11. Water Vapor Permeance: ASTM E 96/E 96M, Water Method; maximum 0.01 perms (0.6 ng/Pa x s x sq. m).
12. Water Absorption: 0.5 percent maximum; ASTM D 570.

B. Basis of Design Product: Blindside Sheet Waterproofing:

1. Polyguard Products, Inc.; Underseal Blindside Membrane.
2. Acceptable Alternative: GCP Applied Technologies; Preprufe 160R Plus.

## 2.6 AUXILIARY MATERIALS

A. Furnish auxiliary materials recommended by waterproofing manufacturer for intended use and compatible with rubberized-asphalt sheet waterproofing.

- B. Furnish liquid-type auxiliary materials that comply with VOC limits of authorities having jurisdiction.
- C. Primer: Liquid waterborne primer recommended for substrate by manufacturer of sheet waterproofing material.
- D. Surface Conditioner: Liquid, waterborne surface conditioner recommended for substrate by manufacturer of sheet waterproofing material.
- E. Sheet Strips: Self-adhering, rubberized-asphalt composite sheet strips of same material and thickness as sheet waterproofing.
- F. Liquid Membrane: Elastomeric, two-component liquid, cold fluid applied, trowel grade or low viscosity.
- G. Substrate Patching Membrane: Low-viscosity, two-component, asphalt-modified coating.
- H. Mastic, Adhesives, and Tape: Liquid mastic and adhesives, and adhesive tapes recommended by waterproofing manufacturer.
  - a. Detail Tape: Two-sided, pressure-sensitive, self-adhering reinforced tape, 4-1/2 inches (114 mm) wide, with a tack-free protective adhesive coating on one side and release film on self-adhering side.
  - b. Detail Strips: 62.5-mil-(1.58-mm-) thick, felt-reinforced self-adhesive strip, 9 inches (230 mm) wide, with release film on adhesive side.
- I. Metal Termination Bars: Aluminum bars, approximately 1 by 1/8 inch (25 by 3 mm) thick, predrilled at maximum 9-inch (225-mm) centers.
- J. Protection Course: Fan folded, with a core of extruded-polystyrene board insulation sandwiched between 2 sheets of plastic film, nominal thickness 1/4 inch(6 mm), with compressive strength of 15 psi (103 kPa) per ASTM D 1621 and maximum water absorption by volume of 0.4 percent per ASTM C 272.

## 2.7 MOLDED-SHEET DRAINAGE PANELS

- A. Nonwoven-Geotextile-Faced, Molded-Sheet Drainage Panel: Manufactured composite subsurface drainage panels consisting of a nonwoven, needle-punched geotextile facing with an apparent opening size not exceeding No. 70 (0.21-mm) sieve laminated to one side with a polymeric film bonded to the other side of a studded, nonbiodegradable, molded-plastic-sheet drainage core, with a vertical flow rate of 9 to 15 gpm per ft. (112 to 188 L/min. per m).

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements and other conditions affecting performance.
- B. HDPE Sheet Waterproofing: Verify that compacted subgrade is dry, smooth, and sound; and has been inspected and approved by Owner's Testing Laboratory.
- C. Rubberized-Asphalt Sheet Waterproofing:
  - 1. Verify that concrete has cured and aged for minimum time period recommended by waterproofing manufacturer.
  - 2. Verify that concrete is visibly dry and free of moisture. Test for capillary moisture by plastic sheet method according to ASTM D 4263.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 SURFACE PREPARATION

- A. Clean, prepare, and treat substrates according to manufacturer's written instructions. Provide clean, dust-free, and dry substrates for waterproofing application.
- B. Mask off adjoining surfaces not receiving waterproofing to prevent spillage and overspray affecting other construction.
- C. Remove grease, oil, bitumen, form-release agents, paints, curing compounds, and other penetrating contaminants or film-forming coatings from concrete.
- D. Remove fins, ridges, mortar, and other projections and fill honeycomb, aggregate pockets, holes, and other voids.
- E. Prepare, fill, prime, and treat joints and cracks in substrates. Remove dust and dirt from joints and cracks according to ASTM D 4258.
  - 1. Install sheet strips of width in accordance with manufacturer's written instructions and center over treated construction and contraction joints and cracks exceeding a width of 1/16 inch (1.6 mm).
- F. Bridge and cover isolation joints, expansion joints, and discontinuous deck to wall and deck to deck joints with overlapping sheet strips of widths in accordance with manufacturer's written instructions.
  - 1. Invert and loosely lay first sheet strip over center of joint. Firmly adhere second sheet strip to first and overlap to substrate.
- G. Corners: Prepare, prime, and treat inside and outside corners according to ASTM D 6135.
  - 1. Install membrane strips centered over vertical inside corners. Install 3/4-inch(19-mm) fillets of liquid membrane on horizontal inside corners and as follows:



- a. At footing-to-wall intersections, extend liquid membrane each direction from corner or install membrane strip centered over corner.
- H. Prepare, treat, and seal vertical and horizontal surfaces at terminations and penetrations through waterproofing and at drains and protrusions according to ASTM D 6135.

### 3.3 TYPE A – HDPE SHEET APPLICATION

- A. Install HDPE sheets according to waterproofing manufacturer's written instructions.
- B. Place and secure drainage panels over substrate. Lap edges and ends of geotextile to maintain continuity.
- C. Vertical Applications: Install sheet membrane with HDPE face against substrate. Accurately align sheets and maintain uniform 3-inch- (75-mm-) minimum lap widths and end laps. Overlap and seal seams and stagger and tape end laps to ensure watertight installation. Mechanically fasten to substrate.
  - 1. Securely fasten top termination of membrane with continuous metal termination bar anchored into substrate and cover with detailing tape.
- D. Horizontal Applications: Install sheet membrane with HDPE face against substrate. Accurately align sheets and maintain uniform 3-inch- (75-mm-) minimum lap widths and end laps. Overlap and seal seams. Overlap, stagger, and seal end laps with detail tape to ensure watertight installation.
- E. Corners: Seal lapped terminations and cut edges of sheet waterproofing at inside and outside corners with detail tape.
- F. Seal penetrations through sheet waterproofing to provide watertight seal with detail tape patches or wraps and a liquid-membrane troweling.
- G. Install sheet waterproofing and auxiliary materials to produce a continuous watertight tie into adjacent waterproofing.
- H. Repair tears, voids, and lapped seams in waterproofing not complying with requirements. Tape perimeter of damaged or nonconforming area extending 6 inches (150 mm) beyond repaired areas in all directions. Apply a patch of sheet membrane and firmly secure with detail tape.
- I. Correct deficiencies in or remove waterproofing that does not comply with requirements, repair substrates, reapply waterproofing, and repair sheet flashings.

### 3.4 TYPE B – RUBBERIZED-ASPHALT SHEET APPLICATION

- A. Install self-adhering sheets according to waterproofing manufacturer's written instructions and recommendations in ASTM D 6135.

- B. Apply primer to substrates at required rate and allow to dry. Limit priming to areas that will be covered by sheet waterproofing in same day. Reprime areas exposed for more than 24 hours.
- C. Apply and firmly adhere sheets over area to receive waterproofing. Accurately align sheets and maintain uniform 2-1/2-inch-(64-mm-) minimum lap widths and end laps. Overlap and seal seams and stagger end laps to ensure watertight installation.
  - 1. When ambient and substrate temperatures range between 25 and 40 deg F (minus 4 and plus 5 deg C), install self-adhering, rubberized-asphalt sheets produced for low-temperature application. Do not use low-temperature sheets if ambient or substrate temperature is higher than 60 deg F (16 deg C).
- D. Two-Ply Application: Install sheets to form a membrane with lap widths not less than 50 percent of sheet widths to provide a minimum of 2 thicknesses of sheet membrane over areas to receive waterproofing.
- E. Apply continuous sheets over sheet strips bridging substrate cracks, construction, and contraction joints.
- F. Seal exposed edges of sheets at terminations not concealed by metal counterflashings or ending in reglets with mastic or sealant.
- G. Install sheet waterproofing and auxiliary materials to completely seal waterproofing to adjacent HDPE waterproofing, and under-slab sheet vapor retarder.
  - 1. Perform perimeter tie-ins and transitions in strict accordance with manufacturer's details, instructions, and recommendations to ensure specified waterproofing warranty will be issued.
- H. Repair tears, voids, and lapped seams in waterproofing not complying with requirements. Slit and flatten fishmouths and blisters. Patch with sheets extending 6 inches (150 mm) beyond repaired areas in all directions.
- I. Immediately install drainage panels and protection course with butted joints over waterproofing membrane.

### 3.5 TYPE C – BLINDSIDE SHEET WATERPROOFING APPLICATION

- A. Install blindside sheet waterproofing in accordance with manufacturer's written instructions.
- B. Place and secure molded sheet drainage panels over substrate. Lap edges and ends of geotextile to maintain continuity.
- C. Vertical Applications: Install sheet with face against substrate. Accurately align sheets and maintain uniform side and end laps of minimum dimensions required by membrane manufacturer. Overlap and seal seams, and stagger and tape end laps to ensure watertight installation. Mechanically fasten to substrate.
  - 1. Securely fasten top termination of membrane with continuous metal termination bar anchored into substrate and cover with detail tape.

#### SELF-ADHERING SHEET WATERPROOFING

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- D. Horizontal Applications: Install sheet with face against substrate. Accurately align sheets and maintain uniform side and end laps of minimum dimensions required by membrane manufacturer. Overlap and seal seams, and stagger and tape end laps to ensure watertight installation.
- E. Corners: Seal lapped terminations and cut edges of sheet waterproofing at inside and outside corners with detail tape.
- F. Seal penetrations through sheet waterproofing to provide watertight seal with detail tape patches or wraps and a liquid-membrane troweling.
- G. Install sheet waterproofing and auxiliary materials to produce a continuous watertight tie into adjacent waterproofing.
- H. Repair tears, voids, and lapped seams in waterproofing not complying with requirements. Tape perimeter of damaged or nonconforming area extending 6 inches (150 mm) beyond repaired areas in all directions. Apply a patch of sheet waterproofing and firmly secure with detail tape.

### 3.6 MOLDED-SHEET DRAINAGE PANEL INSTALLATION

- A. Place and secure molded-sheet drainage panels according to manufacturer's written instructions. Use adhesives that do not penetrate waterproofing. Lap edges and ends of geotextile to maintain continuity. Protect installed molded-sheet drainage panels during subsequent construction.
  - 1. For vertical applications, install board insulation as a protection course after installing drainage panels.

### 3.7 FIELD QUALITY CONTROL

- A. Manufacturer Field Service: Engage a site representative qualified by waterproofing membrane manufacturer to inspect substrate conditions, surface preparation, membrane application, flashings, protection, and drainage components; and to furnish daily reports to Architect.
- B. Inspection: Arrange for manufacturer's representative to perform two field inspections, as follows:
  - 1. Perform inspection at commencement of installation, to ensure work is being performed in accordance with manufacturer's instructions.
  - 2. Inspect completed installation and provide written report that installation complies with manufacturer's written instructions.
- C. Remove and replace applications of sheet waterproofing where inspection indicates that it does not comply with specified requirements.
- D. Perform additional testing and inspecting, at Contractor's expense, to determine compliance of replaced or additional work with specified requirements.

## SELF-ADHERING SHEET WATERPROOFING

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### 3.8 SITE SUSTAINABILITY

- A. Construction Waste Management: Comply with requirements of Section 01 74 19.
  - 1. Waste Disposal: Dispose of product waste, including accessories and used items, by recycling or reusing waste materials.

### 3.9 PROTECTION AND CLEANING

- A. Do not permit foot traffic on unprotected membrane.
- B. Protect waterproofing from damage and wear during remainder of construction period.
- C. Protect sheet waterproofing from damage due to UV light, harmful weather exposures, physical abuse, and other causes. Provide temporary coverings where insulation will be subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.
- D. Clean spillage and soiling from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

**END OF SECTION**

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SELF-ADHERING SHEET WATERPROOFING  
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*Last Updated:*

*August 2021*

**SECTION 07 16 16**  
**CRYSTALLINE WATERPROOFING**

**PART 1 - GENERAL**

**1.1 SUMMARY**

- A. Section Includes: Crystalline waterproofing for negative-side application to concrete.
- B. Related Sections:
  - 1. Division 03 Section "Cast-in-Place Concrete" for waterstops and finishing concrete walls and slabs to receive waterproofing.
  - 2. Division 07 Section "Joint Sealants" for elastomeric and preformed sealants in concrete and concrete unit masonry walls and floors.

**1.2 ACTION SUBMITTALS**

- A. Product Data: For each type of product indicated. Include construction details, material descriptions and installation instructions for crystalline waterproofing.

**1.3 INFORMATIONAL SUBMITTALS**

- A. Qualification Data: For Applicator.
- B. Product Certificates: For waterproofing, patching, and plugging materials, from manufacturer.
- C. Product Test Reports: Based on evaluation of comprehensive tests performed by manufacturer and witnessed by a qualified testing agency, for crystalline waterproofing.
- D. Field quality-control reports.

**1.4 QUALITY ASSURANCE**

- A. Applicator Qualifications: A firm experienced in applying crystalline waterproofing similar in material, design, and extent to that indicated for this Project, whose work has resulted in applications with a record of successful in-service performance, and that employs workers trained and approved by manufacturer.

**1.5 PROJECT CONDITIONS**

- A. Weather Limitations: Proceed with application only when existing and forecasted weather conditions permit crystalline waterproofing to be performed according to manufacturer's written instructions.

- B. Proceed with waterproofing work only after pipe sleeves, vents, curbs, inserts, drains, and other projections through the substrate to be waterproofed have been completed. Proceed only after substrate defects, including honeycombs, voids, and cracks, have been repaired to provide a sound substrate free of forming materials, including reveal inserts.
- C. Ambient Conditions: Proceed with waterproofing work only if temperature is maintained at 40 deg F (4.4 deg C) or above during work and cure period, and space is well ventilated and kept free of water.

## PART 2 - PRODUCTS

### 2.1 WATERPROOFING MATERIALS

- A. Crystalline Waterproofing: Prepackaged, [gray] [white]-colored proprietary blend of portland cement, specially treated sand, and active chemicals that, when mixed with water and applied, penetrates into concrete and concrete unit masonry and reacts chemically with the byproducts of cement hydration in the presence of water to develop crystalline growth within substrate capillaries to produce an impervious, dense, waterproof substrate; that has VOC content complying with limits of authorities having jurisdiction; with properties meeting or exceeding the criteria specified below.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. American PERMAQUIK Inc.; Super 200.
    - b. Anti-Hydro International, Inc.; A-H Hydrocap.
    - c. AQUAFIN, Inc.; AQUAFIN-IC.
    - d. BASF Building Systems; MasterSeal 500.
    - e. Euclid Tamms; [HEY'DI K-11] [HEY'DI POWER X SYSTEM].
    - f. International Chem-Crete, Inc.; Chem-Cretex Cem 600.
    - g. IPA Systems, Inc.; Drycon.
    - h. Kryton Group of Companies (The); Krystol T1 & T2 Waterproofing System.
    - i. Tremco, Inc.; Permaquick 200.
    - j. Vandex USA LLC; Vandex Super/Super White.
    - k. Xypex Chemical Corporation; Xypex.
  - 2. Properties:
    - a. Water Permeability: Maximum zero for water at 30 feet (9 m) when tested according to CE CRD-C 48.
    - b. Compressive Strength: Minimum 3500 psi (24.1 MPa) at 28 days when tested according to ASTM C 109/C 109M.

### 2.2 ACCESSORY MATERIALS

- A. Patching Compound: Factory-premixed cementitious repair mortar, crack filler, or sealant recommended by waterproofing manufacturer for filling and patching tie holes, honeycombs, reveals, and other imperfections; compatible with substrate and other materials indicated; and VOC content complying with limits of authorities having jurisdiction.

- B. Plugging Compound: Factory-premixed cementitious compound with hydrophobic properties and recommended by waterproofing manufacturer; resistant to water and moisture but vapor permeable for all standard applications (vertical, overhead, and horizontal surfaces not exposed to vehicular traffic); compatible with substrate and other materials indicated; and VOC content complying with limits of authorities having jurisdiction.
- C. Portland Cement: ASTM C 150, Type I.
- D. Sand: ASTM C 144.
- E. Polymer Admixture for Protective Topping: Polymer bonding agent and admixture designed to improve adhesion to prepared substrates and not to create a vapor barrier.
- F. Water: Potable.

### 2.3 MIXES

- A. Crystalline Waterproofing: Add prepackaged dry ingredients to water according to manufacturer's written instructions. Mix together with mechanical mixer or by hand to required consistency.
- B. Protective Topping: Measure, batch, and mix portland cement and sand in the proportion of 1:3 and water gaged with a polymer admixture. Blend together with mechanical mixer to required consistency.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Applicator present, for suitable conditions where waterproofing is to be applied.
- B. Proceed with application only after unsatisfactory conditions have been corrected.
- C. Notify Architect in writing of active leaks or defects that would affect system performance.

### 3.2 PREPARATION

- A. Protect other work from damage caused by cleaning, preparation, and application of waterproofing. Provide temporary enclosure to confine spraying operation and to ensure adequate ambient temperatures and ventilation conditions for application.
- B. Do not allow waterproofing, patching, and plugging materials to enter reveals or annular spaces intended for resilient sealants or gaskets, such as joint spaces between pipes and pipe sleeves.



- C. Stop active water leaks with plugging compound according to waterproofing manufacturer's written instructions.
- D. Repair damaged or unsatisfactory substrate with patching compound according to manufacturer's written instructions.
  - 1. At holes and cracks in substrate, remove loosened chips and cut reveal with sides perpendicular to surface, not tapered, and approximately 1 inch (25.4 mm) deep. Fill reveal with patching compound flush with surface.
- E. Surface Preparation: Comply with waterproofing manufacturer's written instructions to remove efflorescence, chalk, dust, dirt, mortar spatter, grease, oils, paint, curing compounds, and form-release agents to ensure that waterproofing bonds to surfaces.
  - 1. Clean concrete surfaces according to ASTM D 4258.
    - a. Scratch- and Float-Finished Concrete: Etch with 10 percent muriatic (hydrochloric) acid solution according to ASTM D 4260.
    - b. Prepare smooth-formed and trowel-finished concrete by mechanical abrading or abrasive-blast cleaning according to ASTM D 4259.
  - 2. Concrete Joints: Clean reveals according to waterproofing manufacturer's written instructions.

### 3.3 APPLICATION

- A. General: Comply with waterproofing manufacturer's written instructions for application and curing.
  - 1. Saturate surface with water for several hours prior to application and maintain damp condition until applying waterproofing. Remove standing water.
  - 2. Apply waterproofing to surfaces indicated on Drawings.
  - 3. Number of Coats: Number required for specified water permeability, but not less than two coats.
  - 4. Application Method: Brush or spray. Apply to ensure that each coat fills voids and is in full contact with substrate or previous coat.
  - 5. Dampen surface between coats.
- B. Final Coat Finish: Brushed.
- C. Curing: Moist-cure waterproofing for two days immediately after final coat has set, followed by air drying, unless otherwise recommended in writing by manufacturer.
- D. Waterproofing Treatment Extensions: Extend waterproofing treatment as follows:
  - 1. Onto columns integral with treated walls.
  - 2. Onto interior nontreated walls intersecting exterior treated walls, for a distance of 24 inches (600 mm) for cast-in-place concrete.
  - 3. Onto exterior walls and onto both exterior and interior columns, for a height of 12 inches (300 mm), where floors, but not walls, are treated.
  - 4. Onto every substrate in areas indicated for treatment, including pits, sumps, and similar offsets and features.

- E. Protective Topping: Apply [1-inch- (25.4-mm-)] <Insert dimension> thick, protective topping over floor surfaces.
  - 1. Exception: Elevator pit floor, unless required by manufacturer.

#### 3.4 FIELD QUALITY CONTROL

- A. Inspection: Engage manufacturer's representative to inspect completed application and provide a written report that application complies with manufacturer's written instructions.

**END OF SECTION**

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**SECTION 07 19 00**  
**WATER REPELLENTS**

**PART 1 - GENERAL**

**1.1 SUMMARY**

- A. Section includes penetrating water repellent treatments for the following exterior vertical and horizontal surfaces:
  - 1. Cast in place concrete.

**1.2 PREINSTALLATION MEETINGS**

- A. Preinstallation Conference: Conduct conference at Project site.

**1.3 ACTION SUBMITTALS**

- A. Product Data: Technical data including composition, application and number of coats, colors.

**1.4 INFORMATIONAL SUBMITTALS**

- A. Qualification Data: Submit data for Applicator.
- B. Product Certificates: Submit certificates for each type of water repellent.
- C. Preconstruction Test Reports: Submit reports for water repellent treated substrates.
- D. Field quality control reports.

**1.5 QUALITY ASSURANCE**

- A. Applicator Qualifications: Entity having minimum 5 years documented experience who employs workers trained and approved by manufacturer.
- B. Mockups: Prepare mockups of each required water repellent on each type of substrate required to demonstrate aesthetic effects, for preconstruction testing, and to set quality standards for materials and execution.
  - 1. Locate mockups on actual in-place surfaces indicated to receive water repellent.
    - a. Size: 10 sq. ft. (9.3 sq. m) each.
  - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.

3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

## 1.6 PRECONSTRUCTION TESTING

- A. Preconstruction Testing: Engage a qualified testing agency to perform preconstruction testing of water repellents on field mockups.
  1. In addition to verifying performance requirements, use mockups to verify manufacturer's written instructions for application procedure and optimum rates of product application to substrates.
  2. Propose changes to materials and methods to suit.
  3. Notify Architect seven days in advance of the dates and times when mockups will be tested.

## 1.7 FIELD CONDITIONS

- A. Limitations: Proceed with application when existing and forecasted weather and substrate conditions permit water repellents to be applied according to manufacturers' written instructions and warranty requirements:
  1. Concrete surfaces and mortar have cured for not less than 28 days.
  2. Building has been closed in for not less than 30 days before treating wall assemblies.
  3. Ambient temperature is above 40 degrees F (4.4 degrees C) and below 100 degrees F (37.8 degrees C) and will remain so for 24 hours.
  4. Substrate is not frozen and substrate surface temperature is above 40 degrees F (4.4 degrees C) and below 100 degrees F (37.8 degrees C).
  5. Rain or snow is not predicted within 24 hours.
  6. Not less than three days have passed since surfaces were last wet.
  7. Windy conditions do not exist that might cause water repellent to be blown onto vegetation or surfaces not intended to be treated.

## 1.8 WARRANTY

- A. Written warranty signed by Manufacturer and Applicator in which Manufacturer and Applicator agree(s) to repair or replace materials that fail to maintain water repellency within specified warranty period.
  1. Warranty Period: Five years from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. Performance: Water repellents shall meet the following performance requirements as determined by testing on substrates representing those indicated.

- B. Product shall be penetrating, breathable, colorless, non-film-forming, and suitable for application to cast-in-place concrete, of the type specified for this Project.
- C. Water Absorption: Minimum 90 percent reduction of water absorption after 24 hours for treated compared to untreated specimens when tested according to the following:
  - 1. Cast-in-Place Concrete: ASTM C 642.
- D. Durability: Maximum 5 percent loss of water repellent performance after 2500 hours of weathering according to ASTM G 154 compared to water repellent treated specimens before weathering.
- E. Chloride-Ion Intrusion in Concrete: NCHRP Report 244, Series II tests.
  - 1. Reduction of Water Absorption: 80 percent.
  - 2. Reduction in Chloride Content: 80 percent.

## 2.2 PENETRATING WATER REPELLENTS

- A. Silane, Penetrating Water Repellent: Clear, containing 20 percent or more solids of alkyltrialkoxysilanes; with alcohol, mineral spirits, water, or other proprietary solvent carrier; and with 400 g/L or less of VOCs.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. BASF Corp. - Construction Chemicals.
    - b. Dayton Superior.
    - c. Euclid Chemical Company (The); an RPM company.
    - d. Evonik Degussa Corporation.
    - e. Nox-Crete Products Group.
    - f. PROSOCO, Inc.
    - g. Tnemec Inc.
  - 2. Basis of Design: PROSOCO® SL100 Water Repellent.
- B. Material Properties:
  - 1. Form: Clear, slightly yellow liquid with slight alcohol odor.
  - 2. Specific Gravity: 0.920.
  - 3. pH: Not applicable.
  - 4. Active Content: 98%.
  - 5. Weight per Gallon: 7.65 pounds.
  - 6. Total Solids: 62 percent (ASTM D 5095).
  - 7. Flash Point: 94 degrees F (34 degrees C) ASTM D 3278.
  - 8. VOC Content: Maximum 350 grams per liter.
  - 9. Shelf Life: Minimum 1 year in tightly sealed, unopened container.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions for compliance with requirements and conditions affecting performance of the work.
  - 1. Verify that surfaces are clean and dry according to water repellent manufacturer's requirements. Check moisture content in minimum of three representative locations by method recommended by manufacturer.
  - 2. Verify that there is no efflorescence or other removable residues that would be trapped beneath the application of water repellent.
  - 3. Verify that required repairs are complete, cured, and dry before applying water repellent.
- B. Test pH level according to water repellent manufacturer's written instructions to ensure chemical bond to silica containing or siliceous minerals.
- C. Proceed with installation after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. New Construction and Repairs: Allow concrete and other cementitious materials to age before application of water repellent, according to repellent manufacturer's written instructions.
- B. Cleaning: Before application of water repellent, clean substrate of substances that could impair penetration or performance of product according to water repellent manufacturer's written instructions.
  - 1. Cast in Place Concrete: Remove oil, curing compounds, laitance, and other substances that inhibit penetration or performance of water repellents according to ASTM E 1857.
- C. Protect adjoining work, including mortar and sealant bond surfaces, from spillage or blow over of water repellent. Cover adjoining and nearby surfaces of aluminum and glass if there is the possibility of water repellent being deposited on surfaces. Cover live vegetation.
- D. Coordination with Sealant Joints: Do not apply water repellent until sealants for joints adjacent to surfaces receiving water-repellent treatment have been installed and cured.
  - 1. Water-repellent work may precede sealant application only if sealant adhesion and compatibility have been tested and verified using substrate, water repellent, and sealant materials identical to those required.

### 3.3 APPLICATION

- A. Comply with manufacturer's written instructions for application procedure unless otherwise indicated.

- B. Manufacturer's Field Service: Engage a factory authorized service representative to inspect the substrate before application of water repellent and to instruct Applicator on the product and application method to be used.
- C. Apply coating of water repellent on surfaces to be treated using 15 psi (103 kPa) pressure spray with a fan type spray nozzle to the point of saturation. Apply coating in dual passes of uniform, overlapping strokes.
- D. Remove excess material; do not allow material to puddle beyond saturation.
- E. Dry Time: Protect from rain and pedestrian & foot traffic for at least 4 hours.

### 3.4 FIELD QUALITY CONTROL

- A. Testing of Water Repellent Material: Owner reserves the right to invoke the following procedure at any time and as often as Owner deems necessary during the period when water repellent is being applied:
  - 1. Owner will engage the services of a qualified testing agency to sample water repellent material being used. Samples of material delivered to site will be taken, identified, sealed, and certified in presence of Contractor.
  - 2. Testing agency will perform tests for compliance of water repellent material with product requirements.
  - 3. Owner may direct Contractor to stop applying water repellents if test results show material being used does not comply with product requirements. Contractor shall remove noncomplying material from site, pay for testing, and correct deficiency of surfaces treated with rejected materials, as approved by Architect.
- B. Coverage Test: In the presence of Architect, hose down a dry, repellent treated surface to verify complete and uniform product application. A change in surface color will indicate incomplete application.
  - 1. Notify Architect seven days in advance of the dates and times when surfaces will be tested.
  - 2. Reapply water repellent until coverage test indicates complete coverage.

### 3.5 CLEANING

- A. Immediately clean water repellent from adjoining surfaces and surfaces soiled or damaged by water repellent application as work progresses. Correct damage to work of other trades caused by water repellent application, as approved by Architect.
- B. Comply with manufacturer's written cleaning instructions.

## END OF SECTION



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**SECTION 07 21 00**  
**THERMAL INSULATION**

**PART 1 - GENERAL**

**1.1 SUMMARY**

**A. Section Includes:**

1. Extruded polystyrene foam-plastic board insulation.
2. Polyisocyanurate foam-plastic board insulation.
3. Glass-fiber blanket insulation.
4. Glass-fiber board insulation.
5. Mineral-wool blanket insulation.
6. Mineral-wool board insulation.
7. Loose-fill insulation.

**B. Related Requirements:**

1. Section 04 22 00 "Concrete Unit Masonry" for insulation installed in masonry cells.
2. Section 07 21 14 "Foam Board Insulation" for masonry cavity wall insulation.
3. Section 07 21 19 "Foamed-in-Place Insulation" for spray-applied polyurethane foam insulation.
4. Applicable Division 07 roofing sections for insulation specified as part of roofing construction.
5. Section 09 29 00 "Gypsum Board" for sound attenuation blanket used as acoustic insulation.

**1.2 ACTION SUBMITTALS**

**A. Product Data: For the following:**

1. Extruded polystyrene foam-plastic board insulation.
2. Polyisocyanurate foam-plastic board insulation.
3. Glass-fiber blanket insulation.
4. Glass-fiber board insulation.
5. Mineral-wool blanket insulation.
6. Mineral-wool board insulation.
7. Loose-fill insulation.

### 1.3 INFORMATIONAL SUBMITTALS

- A. Installer's Certification: Listing type, manufacturer, and R-value of insulation installed in each element of the building thermal envelope.
  - 1. For blown-in loose-fill insulation, indicate initial installed thickness, settled thickness, settled R-value, installed density, coverage area, and number of bags installed.
  - 2. Sign, date, and post the certification in a conspicuous location on Project site.
- B. Product Test Reports: For each product, for tests performed by a qualified testing agency.
- C. Research Reports: For foam-plastic insulation, from ICC-ES.

### 1.4 DELIVERY, STORAGE, AND HANDLING

- A. Protect insulation materials from physical damage and from deterioration due to moisture, soiling, and other sources. Store inside and in a dry location. Comply with manufacturer's written instructions for handling, storing, and protecting during installation.
- B. Protect foam-plastic board insulation as follows:
  - 1. Do not expose to sunlight except to necessary extent for period of installation and concealment.
  - 2. Protect against ignition at all times. Do not deliver foam-plastic board materials to Project site until just before installation time.
  - 3. Quickly complete installation and concealment of foam-plastic board insulation in each area of construction.

## PART 2 - PRODUCTS

### 2.1 EXTRUDED POLYSTYRENE FOAM-PLASTIC BOARD INSULATION

- A. Acceptable Manufacturers: Subject to compliance with requirements, provide products from one of the following:
  - 1. DiversiFoam Products.
  - 2. Foamular; Owens Corning.
  - 3. GreenGuard; Kingspan.
  - 4. Styrofoam, Dow Chemical Company (The).
- B. Extruded Polystyrene Board Insulation, Type X: ASTM C578, Type X, 15-psi (104-kPa) minimum compressive strength; unfaced.
  - 1. Flame-Spread Index: Not more than 25 when tested in accordance with ASTM E84.

2. Smoke-Developed Index: Not more than 450 when tested in accordance with ASTM E84.
  3. Fire Propagation Characteristics: Passes NFPA 285 testing as part of an approved assembly.
  4. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.
- C. Extruded Polystyrene Board Insulation, Type IV: ASTM C578, Type IV, 25-psi (173-kPa) minimum compressive strength; unfaced.
1. Flame-Spread Index: Not more than 25 when tested in accordance with ASTM E84.
  2. Smoke-Developed Index: Not more than 450 when tested in accordance with ASTM E84.
  3. Fire Propagation Characteristics: Passes NFPA 285 testing as part of an approved assembly.
  4. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.
- D. Extruded Polystyrene Board Insulation, Type IV, Drainage Panels: ASTM C578, Type IV, 25-psi (173-kPa) minimum compressive strength; unfaced; fabricated with shiplap or channel edges and with one side having grooved drainage channels.
1. Flame-Spread Index: Not more than 25 when tested in accordance with ASTM E84.
  2. Smoke-Developed Index: Not more than 450 when tested in accordance with ASTM E84.
  3. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.
- E. Extruded Polystyrene Board Insulation, Type VI: ASTM C578, Type VI, 40-psi (276-kPa) minimum compressive strength.
1. Flame-Spread Index: Not more than 25 when tested in accordance with ASTM E84.
  2. Smoke-Developed Index: Not more than 450 when tested in accordance with ASTM E84.
  3. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.
- F. Extruded Polystyrene Board Insulation, Type VI, Drainage Panels: ASTM C578, Type VI, 40-psi (276-kPa) minimum compressive strength; unfaced; fabricated with shiplap or channel edges and with one side having grooved drainage channels.
1. Flame-Spread Index: Not more than 25 when tested in accordance with ASTM E84.
  2. Smoke-Developed Index: Not more than 450 when tested in accordance with ASTM E84.
  3. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.

- G. Extruded Polystyrene Board Insulation, Type VII: ASTM C578, Type VII, 60-psi (414-kPa) minimum compressive strength.
  - 1. Flame-Spread Index: Not more than 25 when tested in accordance with ASTM E84.
  - 2. Smoke-Developed Index: Not more than 450 when tested in accordance with ASTM E84.
  - 3. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.
  
- H. Extruded Polystyrene Board Insulation, Type VII, Drainage Panels: ASTM C578, Type VII, 60-psi (414-kPa) minimum compressive strength; fabricated with shiplap or channel edges and with one side having grooved drainage channels.
  - 1. Flame-Spread Index: Not more than 25 when tested in accordance with ASTM E84.
  - 2. Smoke-Developed Index: Not more than 450 when tested in accordance with ASTM E84.
  - 3. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.
  
- I. Extruded Polystyrene Board Insulation, Type V: ASTM C578, Type V, 100-psi (690-kPa) minimum compressive strength.
  - 1. Flame-Spread Index: Not more than 25 when tested in accordance with ASTM E84.
  - 2. Smoke-Developed Index: Not more than 450 when tested in accordance with ASTM E84.
  - 3. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.

## 2.2 POLYISOCYANURATE FOAM-PLASTIC BOARD INSULATION

- A. Acceptable Manufacturers: Subject to compliance with requirements, provide products from one of the following:
  - 1. Atlas Roofing Corporation.
  - 2. Carlisle Coatings & Waterproofing Inc.; Hunter Panels.
  - 3. Dow Chemical Company; Thermax.
  - 4. Rmax, Inc.
  
- B. Polyisocyanurate Board Insulation, Foil Faced: ASTM C1289, foil faced, Type I, Class 1 or 2.
  - 1. Fire Propagation Characteristics: Passes NFPA 285 testing as part of an approved assembly.
  - 2. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.
  
- C. Polyisocyanurate Board Insulation, Glass-Fiber-Mat Faced: ASTM C1289, glass-fiber-mat faced, Type II, Class 2.

1. Fire Propagation Characteristics: Passes NFPA 285 testing as part of an approved assembly.
2. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.

### 2.3 GLASS-FIBER BLANKET INSULATION

- A. Acceptable Manufacturers: Subject to compliance with requirements, provide products from one of the following:
1. CertainTeed Corporation.
  2. Johns Manville; a Berkshire Hathaway company.
  3. Owens Corning.
- B. Glass-Fiber Blanket Insulation, Unfaced: ASTM C665, Type I; passing ASTM E136 for combustion characteristics.
1. Flame-Spread Index: Not more than 25 when tested in accordance with ASTM E84.
  2. Smoke-Developed Index: Not more than 50 when tested in accordance with ASTM E84.
  3. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.
- C. Glass-Fiber Blanket Insulation, Polypropylene-Scrim-Kraft Faced: ASTM C665, Type II (nonreflective faced), Class A (faced surface with a flame-spread index of 25 or less); Category 1 (membrane is a vapor barrier).
1. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.
- D. Glass-Fiber Blanket Insulation, Kraft Faced: ASTM C665, Type II (nonreflective faced), Class C (faced surface not rated for flame propagation); Category 1 (membrane is a vapor barrier).
1. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.
- E. Glass-Fiber Blanket Insulation, Reinforced-Foil Faced: ASTM C665, Type III (reflective faced), Class A (faced surface with a flame-spread index of 25 or less); Category 1 (membrane is a vapor barrier), faced with foil scrim, foil-scrim kraft, or foil-scrim polyethylene.
1. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.
- F. Glass-Fiber Blanket Insulation, Foil Faced: ASTM C665, Type III (reflective faced), Class B (faced surface with a flame-propagation resistance of 0.12 W/sq. cm); Category 1 (membrane is a vapor barrier), faced with foil scrim, foil-scrim kraft, or foil-scrim polyethylene.
1. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.

#### THERMAL INSULATION

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## 2.4 GLASS-FIBER BOARD INSULATION

- A. Acceptable Manufacturers: Subject to compliance with requirements, provide products from one of the following:
1. CertainTeed Corporation.
  2. Johns Manville; a Berkshire Hathaway company.
  3. Knauf Insulation.
  4. Owens Corning.
- B. Glass-Fiber Board Insulation, Unfaced: ASTM C612, Type IA; unfaced, passing ASTM E136 for combustion characteristics.
1. Flame-Spread Index: Not more than 25 when tested in accordance with ASTM E84.
  2. Smoke-Developed Index: Not more than 50 when tested in accordance with ASTM E84.
  3. Nominal Density: 2.25 lb/cu. ft (36 kg/cu. m).
  4. Thermal Resistivity: 4.3 deg F x h x sq. ft./Btu x in. at 75 deg F (29.8 K x m/W at 24 deg C).
  5. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.
- C. Glass-Fiber Board Insulation, Faced: ASTM C612, Type IA; faced on one side with foil-scrim-kraft or foil-scrim-polyethylene vapor retarder.
1. Flame-Spread Index: Not more than 25 when tested in accordance with ASTM E84.
  2. Smoke-Developed Index: Not more than 50 when tested in accordance with ASTM E84.
  3. Nominal Density: 3 lb/cu. ft. (48 kg/cu. m).
  4. Thermal Resistivity: 4.3 deg F x h x sq. ft./Btu x in. at 75 deg F (29.8 K x m/W at 24 deg C).
  5. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.

## 2.5 MINERAL-WOOL BLANKET INSULATION

- A. Acceptable Manufacturers: Subject to compliance with requirements, provide products from one of the following:
1. Rockwool.
  2. Thermafiber, Inc.; an Owens Corning company.
- B. Mineral-Wool Blanket Insulation, Unfaced: ASTM C665, Type I (blankets without membrane facing); consisting of fibers; passing ASTM E136 for combustion characteristics.
1. Flame-Spread Index: Not more than 25 when tested in accordance with ASTM E84.

2. Smoke-Developed Index: Not more than 50 when tested in accordance with ASTM E84.
  3. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.
- C. Mineral-Wool Blanket Insulation, Reinforced-Foil Faced: ASTM C665, Type III (reflective faced); Category 1 (membrane is a vapor barrier), faced with foil scrim, foil-scrim kraft, or foil-scrim polyethylene.
1. Flame-Spread Index: Not more than 25 when tested in accordance with ASTM E84.
  2. Smoke-Developed Index: Not more than 50 when tested in accordance with ASTM E84.
  3. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.

## 2.6 MINERAL-WOOL BOARD INSULATION

- A. Acceptable Manufacturers: Subject to compliance with requirements, provide products from one of the following:
1. Rockwool.
  2. Thermafiber, Inc.; an Owens Corning company.
- B. Mineral-Wool Board Insulation, Types IA and IB, Unfaced: ASTM C612, Types IA and IB; passing ASTM E136 for combustion characteristics.
1. Nominal Density: 4 lb/cu. ft. (64 kg/cu. m).
  2. Flame-Spread Index: Not more than 15 when tested in accordance with ASTM E84.
  3. Smoke-Developed Index: Not more than zero when tested in accordance with ASTM E84.
  4. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.
- C. Mineral-Wool Board Insulation, Types IA and IB, Faced: ASTM C612, Types IA and IB; faced on one side with foil-scrim or foil-scrim-polyethylene vapor retarder.
1. Nominal Density: 4 lb/cu. ft. (64 kg/cu. m).
  2. Flame-Spread Index: Not more than 15 when tested in accordance with ASTM E84.
  3. Smoke-Developed Index: Not more than zero when tested in accordance with ASTM E84.
  4. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.
- D. Mineral-Wool Board Insulation, Type II, Unfaced: ASTM C612, Type II; passing ASTM E136 for combustion characteristics.
1. Nominal Density: 6 lb/cu. ft. (96 kg/cu. m).



2. Flame-Spread Index: Not more than 15 when tested in accordance with ASTM E84.
  3. Smoke-Developed Index: Not more than zero when tested in accordance with ASTM E84.
  4. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.
- E. Mineral-Wool Board Insulation, Type II, Faced: ASTM C612, Type II; faced on one side with foil-scrim or foil-scrim-polyethylene vapor retarder.
1. Nominal Density: 6 lb/cu. ft. (96 kg/cu. m).
  2. Flame-Spread Index: Not more than 15 when tested in accordance with ASTM E84.
  3. Smoke-Developed Index: Not more than zero when tested in accordance with ASTM E84.
  4. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.
- F. Mineral-Wool Board Insulation, Type III, Unfaced: ASTM C612, Type III; passing ASTM E136 for combustion characteristics.
1. Nominal Density: 8 lb/cu. ft. (128 kg/cu. m).
  2. Flame-Spread Index: Not more than 15 when tested in accordance with ASTM E84.
  3. Smoke-Developed Index: Not more than zero when tested in accordance with ASTM E84.
  4. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.
- G. Mineral-Wool Board Insulation, Type III, Faced: ASTM C612, Type III; faced on one side with foil-scrim or foil-scrim-polyethylene vapor retarder.
1. Nominal Density: 8 lb/cu. ft. (128 kg/cu. m).
  2. Flame-Spread Index: Not more than 15 when tested in accordance with ASTM E84.
  3. Smoke-Developed Index: Not more than zero when tested in accordance with ASTM E84.
  4. Labeling: Provide identification of mark indicating R-value of each piece of insulation 12 inches (305 mm) and wider in width.

## 2.7 LOOSE-FILL INSULATION

- A. Acceptable Manufacturers: Subject to compliance with requirements, provide products from one of the following:
1. CertainTeed Corporation.
  2. Guardian Building Products, Inc.
  3. Johns Manville; a Berkshire Hathaway company.
  4. Knauf Insulation.

- B. Glass-Fiber Loose-Fill Insulation: ASTM C764, Type I for pneumatic application.
  - 1. Flame-Spread Index: Not more than 5 when tested in accordance with ASTM E84.
  - 2. Smoke-Developed Index: Not more than 5 when tested in accordance with ASTM E84.

## 2.8 INSULATION FASTENERS

- A. Adhesively Attached, Spindle-Type Anchors: Plate welded to projecting spindle; capable of holding insulation of specified thickness securely in position with self-locking washer in place.
  - 1. Plate: Perforated, galvanized carbon-steel sheet, 0.030 inch (0.762 mm) thick by 2 inches (50 mm) square.
  - 2. Spindle: Copper-coated, low-carbon steel; fully annealed; 0.105 inch (2.67 mm) in diameter; length to suit depth of insulation.
- B. Adhesively Attached, Angle-Shaped, Spindle-Type Anchors: Angle welded to projecting spindle; capable of holding insulation of specified thickness securely in position with self-locking washer in place.
  - 1. Angle: Formed from 0.030-inch- (0.762-mm-) thick, perforated, galvanized carbon-steel sheet with each leg 2 inches (50 mm) square.
  - 2. Spindle: Copper-coated, low-carbon steel; fully annealed; 0.105 inch (2.67 mm) in diameter; length to suit depth of insulation.
- C. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- (0.41-mm-) thick galvanized-steel sheet, with beveled edge for increased stiffness, sized as required to hold insulation securely in place, but not less than 1-1/2 inches (38 mm) square or in diameter.
  - 1. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in the following locations:
    - a. Crawl spaces.
    - b. Ceiling plenums.
    - c. Attic spaces.
- D. Insulation Standoff: Spacer fabricated from galvanized mild-steel sheet for fitting over spindle of insulation anchor to maintain air space of 1 inch (25 mm) between face of insulation and substrate to which anchor is attached.
- E. Anchor Adhesive: Product with demonstrated capability to bond insulation anchors securely to substrates without damaging insulation, fasteners, or substrates.

## 2.9 ACCESSORIES

- A. Insulation for Miscellaneous Voids:
  - 1. Glass-Fiber Insulation: ASTM C764, Type II, loose fill; with maximum flame-spread and smoke-developed indexes of 5, per ASTM E84.

2. Spray Polyurethane Foam Insulation: ASTM C1029, Type II, closed cell, with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, per ASTM E84.
- B. Adhesive for Bonding Insulation: Product compatible with insulation and air and water barrier materials, and with demonstrated capability to bond insulation securely to substrates without damaging insulation and substrates.

## PART 3 - EXECUTION

### 3.1 PREPARATION

- A. Clean substrates of substances that are harmful to insulation, including removing projections capable of puncturing insulation or vapor retarders, or that interfere with insulation attachment.

### 3.2 INSTALLATION, GENERAL

- A. Comply with insulation manufacturer's written instructions applicable to products and applications.
- B. Install insulation that is undamaged, dry, and unsoiled and that has not been left exposed to ice, rain, or snow at any time.
- C. Install insulation with manufacturer's R-value label exposed after insulation is installed.
- D. Extend insulation to envelop entire area to be insulated. Fit tightly around obstructions and fill voids with insulation. Remove projections that interfere with placement.
- E. Provide sizes to fit applications and selected from manufacturer's standard thicknesses, widths, and lengths. Apply single layer of insulation units unless multiple layers are otherwise shown or required to make up total thickness or to achieve R-value.

### 3.3 INSTALLATION OF SLAB INSULATION

- A. On vertical slab edge and foundation surfaces, set insulation units using manufacturer's recommended adhesive according to manufacturer's written instructions.
1. If not otherwise indicated, extend insulation a minimum of 24 inches (610 mm) below exterior grade line.
- B. On horizontal surfaces, loosely lay insulation units according to manufacturer's written instructions. Stagger end joints and tightly abut insulation units.
1. If not otherwise indicated, extend insulation a minimum of 36 inches (915 mm) in from exterior walls.

### 3.4 INSTALLATION OF FOUNDATION WALL INSULATION

- A. Butt panels together for tight fit.
  - 1. Anchor Installation: Install board insulation on concrete substrates by adhesively attached, spindle-type insulation anchors as follows:
  - 2. Fasten insulation anchors to concrete substrates with insulation anchor adhesive according to anchor manufacturer's written instructions.
  - 3. Space anchors according to insulation manufacturer's written instructions for insulation type, thickness, and application.
  - 4. Apply insulation standoffs to each spindle to create cavity width indicated on Drawings between concrete substrate and insulation.
  - 5. After adhesive has dried, install board insulation by pressing insulation into position over spindles and securing it tightly in place with insulation-retaining washers, taking care not to compress insulation.
  - 6. Where insulation will not be covered by other building materials, apply capped washers to tips of spindles.
- B. Adhesive Installation: Install with adhesive or press into tacky waterproofing or dampproofing according to manufacturer's written instructions.

### 3.5 INSTALLATION OF CAVITY-WALL INSULATION

- A. Foam-Plastic Board Insulation: Install pads of adhesive spaced approximately 24 inches (610 mm) o.c. both ways on inside face and as recommended by manufacturer.
  - 1. Fit courses of insulation between wall ties and other obstructions, with edges butted tightly in both directions, and with faces flush.
  - 2. Press units firmly against inside substrates.
  - 3. Supplement adhesive attachment of insulation by securing boards with two-piece wall ties designed for this purpose and specified in Section 04 22 00 "Concrete Unit Masonry."
- B. Mineral-Wool Board Insulation: Install insulation fasteners 4 inches (100 mm) from each corner of board insulation, at center of board, and as recommended by manufacturer.
  - 1. Fit courses of insulation between masonry wall ties and other obstructions, with edges butted tightly in both directions, and with faces flush.
  - 2. Press units firmly against inside substrates.

### 3.6 INSTALLATION OF INSULATION IN FRAMED CONSTRUCTION

- A. Blanket Insulation: Install in cavities formed by framing members according to the following requirements:
  - 1. Use insulation widths and lengths that fill the cavities formed by framing members. If more than one length is required to fill the cavities, provide lengths that will produce a snug fit between ends.

2. Place insulation in cavities formed by framing members to produce a friction fit between edges of insulation and adjoining framing members.
  3. Maintain 3-inch (76-mm) clearance of insulation around recessed lighting fixtures not rated for or protected from contact with insulation.
  4. For metal-framed wall cavities where cavity heights exceed 96 inches (2438 mm), support unfaced blankets mechanically and support faced blankets by taping flanges of insulation to flanges of metal studs.
  5. Vapor-Retarder-Faced Blankets: Tape joints and ruptures in vapor-retarder facings, and seal each continuous area of insulation to ensure airtight installation.
    - a. Exterior Walls: Set units with facing placed toward as indicated on Drawings.
    - b. Interior Walls: Set units with facing placed toward areas of high humidity.
- B. Miscellaneous Voids: Install insulation in miscellaneous voids and cavity spaces where required to prevent gaps in insulation using the following materials:
1. Glass-Fiber Insulation: Compact to approximately 40 percent of normal maximum volume equaling a density of approximately 2.5 lb/cu. ft. (40 kg/cu. m).
  2. Spray Polyurethane Insulation: Apply according to manufacturer's written instructions.
- C. Loose-Fill Insulation: Apply according to ASTM C1015 and manufacturer's written instructions.
1. Level horizontal applications to uniform thickness as indicated, lightly settle to uniform density, but do not compact excessively.

### 3.7 INSTALLATION OF CURTAIN-WALL INSULATION

- A. Install board insulation in curtain-wall construction according to curtain-wall manufacturer's written instructions.
1. Hold insulation in place by securing metal clips and straps or integral pockets within window frames, spaced at intervals recommended in writing by insulation manufacturer to hold insulation securely in place without touching spandrel glass.
  2. Maintain cavity width of dimension indicated on Drawings between insulation and glass.
  3. Install insulation to fit snugly without bowing.

### 3.8 INSTALLATION OF REFLECTIVE INSULATION

- A. Install sheet reflective insulation according to ASTM C727.
- B. Install sheet radiant barriers according to ASTM C1744.
- C. Install interior radiation control coating system according to ASTM C1321.

### 3.9 PROTECTION

- A. Protect installed insulation from damage due to harmful weather exposures, physical abuse, and other causes.
- B. Provide temporary coverings or enclosures where insulation is subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.

**END OF SECTION**

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THERMAL INSULATION  
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*Last Updated:*

*August 2021*

**SECTION 07 21 14**  
**FOAM BOARD INSULATION**

**PART 1 - GENERAL**

**1.1 SUMMARY**

- A. Section includes the following:
  - 1. Foam plastic board cavity wall insulation.
- B. Related Requirements:
  - 1. Section 04 20 00 "Unit Masonry" for installation of cavity wall insulation.

**1.2 ACTION SUBMITTALS**

- A. Product Data: For each type of product indicated.

**1.3 INFORMATIONAL SUBMITTALS**

- A. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for insulation products.
- B. Evaluation Reports: For foam-plastic insulation, from ICC-ES.

**1.4 QUALITY ASSURANCE**

- A. Source Limitations: Obtain each type of building insulation through one source.
- B. Fire-Test-Response Characteristics: Provide insulation and related materials with the fire-test-response characteristics indicated, as determined by testing identical products per test method indicated below by UL or another testing and inspecting agency acceptable to authorities having jurisdiction. Identify materials with appropriate markings of applicable testing and inspecting agency.
  - 1. Surface-Burning Characteristics: ASTM E 84.
  - 2. Fire-Resistance Ratings: ASTM E 119.
  - 3. Combustion Characteristics: ASTM E 136.

**1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Protect insulation materials from physical damage and from deterioration by moisture, soiling, and other sources. Store inside and in a dry location. Comply with manufacturer's written instructions for handling, storing, and protecting during installation.



- B. Protect foam-plastic board insulation as follows:
  - 1. Do not expose to sunlight except to necessary extent for period of installation and concealment.
  - 2. Protect against ignition at all times. Do not deliver foam-plastic board materials to Project site until just before installation time.
  - 3. Quickly complete installation and concealment of foam-plastic board insulation in each area of construction.

## 1.6 FIELD CONDITIONS

- A. Do not install insulation during inclement weather or when surfaces are moist.
- B. Insulation that is exposed to moisture due to inadequate or compromised environmental protections, or that becomes wet or moist by other means subsequent to installation, shall be completely removed and discarded, and replaced with new materials.

## PART 2 - PRODUCTS

### 2.1 BOARD INSULATION

- A. General: Provide insulating materials that comply with requirements and with referenced standards.
  - 1. Preformed Units: Sizes to fit applications indicated; selected from manufacturer's standard thicknesses, widths, and lengths.
- B. Extruded Polystyrene Board, Type X Designation; Type A-1: ASTM C578, Type X, 15-psi (104-kPa) minimum compressive strength; unfaced; maximum flame-spread and smoke-developed indexes of 25 and 450, respectively, per ASTM E84.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. DiversiFoam Products; CertiFoam 15.
    - b. Dow Chemical Company (The); Cavitymate.
    - c. Owens Corning; Foamular 150.
  - 2. Thickness: 2 inches (50 mm) unless otherwise indicated on Drawings.

### 2.2 AUXILIARY INSULATING MATERIALS

- A. Adhesive for Bonding Insulation: Product compatible with insulation and air and water barrier materials, and with demonstrated capability to bond insulation securely to substrates without damaging insulation and substrates.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for Sections in which substrates and related work are specified and other conditions affecting performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION, GENERAL

- A. Comply with insulation manufacturer's written instructions applicable to products and application indicated.
- B. Install insulation that is undamaged, dry, and unsoiled and that has not been left exposed at any time to ice and snow.
- C. Extend insulation in thickness indicated to envelop entire area to be insulated. Cut and fit tightly around obstructions and fill voids with insulation. Remove projections that interfere with placement. Do not compress insulation.
- D. Apply single layer of insulation to produce thickness indicated, unless multiple layers are otherwise shown or required to make up total thickness.

### 3.3 INSTALLATION OF CAVITY-WALL INSULATION

- A. Foam-Plastic Board Insulation: Install pads of adhesive spaced approximately 24 inches (610 mm) o.c. both ways on inside face and as recommended by manufacturer.
  - 1. Fit courses of insulation between wall ties and other obstructions, with edges butted tightly in both directions, and with faces flush.
  - 2. Press units firmly against inside substrates.
  - 3. Supplement adhesive attachment of insulation by securing boards with two-piece wall ties designed for this purpose and specified in Section 04 20 00 "Unit Masonry."

### 3.4 PROTECTION

- A. Protect installed insulation from damage due to harmful weather exposures, physical abuse, and other causes. Provide temporary coverings or enclosures where insulation is subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.

**END OF SECTION**

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FOAM BOARD INSULATION  
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*Last Updated:*

*August 2021*

## SECTION 07 21 19

### FOAMED-IN-PLACE INSULATION

#### PART 1 - GENERAL

##### 1.1 SUMMARY

- A. Section Includes:
  - 1. Spray-applied polyurethane foam insulation.
  - 2. Spray-applied thermal barrier.

##### 1.2 REFERENCES

- A. ASTM International:
  - 1. ASTM C 1029: Specification for Spray-Applied Rigid Cellular Polyurethane Thermal Insulation.
  - 2. ASTM E 84: Test Method for Surface Burning Characteristics of Building Materials.
- B. National Fire Protection Association (NFPA):
  - 1. NFPA 285: Standard Fire Test Method for Evaluation of Fire Propagation Characteristics of Exterior Non-Load-Bearing Wall Assemblies Containing Combustible Components.

##### 1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

##### 1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

##### 1.5 INFORMATIONAL SUBMITTALS

- A. Manufacturer's Installation Instructions: Indicate special procedures, perimeter conditions requiring special treatment.
- B. Qualification Data: For Installer.
- C. Test and Evaluation Reports:
  - 1. Product Test Reports: For each product, for tests performed by qualified testing agency.
  - 2. Research Reports: For spray-applied polyurethane foam-plastic insulation, from ICC-ES showing compliance with requirements.

3. Evaluation Reports: For mastic and intumescent thermal barrier coating, from ICC-ES.

D. Field quality-control reports.

## 1.6 QUALITY ASSURANCE

A. Installer Qualifications, Foam Insulation: An authorized representative who is trained and approved by foam insulation manufacturer.

B. Installer Qualifications, Thermal Barrier: A firm or individual certified, licensed, or otherwise qualified by intumescent fire-resistive thermal barrier coating manufacturer as experienced and with sufficient trained staff to install manufacturer's products according to specified requirements.

## 1.7 DELIVERY, STORAGE, AND HANDLING

A. General: Comply with manufacturer's written instructions for handling, storing, and protecting during installation.

B. Deliver materials to site in manufacturer's original, unopened containers and packaging, with labels clearly indicating manufacturer and material.

C. Store materials in an area protected from freezing and overheating, damage, and in accordance with manufacturer's instructions.

D. Protect materials during handling and application to prevent damage and contamination.

## 1.8 FIELD CONDITIONS

A. Environmental Limitations: Do not apply products when ambient or substrate temperature is 50 deg F (10 deg C) or lower unless temporary protection and heat are provided to maintain temperature at or above this level for 24 hours before, during, and for 24 hours after product application.

B. Ventilation: Ventilate building spaces during and after application of products, providing complete air exchanges according to manufacturer's written instructions. Use natural means or, if they are inadequate, forced-air circulation until fire protection dries thoroughly.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

A. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1. Flame-Spread Index: 25 or less.

2. Smoke-Development Index: 450 or less.

- B. Fire-Resistance Characteristics: Comply with ASTM E119 testing identical products (based on a 4-inch (100-mm) minimum thickness) by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
- C. Fire Propagation Characteristics: Passes NFPA 285 testing as part of an approved assembly.
- D. Compressive Strength: Minimum 40 psi (276 kPa) (ASTM C1029, Type II).

## 2.2 SPRAY POLYURETHANE FOAM INSULATION

- A. Closed-Cell Spray Polyurethane Foam: ASTM C 1029, Type II, minimum density of 2.0 lb/cu. ft. and minimum aged R-value of 6.5 deg F x h x sq. ft./Btu at 75 deg F per 1 inch of thickness.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. CertainTeed Corporation.
    - b. Demilec (USA) Inc.
    - c. Dow Chemical Company (The).
    - d. Henry Company.
    - e. Icynene, Inc.
    - f. Johns Manville; a Berkshire Hathaway company.
    - g. Master Builders Solutions.
  - 2. Surface-Burning Characteristics: Comply with ASTM E 84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
    - a. Flame-Spread Index: 25 or less.
    - b. Smoke-Developed Index: 450 or less.
  - 3. Fire Propagation Characteristics: Passes NFPA 285 testing as part of an approved assembly.
  - 4. Thermal Resistivity: Not less than R-19.5 for three inches thickness.
  - 5. Thickness: Not less than thickness required to achieve specified thermal resistivity.

## 2.3 ACCESSORIES

- A. Primer: Material recommended by insulation manufacturer where required for adhesion of insulation to substrates.
- B. Thermal Barrier: Material barrier intended to prevent flame-source access to foam and delay temperature-rise of foam during a fire event.
  - 1. Thermal Barrier Coating: Fire-protective intumescent coating formulated for application over polyurethane foam plastics, compatible with insulation, and passes NFPA 275 testing as part of an approved assembly.
  - 2. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

- a. Flame-Spread Index: 25 or less.
- b. Smoke-Developed Index: 50 or less.
3. Topcoat: 8- to 12-mil- (2- to 3-mm-) thick, water-based latex-based paint or heavy-duty protective coating recommended in writing by intumescent thermal barrier manufacturer as compatible with substrate materials.
  - a. Color: As selected by Architect from manufacturer's standard options.

## PART 3 - EXECUTION

### 3.1 PREPARATION

- A. Verify that substrates are clean, dry, and free of substances that are harmful to insulation.
- B. Cover other work subject to damage from fallout or overspray of fire protection materials during application.
- C. Clean substrates of substances that could impair bond of fire protection.
- D. Priming: Prime substrates where recommended by insulation manufacturer. Apply primer to comply with insulation manufacturer's written instructions. Confine primers to areas to be insulated; do not allow spillage or migration onto adjoining surfaces.

### 3.2 INSTALLATION

- A. Comply with insulation manufacturer's written instructions applicable to products and applications.
- B. Spray insulation to envelop entire area to be insulated and fill voids.
- C. Apply in multiple passes to not exceed maximum thicknesses recommended by manufacturer. Do not spray into rising foam.
- D. Do not apply insulation within 3 inches (76 mm) of heat-emitting devices or where temperature exceeds 200 deg F (93 deg C) per ASTM C411, or in accordance with applicable codes.
- E. Install thermal barrier material.
  1. Do not cover insulation prior to any required spray foam insulation inspections.
- F. Apply barrier coatings in accordance with manufacturer's written instructions and to comply with requirements for listing and labeling for fire-propagation characteristics and surface-burning characteristics specified.
  1. Use equipment and techniques best suited for substrate and type of material applied as recommended by coating manufacturer.
  2. Apply coatings to prepared surfaces as soon as practical after preparation and before subsequent surface soiling or deterioration.

3. Apply coatings to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Produce sharp lines and color breaks.

G. Cure thermal barrier according to mastic and intumescent coating manufacturer's written instructions.

H. Do not install enclosing or concealing construction until after foamed-in-place insulation assembly has been applied, inspected, and tested and corrections have been made to deficient applications.

### 3.3 FIELD QUALITY CONTROL

A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect spray foam insulation installation, including accessories. Report results in writing.

### 3.4 CLEANING

A. Cleaning: Immediately after completing spraying operations in each containable area of Project, remove material overspray and fallout from surfaces of other construction and clean exposed surfaces to remove evidence of soiling.

### 3.5 PROTECTION

A. Protect installed insulation system from damage resulting from construction operations or other causes, so insulation and thermal barrier are without damage or deterioration at time of Substantial Completion.

**END OF SECTION**



Project Name  
Project Number

Deliverable  
Issue Date

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FOAMED-IN-PLACE INSULATION  
07 21 19 - 6

*Last Updated:*

*August 2021*

## SECTION 07 24 19

### WATER-DRAINAGE EXTERIOR INSULATION AND FINISH SYSTEM

#### PART 1 - GENERAL

##### 1.1 SUMMARY

A. Section Includes:

1. EIFS-clad drainage wall assemblies field applied over substrate.

B. Related Requirements:

1. Section 07 92 00 "Joint Sealants" for sealing joints in EIFS with elastomeric joint sealants, and for perimeter joints between EIFS and other materials.

##### 1.2 DEFINITIONS

A. Definitions in ASTM E 2110 apply to the Work.

B. EIFS: Exterior insulation and finish system(s).

##### 1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1. Prior to commencement of EIFS installation, schedule pre-installation meeting, at mutually agreeable time, to include:
  - a. Owner.
  - b. Owner's Project Manager.
  - c. Architect.
  - d. Contractor.
  - e. EIFS installer.
  - f. EIFS manufacturer's representative.
  - g. Exterior sheathing installer.
  - h. Anyone else involved in or performing work affecting EIFS installation.

B. Prior to meeting, construct mock-up panel.

C. Meeting agenda shall include but not be limited to:

1. Contract Document requirements.
2. Sheathing installation resist design wind loads.
3. Acceptable tolerances for substrates.
4. Application and compatibility of fluid-applied air barriers.
5. Flashing and termination details.
6. EIFS manufacturer's installation requirements and recommendations.

7. Acceptable tolerances for the completed Work.
8. Protection of system during and after construction.

D. Pre-installation meeting will serve to clarify specifications, details, application requirements and what work should be completed prior to commencement of EIFS installation.

#### 1.4 ACTION SUBMITTALS

- A. Product Data: Technical data for each EIFS component, trim, and accessory.
- B. Shop Drawings: Submit plans, elevations, sections, details of components, details of penetrations, flashing details, joint locations and configurations, lifting points, fastening and anchorage details including mechanical fasteners, and connections and attachments to other work
  1. Include details for EIFS buildouts.
  2. Include details for parapet cap flashing.
- C. Samples for Verification: 24-inch (600 mm) square panels for each type of finish coat color and texture indicated, prepared using same tools and techniques intended for actual work, including custom trim, each profile, and aesthetic reveals.
  1. Include exposed trim and accessory Samples to verify color selected.
  2. Include a typical expansion joint filled with sealant of color selected specified in Section 07 92 00 "Joint Sealants."

#### 1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: Submit data for Installer.
- B. Manufacturer Certificates: Signed by EIFS manufacturer, certifying the following:
  1. EIFS complies with requirements.
  2. Substrates to which EIFS is indicated to be attached are acceptable to EIFS manufacturer for application of the specified products.
  3. Accessory products installed with EIFS, including joint sealants, flashing, water-resistive barrier coatings, and trim, that whether or not furnished by EIFS manufacturer and whether or not specified in this Section, are acceptable to EIFS manufacturer.
- C. Product Certificates: Submit for cementitious materials and aggregates and for insulation and joint sealant, from manufacturer.
- D. Product Test Reports: Submit test reports for each EIFS assembly and component and for air barrier for tests performed by a qualified testing agency.
- E. Evaluation Reports: Submit ICC-ES Evaluation Reports for insulation, fasteners, air barrier, and flexible flashing.

- F. Field quality-control reports and special inspection reports.
- G. Sample Warranty: For manufacturer's special warranty.

#### 1.6 CLOSEOUT SUBMITTALS

- A. Executed Warranty: For manufacturer's special warranty.
- B. Maintenance Data: Submit data for EIFS to include in maintenance manuals.

#### 1.7 QUALITY ASSURANCE

- A. Installer Qualifications: Entity having minimum 5 years documented experience, trained and approved by the system manufacturer to install EIFS system of the type and application specified for the Project using trained workers.
- B. Mockups: Build mockups to verify selections, to demonstrate aesthetic effects, to set quality standards for materials and execution, and to set quality standards for fabrication and installation.
  - 1. Build mockup sample wall with one outside corner in sizes approximately 4 feet wide by 8 feet by tall 2 feet deep. Wall construction shall include the following:
    - a. Typical wall substrate including studs, sheathing, water-resistive air barrier, and primer/sealer.
    - b. Outside corner construction.
    - c. Scheduled insulation thickness.
    - d. Weep screed/starter track.
    - e. Typical routed joint (reveal), horizontal and vertical.
    - f. Typical sealant joint, including sealant in selected color.
    - g. Typical window opening construction, including flashings.
    - h. Approved color, texture, and finish.
  - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

#### 1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials in original, unopened packages with manufacturers' labels intact and clearly identifying products.
- B. Store materials inside and under cover; keep dry and protected from weather, direct sunlight, surface contamination, aging, corrosion, damaging temperatures, construction traffic, and other causes.
  - 1. Stack insulation board flat and off the ground.
  - 2. Protect plastic insulation against ignition. Do not deliver plastic insulating materials to site before installation time.

3. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

## 1.9 FIELD CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions and ambient outdoor air, humidity, and substrate temperatures permit EIFS to be applied, dried, and cured according to manufacturers' written instructions and warranty requirements.
  1. Proceed with installation of adhesives or coatings only when ambient temperatures have remained, or are forecast to remain, above 40 degrees F (4.4 degrees C) for a minimum of 24 hours before, during, and after application. Do not apply EIFS adhesives or coatings during rainfall.

## 1.10 WARRANTY

- A. Written warranty signed by the manufacturer, installer, and contractor in which the manufacturer agrees to repair or replace components of EIFS-clad drainage wall assemblies that fail in materials or workmanship within specified warranty period.
  1. Failures include, but are not limited to, the following:
    - a. Bond integrity and weathertightness.
    - b. Deterioration of EIFS finishes and other EIFS materials beyond normal weathering.
  2. Warranty coverage includes the following components of EIFS-clad drainage wall assemblies:
    - a. EIFS finish, including base coats, finish coats, and reinforcing mesh.
    - b. Insulation installed as part of EIFS, including foam buildouts.
    - c. Insulation adhesive.
    - d. EIFS accessories, including trim components and flashing.
    - e. Water-resistive barrier coatings.
    - f. EIFS drainage components.
  3. Warranty Period: 10 years from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Manufacturer: BASF Corporation – Wall Systems.
- B. Product: Subject to compliance with requirements, provide Senergy Channeled Adhesive CI Design; BASF Corporation; Wall Systems.
- C. Source Limitations: Obtain EIFS materials and components from single source from single EIFS manufacturer and from sources approved by EIFS manufacturer as compatible with EIFS components.

## 2.2 PERFORMANCE REQUIREMENTS

- A. EIFS Performance: Comply with ASTM E 2568 and with the following:
1. Weathertightness: Resistant to uncontrolled water penetration from exterior, with a means to drain water entering EIFS to the exterior.
  2. System Fire Performance: Fire resistance rating of wall assembly.
  3. Structural Performance of Assembly and Components:
    - a. Wind Loads: Design and size components of wall system to withstand dead and live loads, and loads caused by positive and negative wind pressure acting normal to plane of wall as calculated in accordance with ASCE/SEI 7 using the following factors to establish wind pressure:
      - 1) Wind Speed: As indicated on Drawings.
      - 2) Exposure: As indicated on Drawings.
  4. Impact Performance: ASTM E 2568, medium impact resistance unless otherwise indicated.
    - a. Up to reveal but not less than 6 feet above grade, sidewalks, drive aisles, etc.: Provide high impact resistance.
    - b. Within 5 feet of doors: Provide high impact resistance.
  5. Bond Integrity: Free from bond failure within EIFS components or between EIFS and substrates, resulting from exposure to fire, wind loads, weather, or other in-service conditions.
  6. Abrasion Resistance of Finish Coat: Sample consisting of 1-inch (25.4 mm) thick EIFS mounted on 1/2-inch (12.7 mm) thick gypsum board; cured for a minimum of 28 days and shows no cracking, checking, or loss of film integrity after exposure to 528 quarts (500 L) of sand when tested according to ASTM D 968, Method A.
  7. Mildew Resistance of Finish Coat: Sample applied to 2-inch by 2-inch (50.8 mm by 50.8 mm) clean glass substrate; cured for 28 days and shows no growth when tested according to ASTM D 3273 and evaluated according to ASTM D 3274.
  8. Drainage Efficiency: 90 percent average minimum when tested according to ASTM E 2273.

## 2.3 EIFS MATERIALS

- A. Primer/Sealer: EIFS manufacturer's standard substrate conditioner designed to protect substrates from moisture penetration and to improve the bond between substrate and insulation adhesive.
- B. Water-Resistive Air Barrier Coating: EIFS manufacturer's standard formulation and accessories for use as water-resistive barriers; compatible with substrate and complying with physical and performance criteria of ASTM E 2570.
- C. Flexible-Membrane Flashing: Cold-applied, self-adhering, self-healing, rubberized-asphalt, and polyethylene-film composite sheet or tape and primer; EIFS manufacturer's standard or product recommended in writing by EIFS manufacturer.
- D. Insulation Adhesive: EIFS manufacturer's recommended formulation designed for indicated use; compatible with substrate; and complying with one of the following:

1. Factory blended dry formulation of portland cement, dry polymer admixture, and fillers specified for base coat.
- E. Molded, (Expanded) Rigid Cellular Polystyrene Board Insulation: Comply with ASTM E 2430/E 2430M, unless otherwise noted:
1. Flame Spread and Smoke-Developed Indexes: 25 and 450 or less, respectively, according to ASTM E 84.
  2. Fire Propagation Characteristics: Passes NFPA 285 testing as part of an approved assembly.
  3. Dimensions: Provide insulation boards of not more than 24 by 48 inches and in thickness indicated, but not more than 4 inches thick or less than the thickness allowed by ASTM C 1397.
  4. Channeled Board Insulation: EIFS manufacturer's recommended factory fabricated profile with linear, vertical drainage channels, slots, or waves on the back side of board.
  5. Foam Buildouts: Provide with profiles and dimensions indicated on Drawings.
- F. Reinforcing Mesh: Balanced, alkali resistant, open weave, glass fiber mesh treated for compatibility with other EIFS materials, made from continuous multiend strands with retained mesh tensile strength of not less than 120 lbf/in. (21 dN/cm) according to ASTM E 2098/E 2098M and the following:
1. Reinforcing Mesh for EIFS: Not less than weight required to comply with impact performance level specified.
  2. Strip Reinforcing Mesh: Not less than 3.75 oz./sq. yd. unless otherwise recommended by EIFS manufacturer.
  3. Detail Reinforcing Mesh: Not less than 4.0 oz./sq. yd. unless otherwise recommended by EIFS manufacturer.
  4. Corner Reinforcing Mesh: Not less than 7.2 oz./sq. yd. unless otherwise recommended by EIFS manufacturer.
- G. Base Coat: EIFS manufacturer's recommended mixture complying with the following:
1. Factory blended dry formulation of portland cement, dry polymer admixture, and inert fillers to which water is added at site.
- H. Water Resistant Base Coat: EIFS manufacturer's recommended water-resistant formulation complying with the following:
1. Job combined formulation of manufacturer's recommended polymer emulsion adhesive and manufacturer's recommended dry mix containing portland cement.
- I. Primer: EIFS manufacturer's recommended factory mixed, elastomeric polymer primer for preparing base coat surface for application of finish coat.
- J. Finish Coat: EIFS manufacturer's recommended acrylic-based coating complying with the following:
1. Factory mixed formulation of polymer emulsion binder, nonfading mineral pigments, sound stone particles, and fillers.

2. Colors: As selected by Architect from manufacturer's full range.
3. Textures: As selected by Architect from manufacturer's full range.

K. Water: Potable.

L. Trim Accessories: Type as designated or required to suit conditions indicated and to comply with EIFS manufacturer's written instructions; manufactured from UV stabilized PVC; and complying with ASTM D 1784, manufacturer's recommended cell class for use intended, and ASTM C 1063.

1. Casing Bead: Prefabricated, one-piece type for attachment behind insulation, of depth required to suit thickness of coating and insulation, with face leg perforated for bonding to coating and back leg.
2. Drip Screed/Track: Prefabricated, one piece type for attachment behind insulation with face leg extended to form a drip, of depth required to suit thickness of coating and insulation, with face leg perforated for bonding to coating and back leg.
3. Weep Screed/Track: Prefabricated, one piece type for attachment behind insulation with perforated face leg extended to form a drip and weep holes in track bottom, of depth required to suit thickness of coating and insulation, with face leg perforated for bonding to coating and back leg; designed to drain incidental moisture that gets into wall construction to the exterior at terminations of EIFS with drainage.
4. Expansion Joint: Closed-cell polyethylene backer rod and elastomeric sealant 3/4 inch (19 mm) minimum.
5. Windowsill Flashing: Prefabricated type for both flashing and sloping sill over framing beneath windows; with end and back dams; designed to direct water to exterior.
6. Parapet Cap Flashing: Type for both flashing and covering parapet top, Refer to Section 07 62 00 "Sheet Metal Flashing and Trim."

## 2.4 MIXING

- A. Comply with EIFS manufacturer's requirements for combining and mixing materials. Do not introduce admixtures, water, or other materials, except as recommended by EIFS manufacturer. Mix materials in clean containers. Use materials within time period specified by EIFS manufacturer or discard.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of the work.
- B. Examine roof edges, wall framing, flashings, openings, substrates, and junctures at other construction for suitable conditions where EIFS will be installed.



- C. Proceed with installation only after unsatisfactory conditions have been corrected.
  - 1. Begin coating application only after surfaces are dry.
  - 2. Application of coating indicates acceptance of surfaces and conditions.

### 3.2 PREPARATION

- A. Protect contiguous work from moisture deterioration and soiling caused by application of EIFS. Provide temporary covering and other protection needed to prevent spattering of exterior finish coats on other work.
- B. Protect EIFS, substrates, and wall construction from inclement weather during installation. Prevent penetration of moisture behind drainage plane of EIFS and deterioration of substrates.
- C. Prepare and clean substrates to comply with EIFS manufacturer's written instructions to obtain optimum bond between substrate and adhesive for insulation.
- D. Gypsum Sheathing Substrates: Fill joints greater than 1/4 inch (6 mm) with sealant or applicable product according to ASTM C 1193 and compatible with water-resistive air barrier coating manufacturer's written instructions.
  - 1. Apply first layer of fluid water-resistive air barrier coating material at joints. Tape joints with joint reinforcing strip after first layer is dry if required by air barrier manufacturer.
  - 2. Apply a second layer of water-resistive air barrier coating material over joint reinforcing strip / sealant.

### 3.3 EIFS INSTALLATION, GENERAL

- A. Comply with ASTM C 1397, ASTM E 2511, and EIFS manufacturer's written instructions for installation of EIFS as applicable to each type of substrate indicated.

### 3.4 SUBSTRATE PROTECTION APPLICATION

- A. Primer/Sealer: Apply over CMU and sheathing substrates and where required by EIFS manufacturer for improving adhesion of insulation to substrate.
- B. Water-Resistive Barrier Coating: Apply over sheathing to provide a water-resistive barrier.
  - 1. Tape and seal joints, exposed edges, terminations, and inside and outside corners of sheathing unless otherwise indicated by EIFS manufacturer's written instructions.
- A. Flexible-Membrane Flashing: Install over weather-resistive barrier, applied and lapped to shed water; seal at openings, penetrations, terminations, and where required by EIFS manufacturer. Prime substrates if required and install flashing to comply with EIFS manufacturer's written instructions and details.

### 3.5 TRIM INSTALLATION

- A. Trim: Apply trim accessories at perimeter of EIFS, at expansion joints, at windowsills and openings, and where indicated. Coordinate with installation of insulation.
1. Weep Screed/Track: Use at bottom termination edges, at window and door heads, and at floor line expansion joints of water drainage EIFS unless otherwise indicated.
  2. Windowsill Flashing: Use at windows unless otherwise indicated.
  3. Expansion Joint: Use where indicated on Drawings.
  4. Casing Bead: Use at other locations.
  5. Parapet Cap Flashing: Use where indicated on Drawings.

### 3.6 INSULATION INSTALLATION

- A. Board Insulation: Adhesively attach insulation to substrate in compliance with ASTM C 1397 and the following:
1. Apply adhesive to ridges on back of channeled insulation by notched trowel method resulting in full adhesive contact over the entire surface of ridges, leaving channels free of adhesive once insulation is adhered to substrate.
  2. Do not slide insulation into place. Apply pressure over entire surface of insulation to accomplish uniform contact, high initial grab, and overall level surface.
  3. Allow adhered insulation to remain undisturbed for not less than 24 hours before beginning rasping and sanding insulation or applying base coat and reinforcing mesh.
  4. Apply insulation over substrates in courses with long edges of boards oriented horizontally.
  5. Begin first course of insulation from screed/track and work upward. Work from perimeter casing beads toward interior of panels if possible.
  6. Stagger vertical joints of insulation boards in successive courses to produce running bond pattern. Locate joints, so no piece of insulation is less than 12 inches (300 mm) wide or 6 inches (150 mm) high. Offset joints not less than 6 inches (150 mm) from corners of window and door openings and not less than 4 inches (100 mm) from aesthetic reveals.
    - a. Adhesive Attachment: Offset joints of insulation not less than 6 inches (150 mm) from horizontal and 4 inches (100 mm) from vertical joints in sheathing.
  7. Apply channeled insulation, with drainage channels aligned vertically.
  8. Interlock ends at internal and external corners.
  9. Abut insulation tightly at joints within and between each course to produce flush, continuously even surfaces without gaps or raised edges between boards. If gaps greater than 1/16 inch (1.6 mm) occur, fill with insulation cut to fit gaps exactly; insert insulation without using adhesive or other material.
  10. Cut insulation to fit openings, corners, and projections precisely and to produce edges and shapes complying with details indicated.

11. Rasp or sand flush entire surface of insulation to remove irregularities projecting more than 1/16 inch (1.6 mm) from surface of insulation and to remove yellowed areas due to sun exposure; do not create depressions deeper than 1/16 inch (1.6 mm). Prevent airborne dispersal and immediately collect insulation raspings or sandings.
  12. Cut aesthetic reveals in outside face of insulation with high speed router and bit configured to produce grooves, rabbets, and other features that comply with profiles and locations indicated. Do not reduce insulation thickness at aesthetic reveals to less than 3/4 inch (19 mm).
  13. Install foam buildouts and attach to structural substrate by adhesive.
  14. Interrupt insulation for expansion joints where indicated.
  15. Form joints for sealant application by leaving gaps between adjoining insulation edges and between insulation edges and dissimilar adjoining surfaces. Make gaps wide enough to produce joint widths indicated after encapsulating joint substrates with base coat and reinforcing mesh.
  16. Form joints for sealant application with back to back casing beads for joints within EIFS and with perimeter casing beads at dissimilar adjoining surfaces. Make gaps between casing beads and between perimeter casing beads and adjoining surfaces of width indicated.
  17. Before installing insulation and before applying field applied reinforcing mesh, fully wrap board edges. Cover edges of board and extend encapsulating mesh not less than 2-1/2 inches (64 mm) over front and back face unless otherwise indicated on Drawings. Avoid applying mesh with adhesive horizontally; do not block or slow water drainage behind wall system.
  18. Treat exposed edges of insulation:
    - a. Except for edges forming substrates of sealant joints, encapsulate with base coat, reinforcing mesh, and finish coat.
    - b. Encapsulate edges forming substrates of sealant joints within EIFS or between EIFS and other work with base coat and reinforcing mesh.
    - c. At edges trimmed by accessories, extend base coat, reinforcing mesh, and finish coat over face leg of accessories.
  19. Coordinate installation of flashing and insulation to produce wall assembly that does not allow water to penetrate behind flashing and air barrier.
- B. Expansion Joints: Install at locations indicated, where required by EIFS manufacturer:
1. At expansion joints in substrates behind EIFS.
  2. Where EIFS adjoins dissimilar substrates, materials, and construction, including other EIFS.
  3. Where wall height or building shape changes.
  4. Where metal stud deflection track is installed in multi-level construction.
  5. Where EIFS manufacturer requires joints in long continuous elevations.

### 3.7 BASE COAT APPLICATION

- A. Water Resistant Base Coat: Apply full thickness coverage to exposed surfaces of sloped shapes, window sills, parapets, foam buildouts and to other surfaces indicated on Drawings.
- B. Base Coat: Apply full coverage to exposed insulation with not less than 1/16 inch (1.6 mm) dry coat thickness.
- C. Reinforcing Mesh: Embed reinforcing mesh in wet base coat to produce wrinkle free installation with mesh continuous at corners, overlapped not less than 2-1/2 inches (64 mm) or otherwise treated at joints to comply with ASTM C 1397. Do not lap reinforcing mesh within 8 inches (200 mm) of corners. Completely embed mesh, applying additional base coat material if necessary, so reinforcing mesh color and pattern are invisible.
- D. Double-Layer Reinforcing-Mesh Application: Where indicated or required, apply second base coat and second layer of reinforcing mesh, overlapped not less than 2-1/2 inches or otherwise treated at joints to comply with ASTM C 1397 and EIFS manufacturer's written instructions in same manner as first application. Do not apply until first base coat has cured.
- E. Additional Reinforcing Mesh: Apply strip reinforcing mesh around openings, extending 4 inches (100 mm) beyond perimeter. Apply additional 9-inch by 12-inch (230 mm by 300 mm) strip reinforcing mesh diagonally at corners of openings (re-entrant corners). Apply 8-inch (200 mm) wide, strip reinforcing mesh at both inside and outside corners unless base layer of mesh is lapped not less than 4 inches (100 mm) on each side of corners.
  - 1. At aesthetic reveals, apply strip-reinforcing mesh not less than 8 inches (200 mm) wide.
  - 2. Embed strip reinforcing mesh in base coat before applying first layer of reinforcing mesh.
- F. Foam Buildouts: Fully embed reinforcing mesh in base coat.

### 3.8 FINISH COAT APPLICATION

- A. Primer: Apply over dry base coat.
- B. Finish Coat: Apply full thickness coverage over dry primed base coat, maintaining a wet edge for uniform appearance, to produce a uniform finish of color and texture matching approved sample and free of cold joints, shadow lines, and texture variations.

### 3.9 FIELD QUALITY CONTROL

- A. Special Inspections: Owner will engage a qualified special inspector to perform the following special inspections:
  - 1. As stipulated in Chapter 17 of the IBC.
  - 2. According to ICC-ES AC24 and ICC-ES AC235.

- B. EIFS Tests and Inspections: Perform tests and inspections in accordance with ASTM E 2359/E 2359M.
- C. EIFS will be considered defective if it does not pass s and inspections.
- D. Prepare test and inspection reports.

### 3.10 CLEANING AND PROTECTION

- A. Remove temporary covering and protection of other work. Promptly remove coating materials from window and door frames and other surfaces outside areas indicated to receive EIFS coatings.

**END OF SECTION**

## SECTION 07 27 26

### FLUID-APPLIED MEMBRANE AIR BARRIERS

#### PART 1 - GENERAL

##### 1.1 SUMMARY

- A. Section Includes:
  - 1. Vapor permeable, fluid-applied air barriers.

##### 1.2 DEFINITIONS

- A. Air Barrier Material: A primary element that provides a continuous barrier to the movement of air.
- B. Air Barrier Accessory: A transitional component of the air barrier that provides continuity.
- C. Air Barrier Assembly: The collection of air barrier materials and accessories applied to an opaque wall, including joints and junctions to abutting construction, to control air movement through the wall.

##### 1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
  - 1. Review air barrier requirements and installation, special details, mockups, air barrier protection, and work scheduling that covers air barriers.

##### 1.4 ACTION SUBMITTALS

- A. Product Data: Technical data for each type of product including manufacturer's written instructions for evaluating, preparing, and treating each substrate; technical data; dry film thickness; and tested physical and performance properties of products.
- B. Shop Drawings: Submit plans and details for air barrier assemblies.
  - 1. Show locations and extent of air barrier materials, accessories, and assemblies specific to conditions.
  - 2. Include details for substrate joints and cracks, counterflashing strips, penetrations, inside and outside corners, terminations, and tie ins with adjoining construction.
  - 3. Include details of interfaces with other materials that form part of air barrier.

##### 1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: Submit data for Installer.

- B. Product Certificates: From air barrier manufacturer, certifying compatibility of air barriers and accessory materials with Project materials that connect to or that come in contact with the barrier.
- C. Product Test Reports: Submit report for each air barrier assembly for tests performed by a qualified testing agency.

#### 1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Entity having minimum 5 years documented experience that employs installers and supervisors who are trained and approved by manufacturer.
- B. Mockups: Build sample panel as specified in Section 04 20 00 "Unit Masonry," to set quality standards for materials and execution.
  - 1. Incorporating backup wall construction, external veneer, insulation, ties and other penetrations, and flashing to demonstrate surface preparation, crack and joint treatment, application of air barriers, and sealing of gaps, terminations, and penetrations of air barrier assembly.
    - a. Coordinate construction of mockups to permit observation of air barrier before external insulation and brick veneer are installed.
    - b. If Architect determines mockup does not comply with requirements, reconstruct mockup and apply air barrier until mockups are approved.
  - 2. Approval of mockup does not constitute approval of deviations from the Contract Documents contained in mockup unless Architect specifically approves such deviations in writing.

#### 1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials and products in labeled packages. Store and handle in strict compliance with manufacturer's instructions and recommendations. Protect from damage, weather, excessive temperatures, freezing or extreme heat, and construction operations. Remove damaged material from site and dispose of in accordance with applicable regulations. Remove and replace liquid materials that cannot be applied within their stated shelf life.
- B. Protect stored materials from direct sunlight.

#### 1.8 FIELD CONDITIONS

- A. Environmental Limitations: Apply air barrier within the range of ambient and substrate temperatures recommended in writing by air barrier manufacturer.
  - 1. Protect substrates from environmental conditions that affect air barrier performance.
  - 2. Do not apply air barrier to a damp or wet substrate or during snow, rain, fog, or mist.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Source Limitations: Obtain primary air-barrier materials and air barrier accessories from single source from single manufacturer.

### 2.2 PERFORMANCE REQUIREMENTS

- A. Air Barrier Performance: Air barrier assembly and seals with adjacent construction shall be capable of performing as continuous air barrier and as a liquid water drainage plane flashed to discharge to the exterior incidental condensation or water penetration. Air barrier assemblies shall be capable of accommodating substrate movement and of sealing substrate expansion and control joints, construction material changes, penetrations, and transitions at perimeter conditions without deterioration and air leakage exceeding specified limits.
- B. Air Barrier Assembly Air Leakage: Maximum 0.04 cfm/sq. ft. of surface area at 1.57 lbf/sq. ft. (0.2 L/s x sq. m of surface area at 75 Pa) when tested according to ASTM E 2357.

### 2.3 AIR BARRIERS, VAPOR PERMEABLE

- A. High Build, Vapor Permeable Air Barrier: Synthetic polymer membrane with an installed dry film thickness, according to manufacturer's written instructions, of 35 mils (0.9 mm) or thicker over smooth, void free substrates.
  - 1. Synthetic Polymer Type:
    - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      - 1) Carlisle Coatings & Waterproofing Inc; Fire Resist Barritech VP
      - 2) GCP Applied Technologies Inc.; Perm-A-Barrier VP or Perm-A-Barrier VPL- LT.
      - 3) Henry Company; Air-Bloc 31MR or Air-Bloc 33MR.
      - 4) Tremco Incorporated; ExoAir 230.
  - 2. Physical and Performance Properties:
    - a. Air Permeance: Maximum 0.004 cfm/sq. ft. of surface area at 1.57-lbf/sq. ft. (0.02 L/s x sq. m of surface area at 75-Pa) pressure difference; ASTM E 2178.
    - b. Vapor Permeance: Minimum 10 perms (580 ng/Pa x s x sq. m); ASTM E 96/E 96M, Desiccant Method, Procedure A.
    - c. Ultimate Elongation: Minimum 200 percent; ASTM D 412, Die C.
    - d. Adhesion to Substrate: Minimum 16 lbf/sq. in. (110 kPa) when tested according to ASTM D 4541.
    - e. Fire Propagation Characteristics: Passes NFPA 285 testing as part of an approved assembly.
    - f. UV Resistance: Can be exposed to sunlight for 180 days according to manufacturer's written instructions.



## 2.4 ACCESSORY MATERIALS

- A. Provide primers, transition strips, termination strips, joint reinforcing fabric and strips, joint sealants, counterflashing strips, flashing sheets and metal termination bars, termination mastic, substrate patching materials, adhesives, tapes, foam sealants, lap sealants, and accessory materials recommended in writing by air barrier manufacturer to produce a complete air barrier assembly and compatible with primary air barrier material and adjacent construction to which they may seal.
- B. Primer: Liquid primer recommended for substrate by air barrier material manufacturer.
- C. Stainless Steel Sheet: ASTM A 240/A 240M, Type 304, 0.0250 inch (0.64 mm) thick, and Series 300 stainless steel fasteners.
- D. Engineered Transition Assembly (ETA): Pre-engineered assembly of extruded aluminum adapters and cured, extruded silicone, sized to fit opening widths and glazing pockets, with a single-component, neutral-curing, Class 100/50 (low-modulus) silicone sealant for bonding silicone extrusions to substrates.
  - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Tremco Incorporated; ETA Proglaze

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions for compliance with requirements and conditions affecting performance of the work.
  - 1. Verify substrates are sound and free of oil, grease, dirt, excess mortar, or contaminants.
  - 2. Verify substrates have cured and aged for minimum time recommended in writing by air barrier manufacturer.
  - 3. Verify substrates are visibly dry and free of moisture.
  - 4. Verify that masonry joints are flush and filled with mortar.
- B. Proceed with installation after unsatisfactory conditions have been corrected.

### 3.2 SURFACE PREPARATION

- A. Clean, prepare, treat, fill, and seal substrate and joints and cracks in substrate according to manufacturer's written instructions and details. Provide clean, dust free, and dry substrate for air barrier application.
- B. Mask off adjoining surfaces not covered by air barrier to prevent spillage and overspray affecting other construction.

- C. Remove grease, oil, bitumen, form release agents, paints, curing compounds, and penetrating contaminants or film forming coatings from concrete.
- D. Remove fins, ridges, mortar, and other projections and fill honeycomb, aggregate pockets, holes, and voids in concrete with substrate patching material.
- E. Remove excess mortar from masonry ties, shelf angles, and obstructions.
- F. At changes in substrate plane, apply sealant or termination mastic beads at sharp corners and edges to form a smooth transition from one plane to another.
- G. Cover gaps in substrate plane and form a smooth transition from one substrate plane to another with stainless steel sheet mechanically fastened to structural framing to provide continuous support for air barrier.
- H. Bridge isolation joints, expansion joints, and discontinuous wall to wall, deck to wall, and deck to deck joints with air barrier accessory material that accommodates joint movement according to manufacturer's written instructions and details.

### 3.3 ACCESSORIES INSTALLATION

- A. Install accessory materials according to air barrier manufacturer's written instructions and details to form a seal with adjacent construction and ensure continuity of air and water barrier.
  - 1. Coordinate the installation of air barrier with installation of roofing membrane and base flashing to ensure continuity of air barrier with roofing membrane.
  - 2. Install transition strip on roofing membrane or base flashing so that a minimum of 3 inches (75 mm) of coverage is achieved over each substrate.
  - 3. Unless manufacturer recommends in writing against priming, apply primer to substrates at required rate and allow it to dry.
  - 4. Apply primer to substrates at required rate and allow it to dry. Limit priming to areas that will be covered by air barrier material on same day. Reprime areas exposed for more than 24 hours.
- B. Connect and seal exterior wall air barrier material continuously to roofing membrane air barrier, concrete below grade structures, floor to floor construction, exterior glazing and window systems, glazed curtain wall systems, storefront systems, exterior louvers, exterior door framing, and other construction used in exterior wall openings, using accessory materials.
  - 1. Wall Openings: Prime concealed, perimeter frame surfaces of window systems, glazed curtain-wall systems, storefront systems, exterior louvers, and exterior door framing. Apply engineered transition assembly (ETA) so that a minimum of 3 inches (75 mm) of coverage is achieved over each substrate. Maintain 3 inches (75 mm) of full contact over firm bearing to perimeter frames with not less than 1 inch (25 mm) of full contact.
    - a. Engineered Transition Assembly (ETA): Set in full bed of silicone sealant applied to walls, frame, and membrane.

- C. At end of each day, seal top edge of strips and transition strips to substrate with termination mastic.
- D. Apply joint sealants forming part of air-barrier assembly within manufacturer's recommended application temperature ranges. Consult manufacturer when sealant cannot be applied within these temperature ranges.
- E. Wall Openings: Prime concealed, perimeter frame surfaces of windows, curtain walls, storefronts, and doors. Apply transition strip so that a minimum of 3 inches (75 mm) of coverage is achieved over each substrate. Maintain 3 inches (75 mm) of full contact over firm bearing to perimeter frames, with not less than 1 inch (25 mm) of full contact.
  - 1. Transition Strip: Roll firmly to enhance adhesion.
- F. Fill gaps in perimeter frame surfaces of windows, curtain walls, storefronts, and doors, and miscellaneous penetrations of air barrier material with foam sealant.
- G. Seal strips and transition strips around masonry reinforcing or ties and penetrations with termination mastic.
- H. Seal top of through wall flashings to air barrier with an additional 6 inch (150 mm) wide, transition strip.
- I. Seal exposed edges of strips at seams, cuts, penetrations, and terminations not concealed by metal counterflashings or ending in reglets with termination mastic.
- J. Repair punctures, voids, and deficient lapped seams in strips and transition strips. Slit and flatten fishmouths and blisters. Patch with transition strips extending 6 inches (150 mm) beyond repaired areas in strip direction.

### 3.4 PRIMARY AIR BARRIER MATERIAL INSTALLATION

- A. Apply air barrier material to form a seal with strips and transition strips and to achieve a continuous air barrier according to air barrier manufacturer's written instructions and details. Apply air barrier material within manufacturer's recommended application temperature ranges.
  - 1. Unless manufacturer recommends in writing against priming, apply primer to substrates at required rate and allow it to dry.
  - 2. Limit priming to areas that will be covered by air barrier material on same day. Reprime areas exposed for more than 24 hours.
  - 3. Where multiple prime coats are needed to achieve required bond, allow adequate drying time between coats.
- B. High Build Air Barriers: Apply continuous unbroken air barrier material to substrates according to the following thickness. Apply air barrier material in full contact around protrusions such as masonry ties.
  - 1. Vapor Permeable, High Build Air Barrier: Total dry film thickness recommended in writing by manufacturer to comply with performance requirements, but not less than 35 mils (0.9 mm), applied in one or more equal coats.

2. Apply additional material as needed to achieve void and pinhole free surface, but do not exceed thickness on which required vapor permeability is based.
- C. Do not cover air barrier until it has been tested and inspected by testing agency.
- D. Correct deficiencies in or remove air barrier that does not comply with requirements; repair substrates and reapply air barrier components.

### 3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Owner reserves the right to engage a qualified testing agency to perform tests and inspections.
- B. Inspections: Air barrier materials, accessories, and installation are subject to inspection for compliance with requirements. Inspections may include the following:
  1. Continuity of air barrier system has been achieved throughout the building envelope with no gaps or holes.
  2. Air barrier dry film thickness, measured at multiple locations on a daily basis.
  3. Continuous structural support of air barrier system has been provided.
  4. Masonry and concrete surfaces are smooth, clean, and free of cavities, protrusions, and mortar droppings.
  5. Site conditions for application temperature and dryness of substrates have been maintained.
  6. Maximum exposure time of materials to UV deterioration has not been exceeded.
  7. Surfaces have been primed, if applicable.
  8. Laps in strips and transition strips have complied with minimum requirements and have been shingled in the correct direction (or mastic has been applied on exposed edges), with no fishmouths.
  9. Termination mastic has been applied on cut edges.
  10. Strips and transition strips have been firmly adhered to substrate.
  11. Compatible materials have been used.
  12. Transitions at changes in direction and structural support at gaps have been provided.
  13. Connections between assemblies (air barrier and sealants) have complied with requirements for cleanliness, surface preparation and priming, structural support, integrity, and continuity of seal.
  14. All penetrations have been sealed.
- C. Air barriers are considered defective if they do not pass inspections.
  1. Apply additional air barrier material, according to manufacturer's written instructions, where inspection results indicate insufficient thickness.
  2. Remove and replace deficient air barrier components for retesting as specified above.

- D. Repair damage to air barriers caused by testing; follow manufacturer's written instructions.
- E. Prepare test and inspection reports.

### 3.6 CLEANING AND PROTECTION

- A. Protect air barrier system from damage during application and remainder of construction period, according to manufacturer's written instructions.
  - 1. Protect air barrier from exposure to UV light and harmful weather exposure as recommended in writing by manufacturer. If exposed to these conditions for longer than recommended, remove and replace air barrier or install additional, full thickness, air barrier application after repairing and preparing the overexposed materials according to air barrier manufacturer's written instructions.
  - 2. Protect air barrier from contact with incompatible materials and sealants not approved by air barrier manufacturer.
- B. Clean spills, stains, and soiling from construction that would be exposed in the completed work using cleaning agents and procedures recommended in writing by manufacturer of affected construction.
- C. Remove masking materials after installation.

**END OF SECTION**

**SECTION 07 31 13**  
**ASPHALT SHINGLES**

**PART 1 - GENERAL**

**1.1 SUMMARY**

- A. Section Includes:
1. Glass-fiber-reinforced asphalt shingles.
  2. Underlayment materials.
  3. Metal flashing and trim.

**1.2 DEFINITIONS**

- A. Roofing Terminology: See ASTM D1079 for definitions of terms related to roofing Work in this Section.

**1.3 PREINSTALLATION MEETINGS**

- A. Preinstallation Conference: Conduct conference at Project site.

**1.4 ACTION SUBMITTALS**

- A. Product Data: For the following:
1. Asphalt shingles.
  2. Underlayment materials.
  3. Ridge vents.
  4. Asphalt roofing cement.
  5. Elastomeric flashing sealant.
- B. Shop Drawings: For metal flashing and trim.
- C. Samples for Verification: For the following products, in sizes indicated:
1. Asphalt Shingles: Full size.
  2. Ridge and Hip Cap Shingles: Full size.
  3. Exposed Valley Lining: 12 inches (305 mm) square.

**1.5 INFORMATIONAL SUBMITTALS**

- A. Qualification Data: For Installer.

- B. Product Test Reports: For each type of asphalt shingle and underlayment product indicated, for tests performed by a qualified testing agency.
- C. Research Reports: For synthetic underlayment, from ICC-ES, indicating that product is suitable for intended use under applicable building codes.
- D. Sample Warranty: For manufacturer's materials warranty.

#### 1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For asphalt shingles to include in maintenance manuals.
- B. Materials warranties.
- C. Roofing Installer's warranty.

#### 1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Asphalt Shingles: 100 sq. ft. (9.3 sq. m) of each type and in each color and blend, in unbroken bundles.

#### 1.8 QUALITY ASSURANCE

- A. Installer Qualifications: An authorized installer who is trained and approved by manufacturer.

#### 1.9 DELIVERY, STORAGE, AND HANDLING

- A. Store roofing materials in a dry, well-ventilated location protected from weather, sunlight, and moisture in accordance with manufacturer's written instructions.
- B. Store underlayment rolls on end, on pallets or other raised surfaces. Do not double-stack rolls.
- C. Protect unused roofing materials from weather, sunlight, and moisture when left overnight or when roofing Work is not in progress.
- D. Handle, store, and place roofing materials in a manner to prevent damage to roof deck or structural supporting members.

#### 1.10 FIELD CONDITIONS

- A. Environmental Limitations: Proceed with installation only when existing and forecasted weather conditions permit product installation and related Work to be performed in accordance with manufacturer's written instructions and warranty requirements.

1. Install self-adhering, polymer-modified bitumen sheet underlayment within the range of ambient and substrate temperatures recommended in writing by manufacturer.

#### 1.11 WARRANTY

- A. Materials Warranty: Manufacturer agrees to repair or replace asphalt shingles that fail within specified warranty period.
  1. Failures include, but are not limited to, the following:
    - a. Manufacturing defects.
  2. Materials Warranty Period: 30 years from date of Substantial Completion, prorated, with first 10 years nonprorated.
  3. Wind-Speed Warranty Period: Asphalt shingles will resist blow-off or damage caused by wind speeds of up to 70 mph (31 m/s) 15 years from date of Substantial Completion.
  4. Workmanship Warranty Period: Two years from date of Substantial Completion.
- B. Roofing Installer's Warranty: On warranty form at end of this Section, signed by Installer, in which Installer agrees to repair or replace components of asphalt shingle roofing that fail in materials or workmanship within specified warranty period.
  1. Warranty Period: Two years from date of Substantial Completion.

### PART 2 - PRODUCTS

#### 2.1 SOURCE LIMITATIONS

- A. Obtain each type of product from single source from single manufacturer.

#### 2.2 PERFORMANCE REQUIREMENTS

- A. Exterior Fire-Test Exposure: Provide asphalt shingles and related roofing materials identical to those of assemblies tested for Class A fire resistance in accordance with ASTM E108 or UL 790 by Underwriters Laboratories or another testing and inspecting agency acceptable to authorities having jurisdiction. Identify products with appropriate markings of applicable testing agency.
- B. Wind Resistance: Provide asphalt shingles that comply with requirements of ASTM D3161/D3161M, Class F, and with ASTM D7158/D7158M, Class H.

#### 2.3 GLASS-FIBER-REINFORCED ASPHALT SHINGLES

- A. Impact-Resistant, Three-Tab-Strip Asphalt Shingles: ASTM D3462/D3462M; glass-fiber reinforced, mineral-granule surfaced, and self-sealing; with tabs regularly spaced and with impact resistance complying with UL 2218, minimum Class 3.
  1. Acceptable Manufacturer: CertainTeed Corporation.



2. Strip Size: Manufacturer's standard.
  3. Color and Blends: As selected by Architect from manufacturer's full range
- B. Hip and Ridge Shingles: Manufacturer's standard units to match asphalt shingles.

## 2.4 UNDERLAYMENT MATERIALS

- A. Organic Felt: Asphalt-saturated organic felts, nonperforated and complying with the following:
1. ASTM D4869/D4869M: Type IV.
- B. Self-Adhering, Polymer-Modified Bitumen Sheet: ASTM D1970/D1970M, minimum 40-mil- (1.0-mm-) thick sheet; glass-fiber-mat-reinforced, polymer-modified asphalt; with slip-resistant top surface and release backing; cold applied. Provide primer for adjoining concrete, masonry, and metal surfaces to receive underlayment.
1. Acceptable Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Carlisle WIP Products
    - b. CertainTeed Corporation.
    - c. GCP Applied Technologies.
    - d. Henry Company.
    - e. Owens Corning.
    - f. Tamko Building Products.
  2. Top Surface: Textured polymer film.

## 2.5 ACCESSORIES

- A. Asphalt Roofing Cement: ASTM D4586/D4586M Type II, asbestos free.
- B. Elastomeric Flashing Sealant: ASTM C920, Type S, Grade NS, one-part, non-sag, elastomeric polymer sealant; of class and use classifications required to seal joints and remain watertight; recommended in writing by manufacturer for installation of flashing systems.
- C. Roofing Nails: ASTM F1667, aluminum, stainless steel, copper, or hot-dip galvanized-steel wire shingle nails, minimum 0.120-inch- (3-mm-) diameter, sharp-pointed, with a 3/8- to 7/16-inch- (10- to 11-mm-) diameter flat head and of sufficient length to penetrate 3/4 inch (19 mm) into solid wood decking or extend at least 1/8 inch (3 mm) through sheathing less than 3/4 inch (19 mm) thick.
1. Where nails are in contact with metal flashing, use nails made from same metal as flashing.
- D. Underlayment Nails: Aluminum, stainless steel, or hot-dip galvanized-steel wire nails with low-profile metal or plastic caps, 1-inch- (25-mm-) minimum diameter.

1. Provide with minimum 0.0134-inch- (0.34-mm-) thick metal cap, 0.010-inch- (0.25-mm-) thick power-driven metal cap, or 0.035-inch- (0.89-mm-) thick plastic cap; and with minimum 0.083-inch- (2.11-mm-) thick ring shank or 0.091-inch- (2.31-mm-) thick smooth shank of length to penetrate at least 3/4 inch (19 mm) into roof sheathing or to penetrate through roof sheathing less than 3/4 inch (19 mm) thick.

## 2.6 METAL FLASHING AND TRIM

- A. Fabricate sheet metal flashing and trim to comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to design, dimensions, metal, and other characteristics of the item unless otherwise specified in this Section or indicated on Drawings.
- B. Sheet Metal, General: Stainless steel sheet complying with ASTM A240/A240M, Type 304, dead soft, fully annealed; with smooth, flat surface.
  1. Apron Flashings:
    - a. Stainless Steel: 0.0156-inch (0.396 mm) thick.
    - b. Fabricate with lower flange a minimum of 4 inches (102 mm) over and 4 inches (102 mm) beyond each side of downslope asphalt shingles and 6 inches (152 mm) up the vertical surface.
  2. Step Flashings:
    - a. Stainless Steel: 0.0156-inch (0.396 mm) thick.
    - b. Fabricate with a headlap of 2 inches (51 mm) and a minimum extension of 5 inches (127 mm) over the underlying asphalt shingle and up the vertical surface.
  3. Cricket and Backer Flashings:
    - a. Stainless Steel: 0.0156-inch (0.396 mm) thick.
    - b. Fabricate with concealed flange extending a minimum of 18 inches (457 mm) beneath upslope asphalt shingles and 6 inches (152 mm) beyond each side of obstructing vertical element and 6 inches (152 mm) above the roof plane.
  4. Valley Flashing: Fabricate from the following materials:
    - a. Stainless Steel: 0.0188-inch (0.477 mm) thick.
  5. Counterflashings:
    - a. Stainless Steel: 0.0188-inch (0.477 mm) thick.
    - b. Fabricate to cover 4 inches (102 mm) of base flashing measured vertically; and in lengths required so that no step exceeds 8 inches (203 mm) and overall length is no more than 10 feet (3 m).
    - c. Provide metal reglets and receivers, as applicable, for installation.
  6. Drip Edges:
    - a. Stainless Steel: 0.0156-inch (0.396 mm) thick.
    - b. Fabricate in lengths not exceeding 10 feet (3 m) with minimum 2-inch (51-mm) roof-deck flange and 1-1/2-inch (38-mm) fascia flange with 3/8-inch (10-mm) drip at lower edge.

7. Vent-Pipe Flashings: ASTM B749, Type L51121, at least 1/16-inch (1.6 mm) thick. Provide lead sleeve sized to slip over and turn down into pipe, soldered to skirt at slope of roof, and extending at least 4 inches (102 mm) from pipe onto roof.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
  1. Examine roof sheathing to verify that sheathing joints are supported by framing and blocking or metal clips and that installation is within flatness tolerances.
  2. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and completely anchored and that provisions have been made for flashings and penetrations through asphalt shingles.
  3. Verify that vent stacks and other penetrations through roofing are installed and securely fastened.
- B. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION OF UNDERLAYMENT MATERIALS

- A. Comply with asphalt shingle and underlayment manufacturers' written installation instructions and with recommendations in NRCA's "The NRCA Roofing Manual: Steep-Slope Roof Systems" applicable to products and applications indicated unless more stringent requirements are specified in this Section or indicated on Drawings.
- B. Asphalt-Saturated Felt: Install on roof deck parallel with and starting at eaves and fasten with underlayment nails.
  1. Single-Layer Installation:
    - a. Lap sides a minimum of 2 inches (51 mm) over underlying course.
    - b. Stagger end laps between succeeding courses at least 72 inches (1829 mm).
  2. Install felt underlayment on roof deck not covered by self-adhering, polymer-modified bitumen sheet unless otherwise specified in this Section or indicated on Drawings.
    - a. Lap sides of felt over self-adhering sheet not less than 4 inches (102 mm) in direction that sheds water.
    - b. Lap ends of felt not less than 6 inches (152 mm) over self-adhering sheet.
  3. Terminate felt extended up not less than 4 inches (102 mm) against sidewalls, curbs, chimneys, and other roof projections.

- C. Self-Adhering, Polymer-Modified Bitumen Sheet: Install, wrinkle free, on roof deck.
  - 1. Comply with low-temperature installation restrictions of underlayment manufacturer.
  - 2. Install lapped in direction that sheds water.
    - a. Lap sides not less than 4 inches (102 mm).
    - b. Lap ends not less than 6 inches (152 mm), staggered 24 inches (610 mm) between succeeding courses.
    - c. Roll laps with roller.
  - 3. Prime concrete, masonry, and metal surfaces to receive self-adhering sheet.
  - 4. Eaves: Extend from edges of eaves 24 inches (610 mm) beyond interior face of exterior wall.
  - 5. Rakes: Extend from edges of rakes 36 inches (914 mm) beyond interior face of exterior wall.
  - 6. Valleys: Extend from lowest to highest point 18 inches (457 mm) on each side of centerline.
  - 7. Hips: Extend 18 inches (457 mm) on each side.
  - 8. Ridges: Extend 36 inches (914 mm) on each side.
  - 9. Sidewalls: Extend 18 inches (457 mm) beyond sidewalls and return vertically against sidewalls not less than 4 inches (102 mm).
  - 10. Dormers, Chimneys, Skylights, and Other Roof-Penetrating Elements: Extend 18 inches (457 mm) beyond penetrating elements and return vertically against penetrating elements not less than 4 inches (102 mm).
  - 11. Roof-Slope Transitions: Extend 18 inches (457 mm) on each roof slope.
  - 12. Cover underlayment within seven days.

### 3.3 INSTALLATION OF METAL FLASHING AND TRIM

- A. Install metal flashings and trim to comply with requirements in Section 07 62 00 "Sheet Metal Flashing and Trim."
  - 1. Install metal flashings in accordance with recommendations in NRCA's "NRCA Guidelines for Asphalt Shingle Roof Systems."
  - 2. Bed flanges of metal flashings using asphalt roofing cement or elastomeric flashing sealant.
- B. Apron Flashings: Extend lower flange over and beyond each side of downslope asphalt shingles and up the vertical surface.
- C. Step Flashings: Install with a headlap of 2 inches (51 mm) and extend over underlying shingle and up the vertical face.
  - 1. Install with lower edge of flashing just upslope of, and concealed by, butt of overlying shingle.
  - 2. Fasten to roof deck only.
- D. Cricket and Backer Flashings: Install against roof-penetrating elements extending concealed flange beneath upslope asphalt shingles and beyond each side.

- E. Counterflashings: Coordinate with installation of base flashing and fit tightly to base flashing. Lap joints a minimum of 4 inches (102 mm) secured in a waterproof manner.
  - 1. Install in reglets or receivers.
- F. Rake Drip Edges: Install over underlayment materials and fasten to roof deck.
- G. Eave Drip Edges: Install below underlayment materials and fasten to roof deck.
- H. Pipe Flashings: Form flashing around pipe penetrations and asphalt shingles. Fasten and seal to asphalt shingles as recommended by manufacturer.

### 3.4 INSTALLATION OF ASPHALT SHINGLES

- A. Install asphalt shingles in accordance with manufacturer's written instructions and recommendations in NRCA's "NRCA Guidelines for Asphalt Shingle Roof Systems."
- B. Install starter strip along lowest roof edge, consisting of an asphalt shingle strip with tabs removed and at least 7 inches (178 mm) wide with self-sealing strip face up at roof edge.
  - 1. Extend asphalt shingles 3/4 inch (19 mm) over fasciae at eaves and rakes.
  - 2. Install starter strip along rake edge.
- C. Install first and remaining courses of laminated asphalt shingles stair-stepping diagonally across roof deck with manufacturer's recommended offset pattern at succeeding courses, maintaining uniform exposure.
- D. Install first and remaining courses of three-tab-strip asphalt shingles stair-stepping diagonally across roof deck with 6-inch (152-mm) (half-tab) offset pattern at succeeding courses, maintaining uniform exposure.
- E. Fasten asphalt shingle strips with a minimum of four roofing nails, but not less than the number indicated in manufacturer's written instructions for roof slope and design wind speed indicated on Drawings and for warranty requirements specified in this Section.
  - 1. Locate fasteners in accordance with manufacturer's written instructions.
  - 2. Where roof slope is less than 4:12, hand seal self-sealing asphalt shingles to improve the shingles' positive bond by applying asphalt roofing cement spots between course overlaps after nailing the upper course.
  - 3. When ambient temperature during installation is below 50 deg F (10 deg C), hand seal self-sealing asphalt shingles by applying asphalt roofing cement spots between course overlaps after nailing the upper course.
- F. Closed-Cut Valleys: Extend asphalt shingle strips from one side of valley 12 inches (305 mm) beyond center of valley.
  - 1. Use one-piece shingle strips without joints in valley.
  - 2. Fasten with extra nail in upper end of shingle. Install asphalt shingle courses from other side of valley and cut back to a straight line 2 inches (51 mm) short of valley centerline.

3. Trim upper concealed corners of cut-back shingle strips.
  4. Do not nail asphalt shingles within 6 inches (152 mm) of valley center.
  5. Set trimmed, concealed-corner asphalt shingles in a 3-inch- (76-mm-) wide bed of asphalt roofing cement.
- G. Hip and Ridge Shingles: Maintain same exposure of cap shingles as roofing-shingle exposure. Lap cap shingles at ridges to shed water away from direction of prevailing winds.
1. Fasten with roofing nails of sufficient length to penetrate sheathing.

### 3.5 ROOFING INSTALLER'S WARRANTY

- A. WHEREAS **<Insert name>** of **<Insert address>**, herein called the "Roofing Installer," has performed roofing and associated work ("the work") on the following project:
1. Owner: **<Insert name of Owner>**.
  2. Owner Address: **<Insert address>**.
  3. Building Name/Type: **<Insert information>**.
  4. Building Address: **<Insert address>**.
  5. Area of the Work: **<Insert information>**.
  6. Acceptance Date: **<Insert date>**.
  7. Warranty Period: **<Insert time>**.
  8. Expiration Date: **<Insert date>**.
- B. AND WHEREAS Roofing Installer has contracted (either directly with Owner or indirectly as a subcontractor) to warrant the work against leaks and faulty or defective materials and workmanship for designated Warranty Period,
- C. NOW THEREFORE Roofing Installer hereby warrants, subject to terms and conditions herein set forth, that, during Warranty Period, Roofing Installer will, at Roofing Installer's own cost and expense, make or cause to be made such repairs to or replacements of the work as are necessary to correct faulty and defective work and as are necessary to maintain the work in a watertight condition.
- D. This Warranty is made subject to the following terms and conditions:
1. Specifically excluded from this Warranty are damages to the work and other parts of the building, and to building contents, caused by:
    - a. Lightning;
    - b. Peak gust wind speed exceeding 70 mph (m/s);
    - c. Fire;
    - d. Failure of roofing system substrate, including cracking, settlement, excessive deflection, deterioration, and decomposition;
    - e. Faulty construction of copings, chimneys, skylights, vents, equipment supports, and other edge conditions and penetrations of the work;
    - f. Vapor condensation on bottom of roofing; and

- g. Activity on roofing by others, including construction contractors, maintenance personnel, other persons, and animals, whether authorized or unauthorized by Owner.
  2. When the work has been damaged by any of foregoing causes, Warranty shall be null and void until such damage has been repaired by Roofing Installer and until cost and expense thereof have been paid by Owner or by another responsible party so designated.
  3. Roofing Installer is responsible for damage to the work covered by this Warranty but is not liable for consequential damages to building or building contents resulting from leaks or faults or defects of the work.
  4. During Warranty Period, if Owner allows alteration of the work by anyone other than Roofing Installer, including cutting, patching, and maintenance in connection with penetrations, attachment of other work, and positioning of anything on roof, this Warranty shall become null and void on date of the alterations, but only to the extent the alterations affect the work covered by this Warranty. If Owner engages Roofing Installer to perform the alterations, Warranty shall not become null and void unless Roofing Installer, before starting the alterations, notified Owner in writing, showing reasonable cause for claim, that the alterations would likely damage or deteriorate the work, thereby reasonably justifying a limitation or termination of this Warranty.
  5. During Warranty Period, if original use of roof is changed and it becomes used for, but was not originally specified for, a use or service more severe than originally specified, this Warranty shall become null and void on date of the change, but only to the extent the change affects the work covered by this Warranty.
  6. Owner shall promptly notify Roofing Installer of observed, known, or suspected leaks, defects, or deterioration and shall afford reasonable opportunity for Roofing Installer to inspect the work and to examine evidence of such leaks, defects, or deterioration.
  7. This Warranty is recognized to be the only warranty of Roofing Installer on the work and shall not operate to restrict or cut off Owner from other remedies and resources lawfully available to Owner in cases of roofing failure. Specifically, this Warranty shall not operate to relieve Roofing Installer of responsibility for performance of the work according to requirements of the Contract Documents, regardless of whether Contract was a contract directly with Owner or a subcontract with Owner's General Contractor.
- E. IN WITNESS THEREOF, this instrument has been duly executed this **<Insert day>** day of **<Insert month>**, **<Insert year>**.
  1. Authorized Signature: **<Insert signature>**.
  2. Name: **<Insert name>**.
  3. Title: **<Insert title>**.

**END OF SECTION**

ASPHALT SHINGLES  
07 31 13 - 10

## SECTION 07 54 16

### KETONE ETHYLENE ESTER ROOFING

#### PART 1 - GENERAL

##### 1.1 SUMMARY

A. Section Includes:

1. Adhered ketone ethylene ester (KEE) roofing system.
2. Roof insulation.
3. Cover board.

B. Related Requirements:

1. Section 06 10 53 "Miscellaneous Rough Carpentry" for wood nailers, curbs, and blocking.
2. Section 07 62 00 "Sheet Metal Flashing and Trim" for metal roof flashings and counterflashings.

##### 1.2 DEFINITIONS

- A. Roofing Terminology: Definitions in ASTM D 1079 and glossary in NRCA's "The NRCA Roofing Manual: Membrane Roof Systems" apply to Work of this Section.

##### 1.3 PREINSTALLATION MEETINGS

A. Preinstallation Roofing Conference: Conduct conference at Project site.

1. Meet with Owner, Architect, Program Manager, Owner's insurer if applicable, testing and inspecting agency representative, roofing Installer, roofing system manufacturer's representative, deck Installer, air barrier Installer, and installers whose work interfaces with or affects roofing, including installers of roof accessories and roof-mounted equipment.
2. Review methods and procedures related to roofing installation, including manufacturer's written instructions.
3. Review and finalize construction schedule, and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
4. Examine deck substrate conditions and finishes for compliance with requirements, including flatness and fastening.
5. Review structural loading limitations of roof deck during and after roofing.
6. Review base flashings, special roofing details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that affects roofing system.
7. Review governing regulations and requirements for insurance and certificates if applicable.



8. Review temporary protection requirements for roofing system during and after installation.
9. Review roof observation and repair procedures after roofing installation.

#### 1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  1. For insulation and roof system component fasteners, include copy of FM Approvals' RoofNav listing.
- B. Shop Drawings: Include roof plans, sections, details, and attachments to other work. Details shall be project specific. Manufacturer's standard prepublished details will not be accepted. Details shall be at scale of not less than 1-1/2 inches per 12 inches (1:10) and include the following:
  1. Layout and thickness of insulation.
  2. Base flashings and membrane termination details.
  3. Flashing details at penetrations.
  4. Tapered insulation layout, thickness, and slopes.
  5. Roof plan showing orientation of steel roof deck and orientation of roof membrane.
  6. Insulation fastening patterns for corner, perimeter, and field-of-roof locations.
  7. Tie-in with adjoining air barrier.
- C. Samples for Verification: For the following products:
  1. Roof membrane and flashings, of color required.
  2. Walkway pads or rolls, of color required.
- D. Wind Uplift Resistance Submittal: For roofing system, indicating compliance with wind uplift performance requirements.

#### 1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Manufacturer Certificates:
  1. Performance Requirement Certificate: Signed by roof membrane manufacturer, certifying that roofing system complies with requirements specified in "Performance Requirements" Article.
    - a. Submit evidence of compliance with performance requirements.
  2. Special Warranty Certificate: Signed by roof membrane manufacturer, certifying that all materials supplied under this Section are acceptable for special warranty.
- C. Product Test Reports: For roof membrane and insulation, for tests performed by a qualified testing agency, indicating compliance with specified requirements.
- D. Evaluation Reports: For components of roofing system, from ICC-ES.

- E. Field quality-control reports.
- F. Sample Warranties: For manufacturer's special warranties.

#### 1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For roofing system to include in maintenance manuals.

#### 1.7 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified firm that is approved, authorized, or licensed by roofing system manufacturer to install manufacturer's product and that is eligible to receive manufacturer's special warranty.

#### 1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver roofing materials to Project site in original containers with seals unbroken and labeled with manufacturer's name, product brand name and type, date of manufacture, approval or listing agency markings, and directions for storing and mixing with other components.
- B. Store liquid materials in their original undamaged containers in a clean, dry, protected location and within the temperature range required by roofing system manufacturer. Protect stored liquid material from direct sunlight.
  - 1. Discard and legally dispose of liquid material that cannot be applied within its stated shelf life.
- C. Protect roof insulation materials from physical damage and from deterioration by sunlight, moisture, soiling, and other sources. Store in a dry location. Comply with insulation manufacturer's written instructions for handling, storing, and protecting during installation.
- D. Handle and store roofing materials, and place equipment in a manner to avoid permanent deflection of deck.

#### 1.9 FIELD CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit roofing system to be installed according to manufacturer's written instructions and warranty requirements.

#### 1.10 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of roofing system that fail in materials or workmanship within specified warranty period.
  - 1. Special warranty includes roof membrane, base flashings, roof insulation, fasteners, cover boards, and other components of roofing system.

2. Warranty Period: 20 years from date of Substantial Completion.
- B. Special Project Warranty: Submit roofing Installer's warranty, on warranty form at end of this Section, signed by Installer, covering the Work of this Section, including all components of roofing system such as roof membrane, base flashing, roof insulation, fasteners, and cover boards for the following warranty period:
1. Warranty Period: Five years from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. General Performance: Installed roofing system and flashings shall withstand specified uplift pressures, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Roof system and flashings shall remain watertight.
1. Accelerated Weathering: Roof membrane shall withstand 2000 hours of exposure when tested according to ASTM G 152, ASTM G 154, or ASTM G 155.
  2. Impact Resistance: Roof membrane shall resist impact damage when tested according to ASTM D 3746, ASTM D 4272, or the "Resistance to Foot Traffic Test" in FM Approvals 4470.
- B. Material Compatibility: Roofing materials shall be compatible with one another and adjacent materials under conditions of service and application required, as demonstrated by roof membrane manufacturer based on testing and field experience.
- C. Wind Uplift Resistance: Design roofing system to resist the following wind uplift pressures when tested according to FM Approvals 4470, UL 580, or UL 1897 with a safety factor of two:
1. Zone 1 (Roof Area Field): As indicated on Drawings.
  2. Zone 2 (Roof Area Perimeter): As indicated on Drawings.
    - a. Location: From roof edge to 9 ft inside roof edge unless otherwise indicated.
  3. Zone 3 (Roof Area Corners): As indicated on Drawings.
    - a. Location: 9 ft in each direction from each building corner unless otherwise indicated.
- D. FM Approvals' RoofNav Listing: Roof membrane, base flashings, and component materials shall comply with requirements in FM Approvals 4450 or FM Approvals 4470 as part of a roofing system, and shall be listed in FM Approvals' RoofNav for Class 1 or noncombustible construction, as applicable. Identify materials with FM Approvals Certification markings.
1. Fire/Windstorm Classification: Class 1A-75
  2. Hail-Resistance Rating: MH.

- E. Solar Reflectance Index (SRI): Three-year-aged SRI not less than 0.70 or initial SRI not less than 0.79 when calculated according to ASTM C 1549, based on testing identical products by a qualified testing agency.
- F. Energy Star Listing: Roofing system shall be listed on the DOE's ENERGY STAR "Roof Products Qualified Product List" for low-slope roof products.
- G. Exterior Fire-Test Exposure: ASTM E 108 or UL 790, Class A; for application and roof slopes indicated; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
- H. Fire-Resistance Ratings: Comply with fire-resistance-rated assembly designs indicated. Identify products with appropriate markings of applicable testing agency.

## 2.2 KETONE ETHYLENE ESTER (KEE) ROOFING

- A. Source Limitations: Obtain components for roofing system from roof membrane manufacturer or manufacturers approved by roof membrane manufacturer.
- B. KEE Sheet: ASTM D6754/D6754M, fabric reinforced and fabric backed.
  - 1. Ketone Ethylene Ester (KEE) Content: Not less than 50 percent by weight of the polymer content of the sheet when tested in accordance with ASTM D8154.
  - 2. Basis of Design: Seaman Corporation; FiberTite-SM FB.
  - 3. Thickness: 50 mils, nominal.
  - 4. Exposed Face Color: White.
- C. Thermal Envelope: Design, fabricate and install insulated membrane roofing system with continuous insulation to provide a thermal envelope.
  - 1. Provide thickness of insulation required to achieve a minimum effective thermal R-value of 30.
    - a. Average R-Value calculations are not acceptable.
- D. Roofing System Assemblies: Provide roofing system assembly complete with fasteners and accessories to comply with performance criteria:
  - 1. Complete roofing system assembly, including KEE sheet, flashing, edge lap sealant, substrate membrane adhesive, mastics, thinners, sealers, release agents, sheet activators, sheet primers and substrate board, insulation board, tapered insulation, cover board, membrane termination bars, vent and pipe clamping rings, fasteners and other accessories recommended by roof membrane manufacturer for a complete system.

## 2.3 AUXILIARY ROOFING MATERIALS

- A. General: Auxiliary materials recommended by roofing system manufacturer for intended use and compatible with other roofing components.
  - 1. Adhesives and sealants shall comply with the following limits for VOC content or authorities having jurisdiction, whichever is more restrictive:
    - a. Plastic Foam Adhesives: 50 g/L.

- b. Gypsum Board and Panel Adhesives: 50 g/L.
  - c. Multipurpose Construction Adhesives: 70 g/L.
  - d. Fiberglass Adhesives: 80 g/L.
  - e. Contact Adhesives: 80 g/L.
  - f. Other Adhesives: 250 g/L.
  - g. Single-Ply Roof Membrane Sealants: 450 g/L.
  - h. Nonmembrane Roof Sealants: 300 g/L.
  - i. Sealant Primers for Nonporous Substrates: 250 g/L.
  - j. Sealant Primers for Porous Substrates: 775 g/L.
- B. Sheet Flashing: Manufacturer's standard unreinforced KEE sheet flashing, 55 mils (1.4 mm) thick, minimum, of same color as KEE sheet.
- C. Prefabricated Pipe Flashings: As recommended by roof membrane manufacturer.
- D. Bonding Adhesive: Manufacturer's standard.
- E. Metal Termination Bars: Manufacturer's standard, predrilled stainless steel or aluminum bars, approximately 1 by 1/8 inch (25 by 3 mm) thick; with anchors.
- F. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with corrosion-resistance provisions in FM Approvals 4470, designed for fastening roofing components to substrate, and acceptable to roofing system manufacturer.
- G. Flexible Walkways: Factory-formed, nonporous, heavy-duty, slip-resisting, surface-textured walkway pads or rolls, approximately 3/16 inch thick, and acceptable to membrane roofing system manufacturer.
- H. Miscellaneous Accessories: Provide pourable sealers, preformed cone and vent sheet flashings, preformed inside and outside corner sheet flashings, T-joint covers, lap sealants, termination reglets, and other accessories.

## 2.4 ROOF INSULATION

- A. General: Preformed roof insulation boards manufactured or approved by KEE roofing manufacturer, selected from recommended sizes suitable for application, of thickness indicated.
- B. Polyisocyanurate Board Insulation: ASTM C 1289, Type II, Class 1, Grade 2, glass-fiber mat facer on both major surfaces.
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Sarnafil Inc.
    - b. Seaman Corporation.
    - c. Atlas Roofing Corporation.
    - d. Hunter Panels.
  - 2. Compressive Strength: 20 psi.
  - 3. Size: 48 by 48 inches.

4. Thickness:
    - a. Base Layer: Not less than 1-1/2 inches.
    - b. Upper Layer: As required to meet specified R-value.
  5. Tapered Insulation: Provide factory-tapered insulation boards Material: Match specified roof insulation.
  6. Minimum Thickness: 1/4 inch.
  7. Slope:
    - a. Roof Field: 1/4 inch per foot unless otherwise indicated on Drawings.
    - b. Saddles and Crickets: 1/2 inch per foot unless otherwise indicated on Drawings.
- C. Provide preformed saddles, crickets, tapered edge strips, and other insulation shapes where indicated for sloping to drain. Fabricate to slopes indicated.

## 2.5 INSULATION ACCESSORIES

- A. General: Roof insulation accessories recommended by insulation manufacturer for intended use and compatibility with other roofing system components.
- B. Fasteners: Factory-coated steel fasteners with metal or plastic plates complying with corrosion-resistance provisions in FM Approvals 4470, designed for fastening roof insulation and cover boards to substrate, and acceptable to roofing system manufacturer.
- C. Substrate Board: ASTM C1177/C1177M, glass-mat, water-resistant gypsum substrate, or ASTM C1278/C1278M, fiber-reinforced gypsum board.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Georgia-Pacific Gypsum LLC.
    - b. National Gypsum Company.
    - c. USG Corporation.
  2. Thickness: 1/2 inch.
  3. Surface Finish: Factory primed.
- D. Cover Board: ASTM C 1177/C 1177M, glass-mat, water-resistant gypsum board or ASTM C 1278/C 1278M fiber-reinforced gypsum board.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Georgia-Pacific Gypsum LLC.
    - b. National Gypsum Company.
    - c. USG Corporation.
  2. Thickness: 1/2 inch.
  3. Surface Finish: Factory primed.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements and other conditions affecting performance of the Work.
  - 1. Verify that roof openings and penetrations are in place, curbs are set and braced, and roof-drain bodies are securely clamped in place.
  - 2. Verify that wood blocking, curbs, and nailers are securely anchored to roof deck at penetrations and terminations and that nailers match thicknesses of insulation.
  - 3. Verify that surface plane flatness and fastening of steel roof deck complies with requirements in Section 05 31 23 "Steel Roof Decking."
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Clean substrate of dust, debris, moisture, and other substances detrimental to roofing system installation according to roofing system manufacturer's written instructions. Remove sharp projections.
- B. Prevent materials from entering and clogging roof drains and conductors and from spilling or migrating onto surfaces of other construction. Remove roof-drain plugs when no work is taking place or when rain is forecast.
- C. Complete terminations and base flashings and provide temporary seals to prevent water from entering completed sections of roofing system at the end of the workday or when rain is forecast. Remove and discard temporary seals before beginning work on adjoining roofing.

### 3.3 ROOFING INSTALLATION, GENERAL

- A. Install roofing system according to roofing system manufacturer's written instructions, FM Approvals' RoofNav assembly requirements, and FM Global Property Loss Prevention Data Sheet 1-29.
- B. Complete terminations and base flashings and provide temporary seals to prevent water from entering completed sections of roofing system at end of workday or when rain is forecast. Remove and discard temporary seals before beginning Work on adjoining roofing.
- C. Coordinate installation and transition of roofing system component serving as an air barrier with air barrier specified under Section 07 27 26 "Fluid-Applied Membrane Air Barriers."

### 3.4 INSTALLATION OF SUBSTRATE BOARD

- A. Install substrate board with long joints in continuous straight lines, with end joints staggered not less than 24 inches (610 mm) in adjacent rows.
  - 1. At steel roof decks, install substrate board at right angle to flutes of deck.
    - a. Locate end joints over crests of steel roof deck.
  - 2. Tightly butt substrate boards together.
  - 3. Cut substrate board to fit tight around penetrations and projections, and to fit tight to intersecting sloping roof decks.
  - 4. Fasten substrate board to top flanges of steel deck to resist uplift pressure at corners, perimeter, and field of roof according to roofing system manufacturers' written instructions.

### 3.5 INSULATION INSTALLATION

- A. Coordinate installing roofing system components so insulation is not exposed to precipitation or left exposed at end of workday.
- B. Comply with roofing system and roof insulation manufacturer's written instructions for installing roof insulation.
- C. Installation Over Metal Decking:
  - 1. Install tapered base layer of insulation with end joints staggered not less than 12 inches (305 mm) in adjacent rows and with long joints continuous at right angle to flutes of decking.
    - a. Locate end joints over crests of decking.
    - b. Trim insulation neatly to fit around penetrations and projections, and to fit tight to intersecting sloping roof decks.
    - c. Make joints between adjacent insulation boards not more than 1/4 inch (6 mm) in width.
    - d. At internal roof drains, slope insulation to create a square drain sump with each side equal to the diameter of the drain bowl plus 24 inches (610 mm).
      - 1) Trim insulation so that water flow is unrestricted.
    - e. Fill gaps exceeding 1/4 inch (6 mm) with insulation.
    - f. Cut and fit insulation within 1/4 inch (6 mm) of nailers, projections, and penetrations.
    - g. Mechanically attach base layer of insulation using mechanical fasteners specifically designed and sized for fastening specified board-type roof insulation to metal decks. Ensure screws are long enough to provide 3/4 inch penetration through the top flute, but not long enough to reach the bottom flute.
      - 1) Fasten insulation according to requirements in FM Approvals' RoofNav for specified Windstorm Resistance Classification.
      - 2) Fasten insulation to resist specified uplift pressure at corners, perimeter, and field of roof.
  - 2. Install upper layers of insulation and tapered insulation with joints of each layer offset not less than 12 inches (305 mm) from previous layer of insulation in both directions.



- a. Install with long joints continuous and with end joints staggered not less than 12 inches (305 mm) in adjacent rows.
  - b. Trim insulation neatly to fit around penetrations and projections, and to fit tight to intersecting sloping roof decks.
  - c. Make joints between adjacent insulation boards not more than 1/4 inch (6 mm) in width.
  - d. At internal roof drains, slope insulation to create a square drain sump with each side equal to the diameter of the drain bowl plus 24 inches (610 mm).
    - 1) Trim insulation so that water flow is unrestricted.
  - e. Fill gaps exceeding 1/4 inch (6 mm) with insulation.
  - f. Cut and fit insulation within 1/4 inch (6 mm) of nailers, projections, and penetrations.
  - g. Adhere each layer of insulation to substrate using adhesive according to FM Approvals' RoofNav assembly requirements and FM Global Property Loss Prevention Data Sheet 1-29 for specified Windstorm Resistance Classification, as follows:
    - 1) Set each layer of insulation in ribbons of bead-applied insulation adhesive, firmly pressing and maintaining insulation in place.
    - 2) Set each layer of insulation in a uniform coverage of full-spread insulation adhesive, firmly pressing and maintaining insulation in place.
- D. Install cover boards over insulation with long joints in continuous straight lines with end joints staggered between rows. Offset joints of insulation below a minimum of 6 inches (150 mm) in each direction. Loosely butt cover boards together and fasten through insulation directly to roof deck.
1. Fasten cover boards according to requirements in FM Global's "RoofNav" for specified Windstorm Resistance Classification.
  2. Fasten cover boards to resist uplift pressure at corners, perimeter, and field of roof.

### 3.6 ADHERED ROOFING INSTALLATION

- A. Adhere roof membrane over area to receive roofing according to roofing system manufacturer's written instructions.
- B. Unroll roof membrane and allow to relax before installing.
- C. Start installation of roofing in presence of roofing system manufacturer's technical personnel and Owner's testing and inspection agency.
- D. Accurately align roof membrane, and maintain uniform side and end laps of minimum dimensions required by manufacturer. Stagger end laps 36 inches minimum.
- E. Bonding Adhesive: Apply to substrate and underside of roof membrane at rate required by manufacturer, and allow to partially dry before installing roof membrane. Do not apply to splice area of roof membrane.

- F. Fabric-Backed Roof Membrane Adhesive: Apply to substrate at rate required by manufacturer, and install fabric-backed roof membrane.
- G. In addition to adhering, mechanically fasten roof membrane securely at terminations, penetrations, and perimeter of roofing through solid wood blocking.
- H. Apply roof membrane with side laps shingled with slope of roof deck.
- I. Seams: Clean seam areas, overlap roof membrane, and hot-air weld side and end laps of roof membrane and sheet flashings, to ensure a watertight seam installation.
  - 1. Test lap edges with probe to verify seam weld continuity. Apply lap sealant to seal cut edges of roof membrane and sheet flashings.
  - 2. Verify field strength of seams a minimum of twice daily, and repair seam sample areas.
  - 3. Repair tears, voids, and lapped seams in roof membrane that do not comply with requirements.
- J. Spread sealant bed over deck-drain flange at roof drains, and securely seal roof membrane in place with clamping ring.
- K. Walkways: Install in locations indicated. Heat weld or adhere to substrate with compatible adhesive according to membrane manufacturer's written instructions.

### 3.7 BASE FLASHING INSTALLATION

- A. Install sheet flashings and preformed flashing accessories, and adhere to substrates according to roofing system manufacturer's written instructions.
- B. Apply bonding adhesive to substrate and underside of sheet flashing at required rate and allow to partially dry. Do not apply to seam area of flashing.
- C. Flash penetrations and field-formed inside and outside corners with cured or uncured sheet flashing.
- D. Clean seam areas, overlap, and firmly roll sheet flashings into the adhesive. Hot-air weld side and end laps to ensure a watertight seam installation.
- E. Terminate and seal top of sheet flashings and mechanically anchor to substrate through termination bars.

### 3.8 FIELD QUALITY CONTROL

- A. Manufacturer's Field Services: At the start of the installation, periodically as the Work progresses, and after completion, furnish the services of the roofing manufacturer's technical representative at the job site as necessary to advise on every phase of the Work. As a minimum, furnish full-time attendance during the first 2 work days, at least once every week during installation, and furnish technical assistance to the Installer as may be required.

1. Securement Tests: Perform two membrane adhesive pull tests according to SPRI IA-1 to verify the integrity of the roof membrane adhesive and compliance with the required performance criteria.
  2. Field Seams: Inspect the field seams to assure manufacturer's quality requirements are maintained throughout the installation period. Each field seam shall be 100% inspected and a written report prepared by the roofing manufacturer's technical representative shall be submitted for review prior to final acceptance.
  3. Final inspections by the roofing membrane Manufacturer shall be coordinated at least two weeks in advance with the Owner, Architect, and roofing consultant so that their attendance can be properly coordinated.
    - a. Final inspection reports and signed, completed punch list reports by the Manufacturer shall be submitted to the Owner. Submittal of the roofing warranty alone is not acceptable.
- B. Testing Agency: Owner reserves the right to engage a qualified testing agency to perform tests and to inspect substrate conditions, surface preparation, roof membrane application, sheet flashings, protection, and drainage components, and to furnish reports to Architect.
- C. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion, in presence of Architect, and to prepare inspection report.
- D. Repair or remove and replace components of roofing system where inspections indicate that they do not comply with specified requirements.
- E. Additional testing and inspecting, at Contractor's expense, will be performed to determine if replaced or additional work complies with specified requirements.

### 3.9 PROTECTING AND CLEANING

- A. Protect roofing system from damage and wear during remainder of construction period. When remaining construction does not affect or endanger roofing system, inspect roofing system for deterioration and damage, describing its nature and extent in a written report, with copies to Architect and Owner.
- B. Correct deficiencies in or remove roofing system that does not comply with requirements, repair substrates, and repair or reinstall roofing system to a condition free of damage and deterioration at time of Substantial Completion and according to warranty requirements.
- C. Clean overspray and spillage from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

## END OF SECTION

## SECTION 07 62 00

### SHEET METAL FLASHING AND TRIM

#### PART 1 - GENERAL

##### 1.1 SUMMARY

###### A. Section Includes:

1. Fabricated reglets with counterflashing.
2. Formed roof-drainage sheet metal fabrications.
3. Formed low-slope roof sheet metal fabrications.
4. Formed wall sheet metal fabrications.

##### 1.2 COORDINATION

- A. Coordinate sheet metal flashing and trim layout and seams with sizes and locations of penetrations to be flashed, and joints and seams in adjacent materials.
- B. Coordinate sheet metal flashing and trim installation with adjoining roofing and wall materials, joints, and seams to provide leakproof, secure, and noncorrosive installation.

##### 1.3 ACTION SUBMITTALS

###### A. Product Data: For each of the following

1. Underlayment materials.
2. Elastomeric sealant.
3. Butyl sealant.
4. Epoxy seam sealer.

###### B. Shop Drawings: For sheet metal flashing and trim.

1. Include plans, elevations, sections, and attachment details.
2. Detail fabrication and installation layouts, expansion-joint locations, and keyed details. Distinguish between shop- and field-assembled Work.
3. Include identification of material, thickness, weight, and finish for each item and location in Project.
4. Include details for forming, including profiles, shapes, seams, and dimensions.
5. Include details for joining, supporting, and securing, including layout and spacing of fasteners, cleats, clips, and other attachments. Include pattern of seams.
6. Include details of termination points and assemblies.
7. Include details of expansion joints and expansion-joint covers, including showing direction of expansion and contraction from fixed points.
8. Include details of roof-penetration flashing.

9. Include details of edge conditions, including eaves, ridges, valleys, rakes, crickets, flashings, and counterflashings.
10. Include details of special conditions.
11. Include details of connections to adjoining work.
12. Detail formed flashing and trim at scale of not less than 3 inches per 12 inches (1:5).

- C. Samples: For each exposed product and for each color and texture specified, 12 inches (300 mm) long by actual width.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of coping and roof edge flashing that is ANSI/SPRI/FM 4435/ES-1 tested.
- B. Evaluation Reports: For copings and roof edge flashing, from ICC-ES showing compliance with ANSI/SPRI/FM 4435/ES-1.
- C. Sample warranty.

#### 1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For sheet metal flashing and trim, and its accessories, to include in maintenance manuals.
- B. Special warranty.

#### 1.6 QUALITY ASSURANCE

- A. Fabricator Qualifications: Employs skilled workers who custom fabricate sheet metal flashing and trim similar to that required for this Project and whose products have a record of successful in-service performance.
  1. For copings and roof edge flashings that are ANSI/SPRI/FM 4435/ES-1 tested, shop shall be listed as able to fabricate required details as tested and approved.

#### 1.7 DELIVERY, STORAGE, AND HANDLING

- A. Do not store sheet metal flashing and trim materials in contact with other materials that might cause staining, denting, or other surface damage.
  1. Store sheet metal flashing and trim materials away from uncured concrete and masonry.
  2. Protect stored sheet metal flashing and trim from contact with water.
- B. Protect strippable protective covering on sheet metal flashing and trim from exposure to sunlight and high humidity, except to extent necessary for period of sheet metal flashing and trim installation.

## 1.8 WARRANTY

- A. Special Warranty on Finishes: Manufacturer agrees to repair finish or replace sheet metal flashing and trim that shows evidence of deterioration of factory-applied finishes within specified warranty period.
  - 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
    - a. Color fading more than 5 Delta E units when tested in accordance with ASTM D2244.
    - b. Chalking in excess of a No. 8 rating when tested in accordance with ASTM D4214.
    - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
  - 2. Finish Warranty Period: 20 years from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. Sheet metal flashing and trim assemblies, including cleats, anchors, and fasteners, shall withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Completed sheet metal flashing and trim shall not rattle, leak, or loosen, and shall remain watertight.
- B. Sheet Metal Standard for Flashing and Trim: Comply with NRCA's "The NRCA Roofing Manual: Architectural Metal Flashing, Condensation and Air Leakage Control, and Reroofing" and SMACNA's "Architectural Sheet Metal Manual" requirements for dimensions and profiles shown unless more stringent requirements are indicated.
- C. SPRI Wind Design Standard: Manufacture and install copings and roof edge flashings tested in accordance with ANSI/SPRI/FM 4435/ES-1 and capable of resisting the following design pressure:
  - 1. Design Pressure: As indicated on Drawings and in Section 07 54 16 "Ketone Ethylene Ester Roofing."
- D. FM Approvals Listing: Manufacture and install copings and roof edge flashings that are listed in FM Approvals' "RoofNav" and approved for windstorm classification, Class 1-75. Identify materials with name of fabricator and design approved by FM Approvals.
- E. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
  - 1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

## 2.2 SHEET METALS

- A. Protect mechanical and other finishes on exposed surfaces from damage by applying strippable, temporary protective film before shipping.
- B. Stainless Steel Sheet: ASTM A240/A240M, Type 304, dead soft, fully annealed; with smooth, flat surface.
  - 1. Finish: ASTM A480/A480M, No. 2D (dull, cold rolled).
- C. Metallic-Coated Steel Sheet: Provide zinc-coated (galvanized) steel sheet in accordance with ASTM A653/A653M, G90 (Z275) coating designation or aluminum-zinc alloy-coated steel sheet in accordance with ASTM A792/A792M, Class AZ50 (Class AZM150) coating designation, Grade 40 (Grade 275); prepainted by coil-coating process to comply with ASTM A755/A755M.
  - 1. Surface: Smooth, flat.
  - 2. Exposed Coil-Coated Finish:
    - a. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent polyvinylidene fluoride (PVDF) resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
  - 3. Color: As selected by Architect from manufacturer's full range.
  - 4. Concealed Finish: Pretreat with manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with minimum total dry film thickness of 0.5 mil (0.013 mm).

## 2.3 UNDERLAYMENT MATERIALS

- A. Self-Adhering, High-Temperature Sheet Underlayment: Minimum 30 mils (0.76 mm) thick, consisting of a slip-resistant polyethylene- or polypropylene-film top surface laminated to a layer of butyl- or SBS-modified asphalt adhesive, with release-paper backing; specifically designed to withstand high metal temperatures beneath metal roofing. Provide primer in accordance with underlayment manufacturer's written instructions.
  - 1. Source Limitations: Obtain underlayment from single source from single manufacturer.
  - 2. Thermal Stability: Stable after testing at 240 deg F (116 deg C); ASTM D1970.
  - 3. Low-Temperature Flexibility: ASTM D1970/D1970M; passes after testing at minus 20 deg F (29 deg C) or lower.
- B. Slip Sheet: Rosin-sized building paper, 3 lb/100 sq. ft. (0.16 kg/sq. m) minimum.

## 2.4 MISCELLANEOUS MATERIALS

- A. Provide materials and types of fasteners, solder, protective coatings, sealants, and other miscellaneous items as required for complete sheet metal flashing and trim installation and as recommended by manufacturer of primary sheet metal or manufactured item unless otherwise indicated.

- B. Fasteners: Wood screws, annular threaded nails, self-tapping screws, self-locking rivets and bolts, and other suitable fasteners designed to withstand design loads and recommended by manufacturer of primary sheet metal or manufactured item.
  - 1. General: Blind fasteners or self-drilling screws, gasketed, with hex-washer head.
    - a. Exposed Fasteners: Heads matching color of sheet metal using plastic caps or factory-applied coating. Provide metal-backed EPDM or PVC sealing washers under heads of exposed fasteners bearing on weather side of metal.
    - b. Blind Fasteners: High-strength aluminum or stainless steel rivets suitable for metal being fastened.
  - 2. Fasteners for Stainless Steel Sheet: Series 300 stainless steel.
  - 3. Fasteners for Zinc-Coated (Galvanized) and Aluminum-Zinc Alloy-Coated Steel Sheet: Series 300 stainless steel or hot-dip galvanized steel in accordance with ASTM A153/A153M or ASTM F2329.
- C. Solder:
  - 1. For Stainless Steel: ASTM B32, Grade Sn60, with acid flux of type recommended by stainless steel sheet manufacturer.
  - 2. For Zinc-Coated (Galvanized) Steel: ASTM B32, with maximum lead content of 0.2 percent.
- D. Sealant Tape: Pressure-sensitive, 100 percent solids, polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape 1/2 inch (13 mm) wide and 1/8 inch (3 mm) thick.
- E. Elastomeric Sealant: ASTM C920, elastomeric polysulfide polymer sealant; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight.
- F. Butyl Sealant: ASTM C1311, single-component, solvent-release butyl rubber sealant; polyisobutylene plasticized; heavy bodied for hooked-type expansion joints with limited movement.
- G. Epoxy Seam Sealer: Two-part, noncorrosive, aluminum seam-cementing compound, recommended by aluminum manufacturer for exterior nonmoving joints, including riveted joints.
- H. Bituminous Coating: Cold-applied asphalt emulsion in accordance with ASTM D1187/D1187M.
- I. Asphalt Roofing Cement: ASTM D4586, asbestos free, of consistency required for application.
- J. Reglets: Units of type, material, and profile required, formed to provide secure interlocking of separate reglet and counterflashing pieces, and compatible with flashing indicated with factory-mitered and -welded corners and junctions and with interlocking counterflashing on exterior face, of same metal as reglet.
  - 1. Material: Stainless steel, 0.0188 inch (0.477 mm), (26 gage) thick.



2. Surface-Mounted Type: Provide with slotted holes for fastening to substrate, with neoprene or other suitable weatherproofing washers, and with channel for sealant at top edge.
3. Stucco Type: Provide with upturned fastening flange and extension leg of length to match thickness of applied finish materials.
4. Concrete Type: Provide temporary closure tape to keep reglet free of concrete materials, special fasteners for attaching reglet to concrete forms, and guides to ensure alignment of reglet section ends.
5. Masonry Type: Provide with offset top flange for embedment in masonry mortar joint.
6. Accessories:
  - a. Flexible-Flashing Retainer: Provide resilient plastic or rubber accessory to secure flexible flashing in reglet where clearance does not permit use of standard metal counterflashing or where Drawings show reglet without metal counterflashing.
  - b. Counterflashing Wind-Restraint Clips: Provide clips to be installed before counterflashing to prevent wind uplift of counterflashing's lower edge.
7. Finish: Mill.

## 2.5 FABRICATION, GENERAL

- A. Custom fabricate sheet metal flashing and trim to comply with details indicated and recommendations in cited sheet metal standard that apply to design, dimensions, geometry, metal thickness, and other characteristics of item required.
  1. Fabricate sheet metal flashing and trim in shop to greatest extent possible.
  2. Fabricate sheet metal flashing and trim in thickness or weight needed to comply with performance requirements, but not less than that specified for each application and metal.
  3. Metal thicknesses indicated are minimums. If actual girth of fabricated item, or actual field conditions encountered, are such that sheet metal standards indicate or recommend a greater thickness, the thicker material shall be provided.
  4. Verify shapes and dimensions of surfaces to be covered and obtain field measurements for accurate fit before shop fabrication.
  5. Form sheet metal flashing and trim to fit substrates without excessive oil-canning, buckling, and tool marks; true to line, levels, and slopes; and with exposed edges folded back to form hems.
  6. Conceal fasteners and expansion provisions where possible. Do not use exposed fasteners on faces exposed to view.
- B. Fabrication Tolerances:
  1. Fabricate sheet metal flashing and trim that is capable of installation to a tolerance of 1/4 inch in 20 feet (6 mm in 6 m) on slope and location lines indicated on Drawings and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.
  2. Fabricate sheet metal flashing and trim that is capable of installation to tolerances specified.

- C. Expansion Provisions: Form metal for thermal expansion of exposed flashing and trim.
  - 1. Form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with butyl sealant concealed within joints.
  - 2. Use lapped expansion joints only where indicated on Drawings.
- D. Sealant Joints: Where movable, nonexpansion-type joints are required, form metal in accordance with cited sheet metal standard to provide for proper installation of elastomeric sealant.
- E. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal.
- F. Fabricate cleats and attachment devices of sizes as recommended by cited sheet metal standard and by FM Global Property Loss Prevention Data Sheet 1-49 for application, but not less than thickness of metal being secured.
- G. Seams:
  - 1. Fabricate nonmoving seams with flat-lock seams. Tin edges to be seamed, form seams, and solder.
  - 2. Fabricate nonmoving seams with flat-lock seams. Form seams and seal with elastomeric sealant unless otherwise recommended by sealant manufacturer for intended use. Rivet joints where necessary for strength.

## 2.6 ROOF-DRAINAGE SHEET METAL FABRICATIONS

- A. Downspouts: Fabricate rectangular downspouts to dimensions indicated on Drawings, complete with mitered elbows. Furnish with metal hangers from same material as downspouts and anchors. Shop fabricate elbows.
  - 1. Fabricate from the following materials:
    - a. Galvanized Steel: 0.022 inch (0.56 mm), (26 gage) thick.
    - b. Aluminum-Zinc Alloy-Coated Steel: 0.022 inch (0.56 mm), (26 gage) thick.
- B. Parapet Scuppers: Fabricate scuppers to dimensions required, with closure flange trim to exterior, 4-inch- (100-mm-) wide wall flanges to interior, and base extending 4 inches (100 mm) beyond cant or tapered strip into field of roof. Fabricate from the following materials:
  - 1. Galvanized Steel: 0.028 inch (0.71 mm), (24 gage) thick.
  - 2. Aluminum-Zinc Alloy-Coated Steel: 0.028 inch (0.71 mm), (24 gage) thick.
- C. Conductor Heads: Fabricate conductor heads with flanged back and stiffened top edge and of dimensions and shape required, complete with outlet tubes, exterior flange trim, and built-in overflows. Fabricate from the following materials:
  - 1. Galvanized Steel: 0.028 inch (0.71 mm), (24 gage) thick.
  - 2. Aluminum-Zinc Alloy-Coated Steel: 0.028 inch (0.71 mm), (24 gage) thick.
- D. Splash Pans: Fabricate to dimensions and shape required and from the following materials:

1. Stainless Steel: 0.0188 inch (0.477 mm), (26 gage) thick.

## 2.7 LOW-SLOPE ROOF SHEET METAL FABRICATIONS

- A. Roof Edge Flashing (Gravel Stop) and Fascia Cap: Fabricate in minimum 96-inch- (2400-mm-) long, but not exceeding 12-foot- (3.6-m-) long sections. Furnish with 6-inch- (150-mm-) wide, joint cover plates. Shop fabricate interior and exterior corners.
  1. Fabricate from the following materials:
    - a. Galvanized Steel: 0.028 inch (0.71 mm), (24 gage) thick.
    - b. Aluminum-Zinc Alloy-Coated Steel: 0.028 inch (0.71 mm), (24 gage) thick.
- B. Copings: Fabricate in minimum 96-inch- (2400-mm-) long, but not exceeding 12-foot- (3.6-m-) long, sections. Fabricate joint plates of same thickness as copings. Furnish with continuous cleats to support edge of external leg and interior leg. Miter corners, fasten and seal watertight. Shop fabricate interior and exterior corners.
  1. Fabricate from the following materials:
    - a. Galvanized Steel: 0.040 inch (1.02 mm), (20 gage) thick.
    - b. Aluminum-Zinc Alloy-Coated Steel: 0.040 inch (1.02 mm), (20 gage) thick.
- C. Base Flashing: Shop fabricate interior and exterior corners. Fabricate from the following materials:
  1. Stainless Steel: 0.0188 inch (0.477 mm), (26 gage) thick.
- D. Counterflashing: Shop fabricate interior and exterior corners. Fabricate from the following materials:
  1. Galvanized Steel: 0.022 inch (0.56 mm), (26 gage) thick.
  2. Aluminum-Zinc Alloy-Coated Steel: 0.022 inch (0.56 mm), (26 gage) thick.
- E. Roof-Penetration Flashing: Fabricate from the following materials:
  1. Stainless Steel: 0.0188 inch (0.477 mm), (26 gage) thick.
- F. Roof-Drain Flashing: Fabricate from the following materials:
  1. Stainless Steel: 0.0156 inch (0.396 mm), (28 gage) thick.

## 2.8 WALL SHEET METAL FABRICATIONS

- A. Through-Wall Flashing: Fabricate continuous flashings in minimum 96-inch- (2400-mm) long, but not exceeding 12-foot- (3.6-m-) long, sections, under copings, and at shelf angles. Fabricate discontinuous lintel, sill, and similar flashings to extend 6 inches (150 mm) beyond each side of wall openings; and form with 2-inch- (50-mm-) high, end dams. Fabricate from the following materials:
  1. Stainless Steel: 0.0156 inch (0.396 mm), (28 gage) thick.
- B. Opening Flashings in Frame Construction: Fabricate head, sill, and similar flashings to extend 4 inches (100 mm) beyond wall openings. Form head and sill flashing with 2-inch- (50-mm-) high, end dams. Fabricate from the following materials:
  1. Stainless Steel: 0.0156 inch (0.396 mm), (28 gage) thick.

- C. Wall Expansion-Joint Cover Flashings: Fabricate from the following materials:
1. Galvanized Steel: 0.028 inch (0.71 mm), (24 gage) thick.
  2. Aluminum-Zinc Alloy-Coated Steel: 0.028 inch (0.71 mm), (24 gage) thick.

## PART 3 - EXECUTION

### 3.1 INSTALLATION OF UNDERLAYMENT

- A. Self-Adhering, High-Temperature Sheet Underlayment:
1. Install self-adhering, high-temperature sheet underlayment; wrinkle free.
  2. Prime substrate if recommended by underlayment manufacturer.
  3. Comply with temperature restrictions of underlayment manufacturer for installation; use primer for installing underlayment at low temperatures.
  4. Apply in shingle fashion to shed water, with end laps of not less than 6 inches (150 mm) staggered 24 inches (600 mm) between courses.
  5. Overlap side edges not less than 3-1/2 inches (90 mm). Roll laps and edges with roller.
  6. Cover underlayment within 14 days.
- B. Install slip sheet, wrinkle free, over underlayment or directly on substrate, as applicable to each condition, before installing sheet metal flashing and trim.
1. Install in shingle fashion to shed water.
  2. Lap joints not less than 4 inches (100 mm).

### 3.2 INSTALLATION, GENERAL

- A. Install sheet metal flashing and trim to comply with details indicated and recommendations of cited sheet metal standard that apply to installation characteristics required unless otherwise indicated on Drawings.
1. Install fasteners, solder, protective coatings, separators, sealants, and other miscellaneous items as required to complete sheet metal flashing and trim system.
  2. Install sheet metal flashing and trim true to line, levels, and slopes. Provide uniform, neat seams with minimum exposure of solder and sealant.
  3. Anchor sheet metal flashing and trim and other components of the Work securely in place, with provisions for thermal and structural movement.
  4. Install sheet metal flashing and trim to fit substrates and to result in watertight performance.
  5. Install continuous cleats with fasteners spaced not more than 12 inches (300 mm) o.c.
  6. Space individual cleats not more than 12 inches (300 mm) apart. Attach each cleat with at least two fasteners. Bend tabs over fasteners.
  7. Install exposed sheet metal flashing and trim with limited oil-canning, and free of buckling and tool marks.

8. Do not field cut sheet metal flashing and trim by torch.
  
- B. Metal Protection: Where dissimilar metals contact each other, or where metal contacts pressure-treated wood or other corrosive substrates, protect against galvanic action or corrosion by painting contact surfaces with bituminous coating or by other permanent separation as recommended by sheet metal manufacturer or cited sheet metal standard.
  1. Coat concealed side of stainless steel sheet metal flashing and trim with bituminous coating where flashing and trim contact wood, ferrous metal, or cementitious construction.
  2. Underlayment: Where installing sheet metal flashing and trim directly on cementitious or wood substrates, install underlayment and cover with slip sheet.
  
- C. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim.
  1. Space movement joints at maximum of 10 feet (3 m) with no joints within 24 inches (600 mm) of corner or intersection.
  2. Form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with sealant concealed within joints.
  3. Use lapped expansion joints only where indicated on Drawings.
  
- D. Fasteners: Use fastener sizes that penetrate wood blocking or sheathing not less than 1-1/4 inches (32 mm) for nails and not less than 3/4 inch (19 mm) for wood screws.
  
- E. Conceal fasteners and expansion provisions where possible in exposed work and locate to minimize possibility of leakage. Cover and seal fasteners and anchors as required for a tight installation.
  
- F. Seal joints as required for watertight construction.
  1. Use sealant-filled joints unless otherwise indicated.
    - a. Embed hooked flanges of joint members not less than 1 inch (25 mm) into sealant.
    - b. Form joints to completely conceal sealant.
    - c. When ambient temperature at time of installation is between 40 and 70 deg F (4 and 21 deg C), set joint members for 50 percent movement each way.
    - d. Adjust setting proportionately for installation at higher ambient temperatures.
      - 1) Do not install sealant-type joints at temperatures below 40 deg F (4 deg C).
  2. Prepare joints and apply sealants to comply with requirements in Section 07 92 00 "Joint Sealants."
  
- G. Soldered Joints: Clean surfaces to be soldered, removing oils and foreign matter.
  1. Pretin edges of sheets with solder to width of 1-1/2 inches (38 mm); however, reduce pretinning where pretinned surface would show in completed Work.
  2. Do not solder metallic-coated steel sheet.
  3. Do not use torches for soldering.

4. Heat surfaces to receive solder, and flow solder into joint.
  - a. Fill joint completely.
  - b. Completely remove flux and spatter from exposed surfaces.
5. Stainless Steel Soldering:
  - a. Tin edges of uncoated sheets, using solder for stainless steel and acid flux.
  - b. Promptly remove acid-flux residue from metal after tinning and soldering.
  - c. Comply with solder manufacturer's recommended methods for cleaning and neutralization.

### 3.3 INSTALLATION OF ROOF-DRAINAGE SYSTEM

- A. Install sheet metal roof-drainage items to produce complete roof-drainage system in accordance with cited sheet metal standard unless otherwise indicated. Coordinate installation of roof perimeter flashing with installation of roof-drainage system.
- B. Downspouts:
  1. Join sections with 1-1/2-inch (38-mm) telescoping joints.
  2. Provide hangers with fasteners designed to hold downspouts securely to walls.
  3. Locate hangers at top and bottom and at approximately 60 inches (1500 mm) o.c.
  4. Where connection to underground drainage system is not indicated, provide elbows at base of downspout to direct water away from building.
- C. Splash Pans:
  1. Install where downspouts discharge on low-slope roofs.
  2. Set in asphalt roofing cement or elastomeric sealant compatible with the substrate.
- D. Parapet Scuppers:
  1. Continuously support scupper, set to correct elevation, and seal flanges to interior wall face, over cants or tapered edge strips, and under roofing membrane.
  2. Anchor scupper closure trim flange to exterior wall and solder or seal with elastomeric sealant to scupper.
  3. Loosely lock front edge of scupper with conductor head.
  4. Solder or seal with elastomeric sealant exterior wall scupper flanges into back of conductor head.
- E. Conductor Heads: Anchor securely to wall, with elevation of conductor head rim at minimum of 1 inch (25 mm) below scupper discharge.
- F. Expansion-Joint Covers: Install expansion-joint covers at locations and of configuration indicated on Drawings. Lap joints minimum of 4 inches (100 mm) in direction of water flow.

### 3.4 INSTALLATION OF ROOF FLASHINGS

- A. Install sheet metal flashing and trim to comply with performance requirements and cited sheet metal standard.
  - 1. Provide concealed fasteners where possible, and set units true to line, levels, and slopes.
  - 2. Install work with laps, joints, and seams that are permanently watertight and weather resistant.
  
- B. Roof Edge Flashing:
  - 1. Install roof edge flashings in accordance with ANSI/SPRI/FM 4435/ES-1.
  - 2. Anchor to resist uplift and outward forces in accordance with recommendations in cited sheet metal standard unless otherwise indicated. Interlock bottom edge of roof edge flashing with continuous cleat anchored to substrate at staggered 3-inch (75-mm) centers.
  - 3. Anchor to resist uplift and outward forces in accordance with recommendations in FM Global Property Loss Prevention Data Sheet 1-49 for FM Approvals' listing for required windstorm classification.
  
- C. Copings:
  - 1. Install roof edge flashings in accordance with ANSI/SPRI/FM 4435/ES-1.
  - 2. Anchor to resist uplift and outward forces in accordance with recommendations in cited sheet metal standard unless otherwise indicated.
    - a. Interlock exterior bottom edge of coping with continuous cleat anchored to substrate at 16-inch (400-mm) centers.
    - b. Anchor interior leg of coping with washers and screw fasteners through slotted holes at 24-inch (600-mm) centers.
  - 3. Anchor to resist uplift and outward forces in accordance with recommendations in FM Global Property Loss Prevention Data Sheet 1-49 for specified FM Approvals' listing for required windstorm classification.
  
- D. Pipe or Post Counterflashing: Install counterflashing umbrella with close-fitting collar with top edge flared for elastomeric sealant, extending minimum of 4 inches (100 mm) over base flashing. Install stainless steel draw band and tighten.
  
- E. Counterflashing: Coordinate installation of counterflashing with installation of base flashing.
  - 1. Insert counterflashing in reglets or receivers and fit tightly to base flashing.
  - 2. Extend counterflashing 4 inches (100 mm) over base flashing.
  - 3. Lap counterflashing joints minimum of 4 inches (100 mm).
  
- F. Roof-Penetration Flashing: Coordinate installation of roof-penetration flashing with installation of roofing and other items penetrating roof. Seal with butyl sealant and clamp flashing to pipes that penetrate roof.

### 3.5 INSTALLATION OF WALL FLASHINGS

- A. Install sheet metal wall flashing to intercept and exclude penetrating moisture in accordance with cited sheet metal standard unless otherwise indicated. Coordinate installation of wall flashing with installation of wall-opening components such as windows, doors, and louvers.
- B. Opening Flashings in Frame Construction: Install continuous head, sill, jamb, and similar flashings to extend 4 inches (100 mm) beyond wall openings.
- C. Reglets: Installation of reglets is specified in Section 04 22 00 "Concrete Unit Masonry."

### 3.6 INSTALLATION TOLERANCES

- A. Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerance of 1/4 inch in 20 feet (6 mm in 6 m) on slope and location lines indicated on Drawings and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.

### 3.7 CLEANING

- A. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.
- B. Clean and neutralize flux materials. Clean off excess solder.
- C. Clean off excess sealants.

### 3.8 PROTECTION

- A. Remove temporary protective coverings and strippable films as sheet metal flashing and trim are installed unless otherwise indicated in manufacturer's written installation instructions.
- B. Replace sheet metal flashing and trim that have been damaged or that have deteriorated beyond successful repair by finish touchup or similar minor repair procedures, as determined by Architect.

**END OF SECTION**



Project Name  
Project Number

Deliverable  
Issue Date

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SHEET METAL FLASHING AND TRIM  
07 62 00 - 14

*Last Updated:*

*August 2021*

**SECTION 07 72 00**  
**ROOF ACCESSORIES**

**PART 1 - GENERAL**

**1.1 SUMMARY**

**A. Section Includes:**

1. Roof curbs.
2. Equipment supports.
3. Motor-operated roof hatches.
4. Heat and smoke vents.
5. Pipe and duct supports.

**B. Related Requirements:**

1. Section 07 62 00 "Sheet Metal Flashing and Trim" for shop- and field-formed metal flashing, roof-drainage systems, roof expansion-joint covers, and miscellaneous sheet metal trim and accessories.
2. Section 07 71 00 "Roof Specialties" for manufactured fasciae, copings, gravel stops, gutters and downspouts, and counterflashing.
3. Applicable Division 28 Sections for access control devices to automatically activate control stations for motor-operated roof hatches.

**1.2 COORDINATION**

- A. Coordinate layout and installation of roof accessories with roofing membrane and base flashing and interfacing and adjoining construction to provide a leakproof, weathertight, secure, and noncorrosive installation.
- B. Coordinate dimensions with rough-in information or Shop Drawings of equipment to be supported.

**1.3 ACTION SUBMITTALS**

**A. Product Data:** For each type of roof accessory.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
2. Include rated capacities, operating characteristics, electrical characteristics, and furnished accessories.

**B. Shop Drawings:** For roof accessories.

1. Include plans, elevations, keyed details, and attachments to other work. Indicate dimensions, loadings, and special conditions. Distinguish between plant- and field-assembled work.
  2. Show locations of controls, locking devices, and other accessories
  3. Include diagrams for power, signal, and control wiring.
- C. Samples: For each exposed product and for each color and texture specified, prepared on Samples of size to adequately show color.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Delegated-Design Submittal: For roof curbs and equipment supports indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
1. Detail mounting, securing, and flashing of roof-mounted items to roof structure. Indicate coordinating requirements with roof membrane system.
  2. Wind-Restraint Details: Detail fabrication and attachment of wind restraints. Show anchorage details and indicate quantity, diameter, and depth of penetration of anchors.
- B. Coordination Drawings: Roof plans, drawn to scale, and coordinating penetrations and roof-mounted items. Show the following:
1. Size and location of roof accessories specified in this Section.
  2. Method of attaching roof accessories to roof or building structure.
  3. Other roof-mounted items including mechanical and electrical equipment, ductwork, piping, and conduit.
  4. Required clearances.
- C. Sample Warranties: For manufacturer's special warranties.

#### 1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For roof accessories to include in operation and maintenance manuals.

### PART 2 - PRODUCTS

#### 2.1 PERFORMANCE REQUIREMENTS

- A. General Performance: Roof accessories shall withstand exposure to weather and resist thermally induced movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, installation, or other defects in construction.

- B. Delegated Design: Engage a qualified professional engineer, as defined in Section 01 40 00 "Quality Requirements," to design roof curbs and equipment supports to comply with wind performance requirements, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- C. Operation Cycles: Roof hatch components and operators capable of operating for not less than 20,000. One operation cycle is complete when a hatch is opened from the closed position to the fully open position and returned to the closed position.

## 2.2 ROOF CURBS

- A. Roof Curbs: Internally reinforced roof-curb units capable of supporting superimposed live and dead loads, including equipment loads and other construction indicated on Drawings, bearing continuously on roof structure, and capable of meeting performance requirements; with welded or mechanically fastened and sealed corner joints, straight sides or integral metal cant, as applicable to roofing system, and integrally formed deck-mounting flange at perimeter bottom.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Curbs Plus, Inc.
    - b. Custom Solution Roof and Metal Products.
    - c. LMCurbs.
    - d. Milcor; Commercial Products Group of Hart & Cooley, Inc.
    - e. Pate Company (The).
    - f. Roof Products, Inc.
    - g. Thybar Corporation.
- B. Size: Coordinate dimensions with roughing-in information or Shop Drawings of equipment to be supported.
- C. Supported Load Capacity: Coordinate load capacity with information on Shop Drawings of equipment to be supported.
- D. Material: Zinc coated (galvanized) steel sheet, 0.064 inch (1.63 mm), (16 gage) thick.
  - 1. Finish: Mill phosphatized.
- E. Construction:
  - 1. Curb Profile: Manufacturer's standard and compatible with roofing system.
  - 2. On ribbed or fluted metal roofs, form deck-mounting flange at perimeter bottom to conform to roof profile.
  - 3. Fabricate curbs to minimum height of 12 inches (305 mm) above roofing surface unless otherwise indicated.
  - 4. Top Surface: Level top of curb, with roof slope accommodated by sloping deck-mounting flange or by use of leveler frame.

5. Sloping Roofs: Where roof slope exceeds 1:48, fabricate curb with perimeter curb height tapered to accommodate roof slope so that top surface of perimeter curb is level. Equip unit with water diverter or cricket on side that obstructs water flow.
6. Insulation: Factory insulated with 1-1/2-inch- (38-mm-) thick glass-fiber board insulation.
7. Liner: Same material as curb, of manufacturer's standard thickness and finish.
8. Security Grille: Provide where indicated on Drawings.
9. Nailer: Factory-installed wood nailer along top flange of curb, continuous around curb perimeter.
10. Wind Restraint Straps and Base Flange Attachment: Provide wind restraint straps, welded strap connectors, and base flange attachment to roof structure at perimeter of curb, of size and spacing required to meet wind uplift requirements.
11. Platform Cap: Where portion of roof curb is not covered by equipment, provide weathertight platform cap formed from 3/4-inch- (19-mm-) thick plywood covered with metal sheet of same type, thickness, and finish as required for curb.
12. Metal Counterflashing: Manufacturer's standard, removable, fabricated of same metal and finish as curb.

## 2.3 EQUIPMENT SUPPORTS

- A. Equipment Supports: Internally reinforced perimeter or rail-type metal equipment supports capable of supporting superimposed live and dead loads between structural supports, including equipment loads and other construction indicated on Drawings, spanning between structural supports; capable of meeting performance requirements; with welded corner joints, and integrally formed structure-mounting flange at bottom.
  1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Curbs Plus, Inc.
    - b. Custom Solution Roof and Metal Products.
    - c. LMCurbs.
    - d. Milcor; Commercial Products Group of Hart & Cooley, Inc.
    - e. Pate Company (The).
    - f. Roof Products, Inc.
    - g. Thybar Corporation.
- B. Size: Coordinate dimensions with roughing-in information or Shop Drawings of equipment to be supported.
- C. Supported Load Capacity: Coordinate load capacity with information on Shop Drawings of equipment to be supported.
- D. Material: Zinc coated (galvanized) steel sheet, 0.064 inch (1.63 mm), (16 gage) thick.
  1. Finish: Mill phosphatized.

E. Construction:

1. Curb Profile: Manufacturer's standard and compatible with roofing system.
2. Insulation: Factory insulated with 1-1/2-inch- (38-mm-) thick glass-fiber board insulation.
3. Liner: Same material as equipment support, of manufacturer's standard thickness and finish.
4. Nailer: Factory-installed continuous wood nailers 3-1/2 inches (90 mm) wide on top flange of equipment supports, continuous around support perimeter.
5. Platform Cap: Where portion of equipment support is not covered by equipment, provide weathertight platform cap formed from 3/4-inch- (19-mm-) thick plywood covered with metal sheet of same type, thickness, and finish as required for curb.
6. Metal Counterflashing: Manufacturer's standard, removable, fabricated of same metal and finish as equipment support.
7. On ribbed or fluted metal roofs, form deck-mounting flange at perimeter bottom to conform to roof profile.
8. Fabricate equipment supports to minimum height of 12 inches (305 mm) above roofing surface unless otherwise indicated.
9. Sloping Roofs: Where roof slope exceeds 1:48, fabricate each support with height to accommodate roof slope so that tops of supports are level with each other. Equip supports with water diverters or crickets on sides that obstruct water flow.
10. Security Grille: Provide where indicated on Drawings.

2.4 ROOF HATCHES

- A. Roof Hatches: Metal roof-hatch units with motor-operated lids and insulated double-walled curbs, welded or mechanically fastened and sealed corner joints, continuous lid-to-curb counterflashing and weathertight perimeter gasketing, straight sides, and integrally formed deck-mounting flange at perimeter bottom.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Babcock-Davis.
    - b. Bilco Company.
    - c. Custom Solutions.
    - d. Dur-Red Products.
    - e. Milcor; Commercial Products Group of Hart & Cooley, Inc.
    - f. Nystrom.
    - g. O'Keeffe's Inc.
    - h. Williams Brothers Corporation.
- B. Type and Size:
1. Personnel, Single-Leaf Lid: 30 by 54 inches (762 by 1372 mm).
  2. Equipment, Double-Leaf Lid: 72 by 96 inches (1829 by 2438 mm).

- C. Loads: Minimum 40-lbf/sq. ft. (1.9-kPa) external live load and 20-lbf/sq. ft. (0.95-kPa) internal uplift load.
- D. Hatch Material: Zinc-coated (galvanized) steel sheet.
  - 1. Thickness: 0.079 inch (2.01 mm), (14 gage).
  - 2. Finish: Mill phosphatized.
- E. Construction:
  - 1. Insulation: 2-inch- (50-mm-) thick, polyisocyanurate board.
    - a. R-Value: 12.0 according to ASTM C1363.
  - 2. Nailer: Factory-installed wood nailer continuous around hatch perimeter.
  - 3. Hatch Lid: Opaque, insulated, and double walled, with manufacturer's standard metal liner of same material and finish as outer metal lid.
  - 4. Curb Liner: Manufacturer's standard, of same material and finish as metal curb.
  - 5. On ribbed or fluted metal roofs, form flange at perimeter bottom to conform to roof profile.
  - 6. Fabricate curbs to minimum height of 12 inches (305 mm) above roofing surface unless otherwise indicated.
  - 7. Sloping Roofs: Where slope or roof deck exceeds 1:48, fabricate curb with perimeter curb height that is tapered to accommodate roof slope so that top surfaces of perimeter curb are level. Equip hatch with water diverter or cricket on side that obstructs water flow.
- F. Hardware: Hold-open arm, stainless steel spring latch with turn handles, stainless steel butt- or pintle-type hinge system, and padlock hasps inside and outside.
  - 1. Provide two-point latch on lids larger than 84 inches (2130 mm).
- G. Operation:
  - 1. Personnel Hatches: Electric motor-operated with access keypads to activate push-button control stations at the access level, and two remote control devices per hatch.
  - 2. Equipment Hatches: Electric motor-operated with push-button control station at main level, and two remote control devices per hatch.
- H. Safety Railing System: Roof-hatch manufacturer's standard system including rails, clamps, fasteners, safety barrier at railing opening, and accessories required for a complete installation; attached to roof hatch and complying with 29 CFR 1910.23 requirements and authorities having jurisdiction.
  - 1. Height: 42 inches (1060 mm) above finished roof deck.
  - 2. Posts and Rails: Galvanized-steel pipe, 1-1/4 inches (31 mm) in diameter or galvanized-steel tube, 1-5/8 inches (41 mm) in diameter.
  - 3. Flat Bar: Galvanized steel, 2 inches (50 mm) high by 3/8 inch (9 mm) thick.
  - 4. Maximum Opening Size: System constructed to prevent passage of a sphere 21 inches (533 mm) in diameter.

5. Self-Latching Gate: Fabricated of same materials and rail spacing as safety railing system. Provide manufacturer's standard hinges and self-latching mechanism.
  6. Post and Rail Tops and Ends: Weather resistant, closed or plugged with prefabricated end fittings.
  7. Provide weep holes or another means to drain entrapped water in hollow sections of handrail and railing members.
  8. Fabricate joints exposed to weather to be watertight.
  9. Fasteners: Manufacturer's standard, finished to match railing system.
  10. Finish: Manufacturer's standard.
- I. Ladder-Assist Post: Roof-hatch manufacturer's standard device for attachment to roof-access ladder.
1. Operation: Post locks in place on full extension; release mechanism returns post to closed position.
  2. Height: 42 inches (1060 mm) above finished roof deck.
  3. Material: Steel tube.
  4. Post: 1-5/8-inch- (41-mm-) diameter pipe.
  5. Finish: Manufacturer's standard baked enamel or powder coat.
    - a. Color: As selected by Architect from manufacturer's full range.
- J. Electric Operators:
1. General: Electric operator assembly of size and capacity recommended and provided by hatch manufacturer for hatch and operation-cycles requirement specified, with electric motor and factory-rewired motor controls, starter, gear-reduction unit, solenoid-operated brake, clutch, control stations, control devices, integral gearing for locking hatch, and accessories required for proper operation.
  2. Operator Location: As standard with roof hatch manufacturer.
  3. Motor Exposure: Interior.
  4. Obstruction-Detection Device: Manufacturer's standard.
  5. Control Station(s): Interior mounted.
  6. Motors: Reversible-type motor with controller (disconnect switch).
    - a. Electrical Characteristics: Minimum as indicated for each roof hatch assembly. If not indicated, large enough to start, accelerate, and operate hatch in either direction from any position.
    - b. Operating Controls, Controllers, Disconnect Switches, Wiring Devices, and Wiring: Manufacturer's standard unless otherwise indicated.
    - c. Coordinate wiring requirements and electrical characteristics of motors and other electrical devices with building electrical system and each location where installed.
  7. Limit Switches: Equip each motorized roof hatch with adjustable switches interlocked with motor controls and set to automatically stop hatch at fully opened and fully closed positions.



8. Control Station: Three-button control station in fixed location with momentary-contact push-button controls labeled "Open" and "Stop" and sustained- or constant-pressure push-button control labeled "Close."
  - a. Interior-Mounted Units: Full-guarded, surface-mounted, heavy-duty type, with general-purpose NEMA ICS 6, Type 1 enclosure.
9. Portable Radio-Control System: Consisting of two of the following per roof hatch operator:
  - a. Portable control device to open and stop roof hatch leaf may be momentary-contact type; control to close roof hatch shall be sustained- or constant-pressure type.
  - b. Remote-antenna mounting kit if required.
10. Safety Interlock Switch: Equip power-operated roof hatches with safety interlock switch to disengage power supply when hatch is locked

## 2.5 HEAT AND SMOKE VENTS

- A. Hatch-Type Heat and Smoke Vents: Manufacturer's standard, with double-walled insulated curbs, welded or mechanically fastened and sealed corner joints, integral condensation gutter, and cap flashing. Fabricate with insulated double-walled lid and continuous weathertight perimeter lid gaskets, and equip with automatic self-lifting mechanisms and UL-listed fusible links rated at 165 deg F (74 deg C), and smoke-detection system.
  1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. ACUDOR Products, Inc.
    - b. Babcock-Davis.
    - c. Bilco Company.
    - d. Dur-Red Products.
    - e. Hi Pro International, Inc.
    - f. Milcor; Commercial Products Group of Hart & Cooley, Inc.
    - g. Nystrom.
    - h. O'Keeffe's Inc.
    - i. Western Canwell.
- B. Type and Size:
  1. Single-Leaf Lid: 30 by 54 inches (762 by 1372 mm).
  2. Double-Leaf Lid: 72 by 96 inches (1829 by 2438 mm).
- C. Loads: Minimum 40-lbf/sq. ft. (1.9-kPa) external live load and 20-lbf/sq. ft. (0.95-kPa) internal uplift load.
  1. When release is actuated, lid shall open against 10-lbf/sq. ft. (0.5-kPa) snow or wind load and lock in position.
- D. Heat and Smoke Vent Standard: Provide units that have been tested and listed to comply with UL 793 and are FM Approved.

- E. Curb, Framing, and Lid Material: Zinc-coated (galvanized) steel sheet.
  - 1. Thickness: 0.079 inch (2.01 mm), (14 gage).
  - 2. Finish: Mill phosphatized.
  
- F. Construction:
  - 1. Insulation: 2-inch- (50-mm-) thick, polyisocyanurate board.
    - a. R-Value: 12.0 according to ASTM C1363.
  - 2. Nailer: Factory-installed wood nailer continuous around hatch perimeter.
  - 3. Hatch Lid: Opaque, insulated, and double walled, with manufacturer's standard metal liner of same material and finish as outer metal lid.
  - 4. Curb Liner: Manufacturer's standard, of same material and finish as metal curb.
  - 5. On ribbed or fluted metal roofs, form flange at perimeter bottom to conform to roof profile.
  - 6. Fabricate curbs to minimum height of 12 inches (305 mm) above roofing surface unless otherwise indicated.
  - 7. Sloping Roofs: Where slope or roof deck exceeds 1:48, fabricate curb with perimeter curb height that is tapered to accommodate roof slope so that top surfaces of perimeter curb are level. Equip hatch with water diverter or cricket on side that obstructs water flow.
  - 8. Security Grille: Provide where indicated on Drawings.
  
- G. Hardware: Manufacturer's standard corrosion resistant; with hinges, hold-open devices, and independent manual-release devices for inside and outside operation of lids.

## 2.6 PIPE AND DUCT SUPPORTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. MIRO Industries, Inc.
  - 2. Pate Company (The).
  - 3. PHP Systems/Design.
  - 4. Thaler Metal Industries Ltd.
  
- B. Fixed-Height Cradle-Type Pipe Supports: Polycarbonate pipe stand accommodating up to 1-1/2-inch- (38-mm-) diameter pipe or conduit; with provision for pipe retainer and with manufacturer's support pad or deck plate as recommended for penetration-free installation over roof membrane type; as required for quantity of pipe runs and sizes.
  
- C. Fixed-Height Roller-Bearing Pipe Supports: Polycarbonate pipe stand with stainless steel roller carrying assembly accommodating up to 7-inch- (178-mm-) diameter pipe or conduit; with provision for pipe retainer and with manufacturer's support pad or deck plate as recommended for penetration-free installation over roof membrane type; as required for quantity of pipe runs and sizes.

- D. Duct Supports: Extruded-aluminum, urethane-insulated supports, 2 inches (50 mm) in diameter; with manufacturer's recommended hardware for mounting to structure or structural roof deck.
  - 1. Finish: Manufacturer's standard.

## 2.7 METAL MATERIALS

- A. Zinc-Coated (Galvanized) Steel Sheet: ASTM A653/A653M, G90 (Z275) coating designation and mill phosphatized for field painting where indicated.
  - 1. Mill-Phosphatized Finish: Manufacturer's standard for field painting.
- B. Aluminum Extrusions and Tubes: ASTM B221 (ASTM B221M), manufacturer's standard alloy and temper for type of use, finished to match assembly where used; otherwise mill finished.
- C. Stainless Steel Sheet and Shapes: ASTM A240/A240M or ASTM A666, Type 304.
- D. Steel Shapes: ASTM A36/A36M, hot-dip galvanized according to ASTM A123/A123M unless otherwise indicated.
- E. Steel Tube: ASTM A500/A500M, round tube.
- F. Galvanized-Steel Tube: ASTM A500/A500M, round tube, hot-dip galvanized according to ASTM A123/A123M.
- G. Steel Pipe: ASTM A53/A53M, galvanized.

## 2.8 MISCELLANEOUS MATERIALS

- A. Provide materials and types of fasteners, protective coatings, sealants, and other miscellaneous items required by manufacturer for a complete installation.
- B. Glass-Fiber Board Insulation: ASTM C726, nominal density of 3 lb/cu. ft. (48 kg/cu. m), thermal resistivity of 4.3 deg F x h x sq. ft./Btu x in. at 75 deg F (29.8 K x m/W at 24 deg C), thickness as indicated.
- C. Polyisocyanurate Board Insulation: ASTM C1289, thickness and thermal resistivity as indicated.
- D. Wood Nailers: Softwood lumber, pressure treated with waterborne preservatives for aboveground use, acceptable to authorities having jurisdiction, containing no arsenic or chromium, and complying with AWPA C2; not less than 1-1/2 inches (38 mm) thick.
- E. Security Grilles: 3/4-inch (19-mm) diameter, ASTM A1011/A1011M steel bars spaced 6 inches (150 mm) o.c. in one direction and 12 inches (300 mm) o.c. in the other; factory finished as follows:

1. Surface Preparation: Remove mill scale and rust, if any, from uncoated steel, complying with SSPC-SP 5/NACE No. 1, "White Metal Blast Cleaning," or SSPC-SP 8, "Pickling."
  2. Factory Priming for Field-Painted Finish: Apply shop primer specified below immediately after surface preparation and pretreatment.
  3. Shop Primer: Manufacturer's or fabricator's standard, fast-curing, lead- and chromate-free, universal primer; selected for resistance to normal atmospheric corrosion, for compatibility with substrate and field-applied finish paint system indicated, and for capability to provide a sound foundation for field-applied topcoats under prolonged exposure.
- F. Bituminous Coating: Cold-applied asphalt emulsion complying with ASTM D1187/D1187M.
- G. Underlayment:
1. Felt: ASTM D226/D226M, Type II (No. 30), asphalt-saturated organic felt, nonperforated.
  2. Polyethylene Sheet: 6-mil- (0.15-mm-) thick polyethylene sheet complying with ASTM D4397.
  3. Slip Sheet: Building paper, 3 lb/100 sq. ft. (0.16 kg/sq. m) minimum, rosin sized.
  4. Self-Adhering, High-Temperature Sheet: Minimum 30 to 40 mils (0.76 to 1.0 mm) thick, consisting of slip-resisting polyethylene-film top surface laminated to layer of butyl or SBS-modified asphalt adhesive, with release-paper backing; cold applied. Provide primer when recommended by underlayment manufacturer.
- H. Fasteners: Roof accessory manufacturer's recommended fasteners suitable for application and metals being fastened. Match finish of exposed fasteners with finish of material being fastened. Provide nonremovable fastener heads to exterior exposed fasteners. Furnish the following unless otherwise indicated:
1. Fasteners for Zinc-Coated or Aluminum-Zinc Alloy-Coated Steel: Series 300 stainless steel or hot-dip zinc-coated steel according to ASTM A153/A153M or ASTM F2329.
  2. Fasteners for Aluminum Sheet: Aluminum or Series 300 stainless steel.
  3. Fasteners for Stainless Steel Sheet: Series 300 stainless steel.
- I. Gaskets: Manufacturer's standard tubular or fingered design of neoprene, EPDM, PVC, or silicone or a flat design of foam rubber, sponge neoprene, or cork.
- J. Elastomeric Sealant: ASTM C920, elastomeric silicone polymer sealant as recommended by roof accessory manufacturer for installation indicated; low modulus; of type, grade, class, and use classifications required to seal joints and remain watertight.
- K. Butyl Sealant: ASTM C1311, single-component, solvent-release butyl rubber sealant; polyisobutylene plasticized; heavy bodied for expansion joints with limited movement.

- L. Asphalt Roofing Cement: ASTM D4586/D4586M, asbestos free, of consistency required for application.

## 2.9 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions, and other conditions affecting performance of the Work.
- B. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
- C. Verify dimensions of roof openings for roof accessories.
- D. Examine locations of electrical connections for roof hatch operators.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. Install roof accessories according to manufacturer's written instructions.
  - 1. Install roof accessories level; plumb; true to line and elevation; and without warping, jogs in alignment, buckling, or tool marks.
  - 2. Anchor roof accessories securely in place so they are capable of resisting indicated loads.
  - 3. Use fasteners, separators, sealants, and other miscellaneous items as required to complete installation of roof accessories and fit them to substrates.
  - 4. Install roof accessories to resist exposure to weather without failing, rattling, leaking, or loosening of fasteners and seals.
- B. Metal Protection: Protect metals against galvanic action by separating dissimilar metals from contact with each other or with corrosive substrates by painting contact surfaces with bituminous coating or by other permanent separation as recommended by manufacturer.
  - 1. Coat concealed side of uncoated aluminum roof accessories with bituminous coating where in contact with wood, ferrous metal, or cementitious construction.

2. Underlayment: Where installing roof accessories directly on cementitious or wood substrates, install a course of underlayment and cover with manufacturer's recommended slip sheet.
  3. Bed flanges in thick coat of asphalt roofing cement where required by manufacturers of roof accessories for waterproof performance.
- C. Roof Curb Installation: Install each roof curb so top surface is level.
- D. Equipment Support Installation: Install equipment supports so top surfaces are level with each other.
- E. Roof-Hatch Installation:
1. Verify that roof hatch operates properly. Clean, lubricate, and adjust operating mechanism and hardware.
  2. Attach safety railing system to roof-hatch curb.
  3. Attach ladder-assist post according to manufacturer's written instructions.
  4. Install roof hatch, controls, and operators at the mounting locations indicated for each roof hatch.
- F. Heat and Smoke Vent Installation:
1. Install heat and smoke vent so top perimeter surfaces are level.
  2. Install and test heat and smoke vents and their components for proper operation according to NFPA 204.
- G. Pipe Support Installation: Comply with MSS SP-58 and MSS SP-89. Install supports and attachments as required to properly support piping. Arrange for grouping of parallel runs of horizontal piping, and support together.
1. Pipes of Various Sizes: Space supports for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
- H. Seal joints with elastomeric or butyl sealant as required by roof accessory manufacturer.

### 3.3 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
1. Complete installation and startup checks according to manufacturer's written instructions.
  2. After electrical circuitry has been energized, operate hatches to confirm proper motor rotation and hatch performance.
  3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.

### 3.4 REPAIR AND CLEANING

- A. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing according to ASTM A780/A780M.
- B. Clean exposed surfaces according to manufacturer's written instructions.
- C. Clean off excess sealants.
- D. Replace roof accessories that have been damaged or that cannot be successfully repaired by finish touchup or similar minor repair procedures.

**END OF SECTION**

## SECTION 07 81 16

### SPRAY-APPLIED FIRE PROTECTION

#### PART 1 - GENERAL

##### 1.1 SUMMARY

- A. Section includes sprayed fire-resistive materials (SFRM).

##### 1.2 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
  - 1. Review products, design ratings, restrained and unrestrained conditions, densities, thicknesses, bond strengths, and other performance requirements.

##### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: Framing plans, schedules, or both, indicating the following:
  - 1. Extent of fireproofing for each construction and fire-resistance rating.
  - 2. Applicable fire-resistance design designations of a qualified testing and inspecting agency acceptable to authorities having jurisdiction.
  - 3. Color coded table outlining the fireproofing thicknesses needed to achieve required fire-resistance rating of each structural component and assembly. Thicknesses listed should be the result of the W/D Ratio method outlined in Fire-resistance Ratings - ANSI/UL 263: Section IV: Subsection-6. Adjustment of Thickness of Spray-applied Fire-resistive Materials for Restrained and Unrestrained Beam
  - 4. Manufacturer's thickness table for each applicable UL design.
  - 5. Treatment of fireproofing after application.

##### 1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Certificates: For each type of fireproofing.
- C. Evaluation Reports: For fireproofing, from ICC-ES.
- D. Preconstruction Test Reports: For fireproofing.
- E. Field quality-control reports.



## 1.5 QUALITY ASSURANCE

- A. Installer Qualifications: A firm or individual certified, licensed, or otherwise qualified by fireproofing manufacturer as experienced and with sufficient trained staff to install manufacturer's products according to specified requirements.
- B. Mockups: Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects to set quality standards for materials and execution and for preconstruction testing.
  - 1. Build mockup of each type of fireproofing and different substrate as shown on Drawings.
  - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

## 1.6 PRECONSTRUCTION TESTING

- A. Preconstruction Testing Service: Engage a qualified testing agency to perform preconstruction testing on field mockups of fireproofing.
  - 1. Provide test specimens and assemblies representative of proposed materials and construction.
- B. Preconstruction Adhesion and Compatibility Testing: Test for compliance with requirements for specified performance and test methods.
  - 1. Bond Strength: Test for cohesive and adhesive strength according to ASTM E 736. Provide bond strength indicated in referenced fire-resistance design, but not less than minimum specified in Part 2.
  - 2. Density: Test for density according to ASTM E 605. Provide density indicated in referenced fire-resistance design, but not less than minimum specified in Part 2.
  - 3. Verify that manufacturer, through its own laboratory testing or field experience, attests that primers or coatings are compatible with fireproofing.
  - 4. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
  - 5. For materials failing tests, obtain applied-fireproofing manufacturer's written instructions for corrective measures including the use of specially formulated bonding agents or primers.

## 1.7 FIELD CONDITIONS

- A. Environmental Limitations: Do not apply fireproofing when ambient or substrate temperature is 44 deg F (7 deg C) or lower unless temporary protection and heat are provided to maintain temperature at or above this level for 24 hours before, during, and for 24 hours after product application.

- B. Ventilation: Ventilate building spaces during and after application of fireproofing, providing complete air exchanges according to manufacturer's written instructions. Use natural means or, if they are inadequate, forced-air circulation until fireproofing dries thoroughly.

## PART 2 - PRODUCTS

### 2.1 MATERIALS, GENERAL

- A. Assemblies: Provide fireproofing, including auxiliary materials, according to requirements of each fire-resistance design and manufacturer's written instructions.
- B. Source Limitations: Obtain fireproofing for each fire-resistance design from single source.
- C. Fire-Resistance Design: Indicated on Drawings, tested according to ASTM E 119 or UL 263 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
  - 1. Steel members are to be considered unrestrained unless specifically noted otherwise.
  - 2. UL design listings must state that the loading was determined by Allowable Stress Design Method or Load and Resistance Factor Design Method. UL design listings requiring a load restriction factor are not allowed.
- D. VOC Content: Products shall comply with VOC content limits of authorities having jurisdiction.
- E. Low-Emitting Materials: Fireproofing used within the weatherproofing system shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- F. Asbestos: Provide products containing no detectable asbestos.

### 2.2 SPRAYED FIRE-RESISTIVE MATERIALS

- A. SFRM– Type 1: Interior Locations, Concealed Conditions: Manufacturer's standard, factory-mixed, commercial density, dry formulation, complying with indicated fire-resistance design, and mixed with water at Project site to form a slurry or mortar before conveyance.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Carbolite Company; RPM International; AD Southwest Fireproofing Type 5GP.
    - b. GCP Applied Technologies; Monokote MK-6 Series.
    - c. Isolatek International, Inc; Cafco 300.
    - d. Southwest Fireproofing Products Co; Type 5EF.

2. Bond Strength: Minimum 335-lbf/sq. ft. (16.0-kPa) cohesive and adhesive strength based on field testing according to ASTM E 736.
3. Density: Not less than 15 lb/cu. ft. (240 kg/cu. m) and as specified in the approved fire-resistance design, according to ASTM E 605.
4. Thickness: As required for fire-resistance design indicated, measured according to requirements of fire-resistance design or ASTM E 605, whichever is thicker, but not less than 0.375 inch (9 mm).
5. Combustion Characteristics: ASTM E 136 or ASTM E 1354.
6. Surface-Burning Characteristics: Comply with ASTM E 84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
  - a. Flame-Spread Index: 10 or less.
  - b. Smoke-Developed Index: 0.
7. Compressive Strength: Minimum 10 lbf/sq. in. (68.9 kPa) according to ASTM E 761.
8. Corrosion Resistance: No evidence of corrosion according to ASTM E 937.
9. Deflection: No cracking, spalling, or delamination according to ASTM E 759.
10. Effect of Impact on Bonding: No cracking, spalling, or delamination according to ASTM E 760.
11. Air Erosion: Maximum weight loss of 0.010 g/sq. ft. (0.108 g/sq. m) in 24 hours according to ASTM E 859.
12. Fungal Resistance: Treat products with manufacturer's standard antimicrobial formulation to result in no growth on specimens per ASTM G 21 or rating of 10 according to ASTM D 3274 when tested according to ASTM D 3273.
13. Sound Absorption: NRC of not less than 0.50 according to ASTM C 423 for Type A mounting according to ASTM E 795.
14. Finish: Spray-textured finish.

### 2.3 AUXILIARY MATERIALS

- A. General: Provide auxiliary materials that are compatible with fireproofing and substrates and are approved by UL or another testing and inspecting agency acceptable to authorities having jurisdiction for use in fire-resistance designs indicated.
- B. Substrate Primers: Primers approved by fireproofing manufacturer and complying with one or both of the following requirements:
  1. Primer and substrate are identical to those tested in required fire-resistance design by UL or another testing and inspecting agency acceptable to authorities having jurisdiction.
  2. Primer's bond strength in required fire-resistance design complies with specified bond strength for fireproofing and with requirements in UL's "Fire Resistance Directory" or in the listings of another qualified testing agency acceptable to authorities having jurisdiction, based on a series of bond tests according to ASTM E 736.

- C. Bonding Agent: Product approved by fireproofing manufacturer and complying with requirements in UL's "Fire Resistance Directory" or in the listings of another qualified testing agency acceptable to authorities having jurisdiction.
- D. Metal Lath: Expanded metal lath fabricated from material of weight, configuration, and finish required, according to fire-resistance designs indicated and fireproofing manufacturer's written recommendations. Include clips, lathing accessories, corner beads, and other anchorage devices required to attach lath to substrates and to receive fireproofing.
- E. Reinforcing Fabric: Glass- or carbon-fiber fabric of type, weight, and form required to comply with fire-resistance designs indicated; approved and provided by fireproofing manufacturer.
- F. Reinforcing Mesh: Metallic mesh reinforcement of type, weight, and form required to comply with fire-resistance design indicated; approved and provided by fireproofing manufacturer. Include pins and attachment.
- G. Sealer: Transparent-drying, water-dispersible, tinted protective coating recommended in writing by fireproofing manufacturer for each fire-resistance design.
  - 1. Product: Subject to compliance with requirements, provide "Cafco Bond-Seal Cafco Bond-Seal Type X" by Isolatek International or "Firebond Concentrate " by GCP Applied Technologies.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for substrates and other conditions affecting performance of the Work and according to each fire-resistance design. Verify compliance with the following:
  - 1. Substrates are free of dirt, oil, grease, release agents, rolling compounds, mill scale, loose scale, incompatible primers, paints, and encapsulants, or other foreign substances capable of impairing bond of fireproofing with substrates under conditions of normal use or fire exposure.
  - 2. Objects penetrating fireproofing, including clips, hangers, support sleeves, and similar items, are securely attached to substrates.
  - 3. Substrates receiving fireproofing are not obstructed by ducts, piping, equipment, or other suspended construction that will interfere with fireproofing application.
- B. Verify that concrete work on steel deck has been completed before beginning fireproofing work.
- C. Verify that roof construction, installation of roof-top HVAC equipment, and other related work is complete before beginning fireproofing work.

- D. Conduct tests according to fireproofing manufacturer's written recommendations to verify that substrates are free of substances capable of interfering with bond.
- E. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- F. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Cover other work subject to damage from fallout or overspray of fireproofing materials during application.
- B. Clean substrates of substances that could impair bond of fireproofing.
- C. Prime substrates where included in fire-resistance design and where recommended in writing by fireproofing manufacturer unless compatible shop primer has been applied and is in satisfactory condition to receive fireproofing.
- D. For applications visible on completion of Project, repair substrates to remove surface imperfections that could affect uniformity of texture and thickness in finished surface of fireproofing. Remove minor projections and fill voids that would telegraph through fire-resistive products after application.

### 3.3 APPLICATION

- A. Construct fireproofing assemblies that are identical to fire-resistance design indicated and products as specified, tested, and substantiated by test reports; for thickness, primers, sealers, topcoats, finishing, and other materials and procedures affecting fireproofing work.
- B. Comply with fireproofing manufacturer's written instructions for mixing materials, application procedures, and types of equipment used to mix, convey, and apply fireproofing; as applicable to particular conditions of installation and as required to achieve fire-resistance ratings indicated.
- C. Coordinate application of fireproofing with other construction to minimize need to cut or remove fireproofing.
  - 1. Do not begin applying fireproofing until clips, hangers, supports, sleeves, and other items penetrating fireproofing are in place.
  - 2. Defer installing ducts, piping, and other items that would interfere with applying fireproofing until application of fireproofing is completed.
- D. Metal Decks:
  - 1. Do not apply fireproofing to underside of metal deck substrates until concrete topping, if any, has been completed.
  - 2. Do not apply fireproofing to underside of metal roof deck until roofing has been completed; prohibit roof traffic during application and drying of fireproofing.

- E. Install auxiliary materials as required, as detailed, and according to fire-resistance design and fireproofing manufacturer's written recommendations for conditions of exposure and intended use. For auxiliary materials, use attachment and anchorage devices of type recommended in writing by fireproofing manufacturer.
- F. Spray apply fireproofing to maximum extent possible. Following the spraying operation in each area, complete the coverage by trowel application or other placement method recommended in writing by fireproofing manufacturer.
- G. Extend fireproofing in full thickness over entire area of each substrate to be protected.
- H. Install body of fireproofing in a single course unless otherwise recommended in writing by fireproofing manufacturer.
- I. For applications over encapsulant materials, including lockdown (post-removal) encapsulants, apply fireproofing that differs in color from that of encapsulant over which it is applied.
- J. Where sealers are used, apply products that are tinted to differentiate them from fireproofing over which they are applied.
- K. Provide a uniform finish complying with description indicated for each type of fireproofing material and matching finish approved for required mockups.
- L. Cure fireproofing according to fireproofing manufacturer's written recommendations.
- M. Do not install enclosing or concealing construction until after fireproofing has been applied, inspected, and tested and corrections have been made to deficient applications.
- N. Finishes: Where indicated, apply fireproofing to produce the following finishes:
  - 1. Manufacturer's Standard Finishes: Finish according to manufacturer's written instructions for each finish selected.
  - 2. Spray-Textured Finish: Finish left as spray applied with no further treatment.
  - 3. Rolled, Spray-Textured Finish: Even finish produced by rolling spray-applied finish with a damp paint roller to remove drippings and excessive roughness.
  - 4. Skip-Troweled Finish: Even leveled surface produced by troweling spray-applied finish to smooth out the texture and neaten edges.
  - 5. Skip-Troweled Finish with Corner Beads: Even, leveled surface produced by troweling spray-applied finish to smooth out the texture, eliminate surface markings, and square off edges.

### 3.4 FIELD QUALITY CONTROL

- A. Special Inspections: Owner will engage a qualified special inspector to perform the following special inspections:
  - 1. Test and inspect as required by Chapter 17 of the IBC, as amended by local authority having jurisdiction.

- B. Perform the tests and inspections of completed Work in successive stages. Do not proceed with application of fireproofing for the next area until test results for previously completed applications of fireproofing show compliance with requirements. Tested values must equal or exceed values as specified and as indicated and required for approved fire-resistance design.
- C. Fireproofing will be considered defective if it does not pass tests and inspections.
  - 1. Remove and replace fireproofing that does not pass tests and inspections, and retest.
  - 2. Apply additional fireproofing, per manufacturer's written instructions, where test results indicate insufficient thickness, and retest.
- D. Prepare test and inspection reports.

### 3.5 CLEANING, PROTECTING, AND REPAIRING

- A. **Cleaning:** Immediately after completing spraying operations in each containable area of Project, remove material overspray and fallout from surfaces of other construction and clean exposed surfaces to remove evidence of soiling.
- B. Protect fireproofing, according to advice of manufacturer and Installer, from damage resulting from construction operations or other causes, so fireproofing will be without damage or deterioration at time of Substantial Completion.
- C. As installation of other construction proceeds, inspect fireproofing and repair damaged areas and fireproofing removed due to work of other trades.
- D. Repair fireproofing damaged by other work before concealing it with other construction.
- E. Repair fireproofing by reapplying it using same method as original installation or using manufacturer's recommended trowel-applied product.

## END OF SECTION

**SECTION 07 81 23**  
**INTUMESCENT FIRE PROTECTION**

**PART 1 - GENERAL**

**1.1 SUMMARY**

- A. Section includes mastic and intumescent fire-resistive coatings.
- B. Related Requirements:
  - 1. Section 07 81 16 "Spray-Applied Fire Protection" for sprayed fire-resistive materials (SFRM).

**1.2 PREINSTALLATION MEETINGS**

- A. Preinstallation Conference: Conduct conference at Project site.
  - 1. Review products, design ratings, restrained and unrestrained conditions, thicknesses, and other performance requirements.

**1.3 ACTION SUBMITTALS**

- A. Product Data: For the following:
  - 1. Mastic and intumescent fire-resistive coatings.
  - 2. Substrate primers.
  - 3. Reinforcing fabric.
  - 4. Reinforcing mesh.
  - 5. Topcoat.
- B. Shop Drawings: Framing plans or schedules, or both, indicating the following:
  - 1. Extent of fire protection for each construction and fire-resistance rating.
  - 2. Applicable fire-resistance design designations of a qualified testing and inspecting agency acceptable to authorities having jurisdiction.
  - 3. Minimum fire protection thicknesses needed to achieve required fire-resistance rating of each structural component and assembly.
  - 4. Treatment of fire protection after application.
- C. Samples for Initial Selection: Manufacturer's color charts consisting of strips of cured intumescent topcoats showing the full range of colors available.
- D. Samples for Verification: For each exposed product and for each color and texture specified, in manufacturer's standard dimensions in size.



#### 1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Certificates: For each type of fire protection.
- C. Evaluation Reports: For fire protection, from ICC-ES.
- D. Field quality-control reports.

#### 1.5 QUALITY ASSURANCE

- A. Installer Qualifications: A firm or individual certified, licensed, or otherwise qualified by fire protection manufacturer as experienced and with sufficient trained staff to install manufacturer's products according to specified requirements.
- B. Mockups: Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and to set quality standards for materials and execution.
  - 1. Build mockup of each required finish as shown on Drawings.
  - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

#### 1.6 FIELD CONDITIONS

- A. Environmental Limitations: Do not apply fire protection when ambient or substrate temperature is 50 deg F (10 deg C) or lower unless temporary protection and heat are provided to maintain temperature at or above this level for 24 hours before, during, and for 24 hours after product application.
- B. Ventilation: Ventilate building spaces during and after application of fire protection, providing complete air exchanges according to manufacturer's written instructions. Use natural means or, if they are inadequate, forced-air circulation until fire protection dries thoroughly.

### PART 2 - PRODUCTS

#### 2.1 PERFORMANCE REQUIREMENTS

- A. Assemblies: Provide fire protection, including auxiliary materials, according to requirements of each fire-resistance design and manufacturer's written instructions.
- B. Source Limitations: Obtain fire protection from single source.

- C. Fire-Resistance Design: Indicated on Drawings, tested according to ASTM E 119 or UL 263; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
  - 1. Steel members are to be considered unrestrained unless specifically noted otherwise.
- D. VOC Content: For field applications, coatings shall comply with VOC content limits of authorities having jurisdiction and the following VOC content limits:
  - 1. Flat Paints and Coatings: 50 g/L.
  - 1. Flat Paints and Coatings: 50 g/L.
  - 2. Nonflat Paints and Coatings: 150 g/L.
  - 3. Fire protection Coatings: 150 g/L.
  - 4. Primers, Sealers, and Undercoaters: 200 g/L.
- E. Asbestos: Provide products containing no detectable asbestos.

## 2.2 MASTIC AND INTUMESCENT FIRE PROTECTION

- A. Mastic and Intumescent Fire Protection: Manufacturer's standard, factory-mixed formulation or factory-mixed, multicomponent system consisting of intumescent base coat and topcoat, and complying with indicated fire-resistance design.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Albi Manufacturing; a division of StanChem, Inc.
    - b. Carboline Company; a subsidiary of RPM International.
    - c. International Protective Coatings.
    - d. Isolatek International.
  - 2. Basis of Design Product:
    - a. Exterior Coatings:
      - 1) Albi Clad 800, as manufactured by Albi Manufacturing; a division of StanChem, Inc.
      - 2) ThermoSorb E, as manufactured by Carboline Company; a subsidiary of RPM International.
      - 3) CAFCO SprayFilm WB 4, as manufactured by Isolatek International.
    - b. Interior coatings:
      - 1) Albi Clad TF, as manufactured by Albi Manufacturing; a division of StanChem, Inc.
      - 2) A/D Firefilm III, as manufactured by Carboline Company; a subsidiary of RPM International.
      - 3) Interchar 1120, as manufactured by International Protective Coatings.
      - 4) CAFCO SprayFilm WB 5, as manufactured by Isolatek International.
  - 1. Application: Designated for "exterior", "interior general purpose", or "conditioned interior space purpose" use, as applicable to suit project conditions, by a qualified testing agency acceptable to authorities having jurisdiction.
  - 2. Thickness: As required for fire-resistance design indicated, measured according to requirements of fire-resistance design.

### INTUMESCENT FIRE PROTECTION

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3. Surface-Burning Characteristics: Comply with ASTM E 84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
  - a. Flame-Spread Index: 25 or less.
  - b. Smoke-Developed Index: 50 or less.
4. Finish: As selected by Architect from manufacturer's standard finishes.
  - a. Color and Gloss: As selected by Architect from manufacturer's full range.

## 2.3 AUXILIARY MATERIALS

- A. General: Provide auxiliary materials that are compatible with fire protection and substrates and are approved by UL or another testing and inspecting agency acceptable to authorities having jurisdiction for use in fire-resistance designs indicated.
- B. Substrate Primers (If required by Manufacturer): Primers approved by fire protection manufacturer and complying with required fire-resistance design by UL or another testing and inspecting agency acceptable to authorities having jurisdiction.
- C. Reinforcing Fabric (If required by Manufacturer): Glass- or carbon-fiber fabric of type, weight, and form required to comply with fire-resistance designs indicated; approved and provided by fire protection manufacturer.
- D. Reinforcing Mesh (If required by Manufacturer): Metallic mesh reinforcement of type, weight, and form required to comply with fire-resistance design indicated; approved and provided by fire protection manufacturer. Include pins and attachment.
- E. Topcoat (If required by Manufacturer): Suitable for application over applied fire protection; of type recommended in writing by fire protection manufacturer for each fire-resistance design.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for substrates and other conditions affecting performance of the Work and according to each fire-resistance design.
  1. Verify that substrates are free of dirt, oil, grease, release agents, rolling compounds, mill scale, loose scale, incompatible primers, paints, and encapsulants, or other foreign substances capable of impairing bond of fire protection with substrates under conditions of normal use or fire exposure.
  2. Verify that objects penetrating fire protection, including clips, hangers, support sleeves, and similar items, are securely attached to substrates.
  3. Verify that substrates receiving fire protection are not obstructed by ducts, piping, equipment, or other suspended construction that will interfere with fire protection application.

- B. Conduct tests according to fire protection manufacturer's written instructions to verify that substrates are free of substances capable of interfering with bond.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Cover other work subject to damage from fallout or overspray of fire protection materials during application.
- B. Clean substrates of substances that could impair bond of fire protection.
- C. Prime substrates where included in fire-resistance design and where recommended in writing by fire protection manufacturer unless compatible shop primer has been applied and is in satisfactory condition to receive fire protection.
- D. For applications visible on completion of Project, repair substrates to remove surface imperfections that could affect uniformity of texture and thickness in finished surface of fire protection. Remove minor projections and fill voids that would telegraph through fire-resistive products after application.

### 3.3 APPLICATION

- A. Construct fire protection assemblies that are identical to fire-resistance design indicated and products as specified, tested, and substantiated by test reports; for thickness, primers, topcoats, finishing, and other materials and procedures affecting fire protection work.
- B. Comply with fire protection manufacturer's written instructions for mixing materials, application procedures, and types of equipment used to mix, convey, and apply fire protection; as applicable to particular conditions of installation and as required to achieve fire-resistance ratings indicated.
- C. Coordinate application of fire protection with other construction to minimize need to cut or remove fire protection.
  - 1. Do not begin applying fire protection until clips, hangers, supports, sleeves, and other items penetrating fire protection are in place.
  - 2. Defer installing ducts, piping, and other items that would interfere with applying fire protection until application of fire protection is completed.
- D. Install auxiliary materials as required, as detailed, and according to fire-resistance design and fire protection manufacturer's written instructions for conditions of exposure and intended use. For auxiliary materials, use attachment and anchorage devices of type recommended in writing by fire protection manufacturer.

- E. Spray apply fire protection to maximum extent possible. After the spraying operation in each area, complete the coverage by trowel application or other placement method recommended in writing by fire protection manufacturer.
- F. Extend fire protection in full thickness over entire area of each substrate to be protected.
- G. Install body of fire protection in a single course unless otherwise recommended in writing by fire protection manufacturer.
- H. Provide a uniform finish complying with description indicated for each type of fire protection material and matching finish approved for required mockups.
- I. Cure fire protection according to fire protection manufacturer's written instructions.
- J. Do not install enclosing or concealing construction until after fire protection has been applied, inspected, and tested and corrections have been made to deficient applications.
- K. Finishes: Where indicated, apply fire protection to produce the following finishes:
  - 1. Manufacturer's Standard Finishes: Finish according to manufacturer's written instructions for each finish selected.
  - 2. Spray-Textured Finish: Finish left as spray applied with no further treatment.
  - 3. Rolled, Spray-Textured Finish: Even finish produced by rolling spray-applied finish with a damp paint roller to remove drippings and excessive roughness.

### 3.4 FIELD QUALITY CONTROL

- A. Special Inspections: Owner will engage a qualified special inspector to perform the following special inspections:
  - 1. Test and inspect as required by the IBC, Subsection 17 05 .14, "Mastic and Intumescent Fire-Resistant Coatings" and as indicated on Schedule of Special Inspections.
- B. Perform the tests and inspections of completed Work in successive stages. Do not proceed with application of fire protection for the next area until test results for previously completed applications of fire protection show compliance with requirements. Tested values must equal or exceed values as specified and as indicated and required for approved fire-resistance design.
- C. Fire protection will be considered defective if it does not pass tests and inspections.
  - 1. Remove and replace fire protection that does not pass tests and inspections, and retest.
  - 2. Apply additional fire protection, per manufacturer's written instructions, where test results indicate insufficient thickness, and retest.
- D. Prepare test and inspection reports.

### 3.5 CLEANING, PROTECTING, AND REPAIRING

- A. Cleaning: Immediately after completing spraying operations in each containable area of Project, remove material overspray and fallout from surfaces of other construction and clean exposed surfaces to remove evidence of soiling.
- B. Protect fire protection, according to advice of manufacturer and Installer, from damage resulting from construction operations or other causes, so fire protection is without damage or deterioration at time of Substantial Completion.
- C. As installation of other construction proceeds, inspect fire protection and repair damaged areas and fire protection removed due to work of other trades.
- D. Repair fire protection damaged by other work before concealing it with other construction.
- E. Repair fire protection by reapplying it using same method as original installation or using manufacturer's recommended trowel-applied product.

**END OF SECTION**

Project Name  
Project Number

Deliverable  
Issue Date

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## SECTION 07 84 13

### PENETRATION FIRESTOPPING

#### PART 1 - GENERAL

##### 1.1 SUMMARY

- A. Section Includes:
  - 1. Penetrations in fire resistance rated walls.
  - 2. Penetrations in horizontal assemblies.
  - 3. Penetrations in smoke barriers.

##### 1.2 ACTION SUBMITTALS

- A. Product Data: Product Data: Technical data for each penetrating firestopping system including illustration of firestopping system and design designation.
- B. Product Schedule: Submit schedule for each penetration firestopping system indicating location, illustration of firestopping system, and design designation of qualified testing and inspecting agency.
  - 1. Engineering Judgments: Where Project conditions require modification to a qualified testing and inspecting agency's illustration for a particular penetration firestopping system, submit illustration, with modifications marked, approved by penetration firestopping system manufacturer's fire protection engineer as an engineering judgment or equivalent fire resistance rated assembly. Obtain approval of authorities having jurisdiction prior to submittal.

##### 1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: Submit data for Installer.
- B. Product Test Reports: Submit reports for each penetration firestopping system and for tests performed by a qualified testing agency.

##### 1.4 CLOSEOUT SUBMITTALS

- A. Installer Certificates: Submit certificates from Installer indicating that penetration firestopping systems have been installed in compliance with requirements and manufacturer's written instructions.



## 1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Entity having minimum 5 years documented experience that has been approved by FM Global according to FM Global 4991 Approval of Firestop Contractors or evaluated by UL and found to comply with its Qualified Firestop Contractor Program Requirements and employs applicators with the required experience and training to perform the work.
  - 1. Manufacturer's willingness to sell its penetrating firestopping system products to Contractor or to Installer does not confer qualification on buyer.
  - 2. Qualifications include having the necessary experience, staff, and training to install manufacturer's products per specified requirements.

## 1.6 COORDINATION

- A. Do not cover through-penetration firestop system installations that will become concealed behind other construction until each installation has been examined by Owner's inspecting agency and building inspector when required by authorities having jurisdiction.
  - 1. Notify Owner's testing agency at least seven days in advance of penetration firestopping installations; confirm dates and times on day preceding each series of installations.
- B. Coordinate construction of openings and penetrating items to ensure that penetration firestopping systems can be installed according to specified firestopping system design.
- C. Coordinate sizing of sleeves, openings, core-drilled holes, or cut openings to accommodate penetration firestopping systems.

## 1.7 PROJECT CONDITIONS

- A. Environmental Limitations: Do not install penetration firestopping system when ambient or substrate temperatures are outside limits permitted by penetration firestopping system manufacturers or when substrates are wet because of rain, frost, condensation, or other causes.
- B. Install and cure penetration firestopping materials per manufacturer's written instructions using natural means of ventilations or, where this is inadequate, forced air circulation.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. Fire Test Response Characteristics:
  - 1. Perform penetration firestopping system tests by a qualified testing agency acceptable to authorities having jurisdiction.

2. Test in accordance with referenced standards. Provide rated systems complying with the following requirements:
  - a. Penetration firestopping systems shall bear classification marking of a qualified testing agency.
    - 1) UL Fire Resistance Directory.
    - 2) FM Global Building Materials Approval Guide.

## 2.2 PENETRATION FIRESTOPPING SYSTEMS

- A. Penetration Firestopping Systems: Systems that resist spread of fire, passage of smoke and gases, and maintain original fire resistance rating of construction penetrated. Penetration firestopping systems shall be compatible with one another, with the substrates forming openings, and with penetrating items if any.
  1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. 3M Fire Protection Products.
    - b. A/D Fire Protection Systems Inc.
    - c. Hilti, Inc.
    - d. Nelson Firestop Products, Division of EGS Electrical Group.
    - e. Passive Fire Protection Partners.
    - f. RectorSeal.
    - g. Specified Technologies, Inc.
    - h. Tremco, Inc.
- B. Penetrations in Fire Resistance Rated Walls: Penetration firestopping systems with ratings determined per ASTM E 814 or UL 1479, based on testing at a positive pressure differential of 0.01-inch wg (2.49 Pa).
  1. F-Rating: Not less than the fire resistance rating of constructions penetrated.
- C. Penetrations in Horizontal Assemblies: Penetration firestopping systems with ratings determined per ASTM E 814 or UL 1479, based on testing at a positive pressure differential of 0.01-inch wg (2.49 Pa).
  1. F-Rating: At least one hour, but not less than the fire resistance rating of constructions penetrated.
  2. T-Rating: At least one hour, but not less than the fire resistance rating of constructions penetrated except for floor penetrations within the cavity of a wall.
  3. W-Rating: Provide penetration firestopping systems showing no evidence of water leakage when tested according to UL 1479.
- D. Penetrations in Smoke Barriers: Penetration firestopping systems with ratings determined per UL 1479, based on testing at a positive pressure differential of 0.30 inch wg (74.7 Pa).
  1. L-Rating: Not exceeding 5.0 cfm/sq. ft. (0.025 cu. m/s per sq. m) of penetration opening at and no more than 50-cfm (0.024-cu. m/s) cumulative total for any 100 sq. ft. (9.3 sq. m) at both ambient and elevated temperatures.
- E. Exposed Penetration Firestopping Systems: Flame spread and smoke developed indexes of less than 25 and 450, respectively, per ASTM E 84.

- F. **Manufactured Piping Penetration Firestopping System:** Penetration firestopping systems with ratings determined per ASTM E814 or UL 1479, based on testing at a positive pressure differential of 0.01-inch wg (2.49 Pa).
1. **Manufacturers:** Subject to compliance with requirements, provide products by the following:
    - a. ProVent Systems, Inc.
  2. **F-Rating:** At least one hour, but not less than the fire resistance rating of constructions penetrated.
  3. **T-Rating:** At least one hour, but not less than the fire resistance rating of constructions penetrated except for floor penetrations within the cavity of a wall.
  4. **W-Rating:** Provide penetration firestopping systems showing no evidence of water leakage when tested according to UL 1479.
  5. **Sleeve:** Molded PVC plastic, of length to match slab thickness and with integral nailing flange on one end for installation in cast in place concrete slabs.
  6. **Stack Fitting:** ASTM A48/A48M, gray iron, hubless pattern wye branch with neoprene O ring at base and gray iron plug in thermal release harness. Include PVC protective cap for plug.
  7. **Special Coating:** Corrosion resistant on interior of fittings.
- G. **Accessories:** Provide components for each penetration firestopping system necessary to install fill materials and to maintain ratings required. Use components specified by penetration firestopping system manufacturer and approved by qualified testing and inspecting agency for conditions indicated.
1. Permanent forming/damming/backing materials.
  2. Substrate primers.
  3. Collars.
  4. Steel sleeves.

## 2.3 FILL MATERIALS

- A. **Cast in Place Firestop Devices:** Factory assembled devices for use in cast in place concrete floors and consisting of an outer sleeve lined with an intumescent strip, a flange attached to one end of the sleeve for fastening to concrete formwork, and a neoprene gasket.
- B. **Latex Sealants:** Single component latex formulations that do not re-emulsify after cure during exposure to moisture.
- C. **Firestop Devices:** Factory assembled collars formed from galvanized steel and lined with intumescent material sized to fit specific diameter of penetrant.
- D. **Intumescent Composite Sheets:** Rigid panels consisting of aluminum foil faced intumescent elastomeric sheet bonded to galvanized steel sheet.
- E. **Intumescent Putties:** Nonhardening, water resistant, intumescent putties containing no solvents or inorganic fibers.

- F. Intumescent Wrap Strips: Single component intumescent elastomeric sheets with aluminum foil on one side.
- G. Mortars: Prepackaged dry mixes consisting of a blend of inorganic binders, hydraulic cement, fillers and lightweight aggregate formulated for mixing with water at Project site to form a nonshrinking, homogeneous mortar.
- H. Pillows/Bags: Reusable heat expanding pillows/bags consisting of glass fiber cloth cases filled with a combination of mineral fiber, water insoluble expansion agents, and fire retardant additives. Where exposed, cover openings with steel reinforcing wire mesh to protect pillows/bags from being easily removed.
- I. Silicone Foams: Multicomponent, silicone based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.
- J. Silicone Sealants: Single component, silicone based, neutral curing elastomeric sealants.
- K. Firestop Sleeve Device: Factory assembled sleeves formed from galvanized steel and lined with intumescent material designed to fit specific diameter of penetration.

## 2.4 MIXING

- A. Penetration Firestopping Materials: For products requiring mixing before application, comply with penetration firestopping system manufacturer's written instructions for accurate proportioning of materials, water (if required), type of mixing equipment, selection of mixer speeds, mixing containers, mixing time, and other items or procedures needed to produce products of uniform quality with optimum performance characteristics for application indicated.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for opening configurations, penetrating items, substrates, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Surface Cleaning: Before installing penetration firestopping systems, clean out openings immediately to comply with manufacturer's written instructions and with requirements:
  - 1. Remove from surfaces of opening substrates and from penetrating items foreign materials that could interfere with adhesion of penetration firestopping materials.

2. Clean opening substrates and penetrating items to produce clean, sound surfaces capable of developing optimum bond with penetration firestopping materials. Remove loose particles remaining from cleaning operation.
  3. Remove laitance and form release agents from concrete.
- B. Prime substrates where recommended in writing by manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.
- C. Masking Tape: Use masking tape to prevent penetration firestopping from contacting adjoining surfaces that remain exposed on completion of the work and would otherwise be permanently stained or damaged by contact or by cleaning methods used to remove stains. Remove tape as soon as possible without disturbing firestopping's seal with substrates.

### 3.3 INSTALLATION

- A. General: Install penetration firestopping systems to comply with manufacturer's written installation instructions and published drawings for products and applications.
- B. Install forming materials and other accessories of types required to support fill materials during application and in the position needed to produce cross sectional shapes and depths required to achieve fire ratings.
1. After installing fill materials and allowing to fully cure, remove combustible forming materials and accessories not forming permanent components of firestopping.
- C. Install fill materials by proven techniques to produce the following results:
1. Fill voids and cavities formed by openings, forming materials, accessories and penetrating items to achieve required fire resistance ratings.
  2. Apply materials so they contact and adhere to substrates formed by openings and penetrating items.
  3. For fill materials that will remain exposed after completing the Work, finish to produce smooth, uniform surfaces that are flush with adjoining finishes.

### 3.4 IDENTIFICATION

- A. Wall Identification: Permanently label walls containing penetration firestopping systems with the words "FIRE AND/OR SMOKE BARRIER - PROTECT ALL OPENINGS," using lettering not less than 3 inches (76 mm) high and with minimum 0.375 inch (9.5 mm) strokes.
1. Locate in accessible concealed floor, floor-ceiling, or attic space at 15 feet (4.57 m) from end of wall and at intervals not exceeding 30 feet (9.14 m).
- B. Penetration Identification: Identify each penetration firestopping system with legible metal or plastic labels.

1. Attach labels permanently to surfaces adjacent to and within 6 inches (150 mm) of penetration firestopping system edge so labels are visible to anyone seeking to remove penetrating items or firestopping systems.
2. Use mechanical fasteners or self-adhering type labels with adhesives capable of permanently bonding labels to surfaces on which labels are placed. Include the following information on labels:
  - a. The words "Warning - Penetration Firestopping - Do Not Disturb. Notify Building Management of Any Damage."
  - b. Contractor's name, address, and phone number.
  - c. Designation of applicable testing and inspecting agency.
  - d. Date of installation.
  - e. Manufacturer's name.
  - f. Installer's name.

### 3.5 FIELD QUALITY CONTROL

- A. Owner will engage a qualified testing agency to perform tests and inspections according to ASTM E 2174.
- B. Where deficiencies are found or penetration firestopping system is damaged or removed because of testing, repair or replace penetration firestopping system to comply with requirements.
- C. Proceed with enclosing penetration firestopping systems with construction only after inspection reports are issued and installations comply with requirements.

### 3.6 CLEANING AND PROTECTION

- A. Clean off excess fill materials adjacent to openings as the work progresses by methods and with cleaning materials that are approved in writing by penetration firestopping system manufacturers and that do not damage materials in which openings occur.
- B. Provide final protection and maintain conditions during and after installation that ensure that penetration firestopping systems are without damage or deterioration at time of Substantial Completion. If, despite protections, damage or deterioration occurs, immediately cut out and remove damaged or deteriorated penetration firestopping material and install new materials to produce systems complying with specified requirements.

**END OF SECTION**

Project Name  
Project Number

Deliverable  
Issue Date

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**SECTION 07 84 43**  
**JOINT FIRESTOPPING**

**PART 1 - GENERAL**

**1.1 SUMMARY**

**A. Section Includes:**

1. Joints in or between fire resistance rated constructions.
2. Joints at exterior curtain wall/floor intersections.
3. Joints in smoke barriers.

**B. Related Requirements:**

1. Section 07 84 13 "Penetration Firestopping" for penetrations in fire-resistance-rated walls, horizontal assemblies, and smoke barriers.
2. Section 09 22 16 "Non-Structural Metal Framing" for firestop tracks for metal-framed partition heads.

**1.2 COORDINATION**

- A. Coordinate construction of joints to ensure that joint firestopping systems can be installed according to specified firestopping system design.
- B. Coordinate sizing of joints to accommodate joint firestopping systems.

**1.3 PREINSTALLATION MEETINGS**

- A. Preinstallation Conference: Conduct conference at Project site.

**1.4 ACTION SUBMITTALS**

- A. Product Data: For each type of product.
- B. Product Schedule: Submit schedule for each joint firestopping system including location, illustration of firestopping system, and design designation of qualified testing agency.
  1. Engineering Judgments: Where Project conditions require modification to a qualified testing agency's illustration for a particular joint firestopping system condition, submit illustration, with modifications marked, approved by joint firestopping system manufacturer's fire protection engineer as an engineering judgment or equivalent fire resistance rated assembly.



## 1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: Submit data for Installer.
- B. Product Test Reports: Submit reports for each joint firestopping system, for tests performed by a qualified testing agency.

## 1.6 CLOSEOUT SUBMITTALS

- A. Installer Certificates: Submit certificates from Installer indicating that joint firestopping systems have been installed in compliance with requirements and manufacturer's written instructions.

## 1.7 QUALITY ASSURANCE

- A. Installer Qualifications: Entity having minimum 5 years documented experience that has been approved by FM Global according to FM Global 4991 Approval of Firestop Contractors or evaluated by UL and found to comply with its "Qualified Firestop Contractor Program Requirements," and who employs applicators with the required experience and training to perform the work.
  - 1. A manufacturer's or supplier's willingness to sell its joint firestopping products to Contractor or to an Installer does not in itself confer qualification on buyer.

## 1.8 PROJECT CONDITIONS

- A. Environmental Limitations: Do not install joint firestopping systems when ambient or substrate temperatures are outside limits permitted by joint firestopping system manufacturers or when substrates are wet due to rain, frost, condensation, or other causes.
- B. Install and cure joint firestopping systems per manufacturer's written instructions using natural means of ventilation or, where this is inadequate, forced air circulation.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. Fire Test Response Characteristics:
  - 1. Perform joint firestopping system tests by a qualified testing agency acceptable to authorities having jurisdiction.
  - 2. Test in accordance with testing in referenced standards. Provide rated systems complying with requirements:
    - a. Joint firestopping systems shall bear classification marking of a qualified testing agency.
      - 1) UL Fire Resistance Directory.
      - 2) Intertek Group Directory of Listed Building Products.

## 2.2 MANUFACTURERS

- A. General: Provide joint firestopping, including auxiliary materials, by same manufacturers and according to requirements of each respective tested and approved assembly.
- B. Basis-of-Design Manufacturers: The design for each joint firestopping system is based on manufacturers and products named in the respective tested and approved assembly, and includes, but is not limited to, the manufacturers listed below. Subject to compliance with requirements, provide either the manufacturers and products named in the tested and approved assembly, or comparable products by one of the following, to the extent the alternative manufacturer likewise has a joint firestopping system that bears the classification marking of a qualified testing agency:
  - 1. 3M Fire Protection Products.
  - 2. A/D Fire Protection Systems Inc.
  - 3. Blazeframe Industries.
  - 4. CEMCO.
  - 5. Grabber Construction Products.
  - 6. Hilti, Inc.
  - 7. Nelson Firestop; a brand of Emerson Industrial Automation.
  - 8. NUCO Inc.
  - 9. Passive Fire Protection Partners.
  - 10. RectorSeal.
  - 11. ROCKWOOL.
  - 12. Specified Technologies, Inc.
  - 13. Thermafiber, Inc.; an Owens Corning company.
  - 14. Tremco, Inc.

## 2.3 JOINT FIRESTOPPING SYSTEMS

- A. Joint Firestopping Systems: Systems that resist spread of fire, passage of smoke and other gases, and maintain original fire resistance rating of assemblies in or between which joint firestopping systems are installed. Joint firestopping systems shall accommodate building movements without impairing their ability to resist the passage of fire and hot gases.
- B. Joints in or between Fire Resistance Rated Construction: Provide joint firestopping systems with ratings determined per ASTM E 1966 or UL 2079.
  - 1. Fire Resistance Rating: Equal to or exceeding the fire resistance rating of the wall, floor, or roof in or between which it is installed.
- C. Joints at Exterior Curtain Wall/Floor Intersections: Provide joint firestopping systems with rating determined per ASTM E 2307.
  - 1. F-Rating: Equal to or exceeding the fire resistance rating of the floor assembly.

- D. Joints in Smoke Barriers: Provide fire resistive joint systems with ratings determined per UL 2079 based on testing at a positive pressure differential of 0.30-inch wg (74.7 Pa).
  - 1. L-Rating: Not exceeding 5.0 cfm/ft. (0.00775 cu. m/s x m) of joint at both ambient and elevated temperatures.
- E. Exposed Joint Firestopping Systems: Flame-spread and smoke-developed indexes of less than 25 and 450, respectively, as determined per ASTM E 84.
- F. Joints at Intersection between Rated Wall Assemblies and Nonrated Horizontal Assemblies: Provide joint firestopping systems with ratings determined by ASTM E 2837.
- G. Mold Resistance: Provide joint firestopping with mold and mildew resistance rating of 0 as determined by ASTM G21.
- H. Accessories: Provide components of fire resistive joint systems, including primers and forming materials, necessary to install elastomeric fill materials and to maintain ratings required. Use components specified by joint firestopping system manufacturer and approved by the qualified testing agency for conditions indicated.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for joint configurations, substrates, and other conditions affecting performance of the work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Surface Cleaning: Before installing fire resistive joint systems, clean joints immediately to comply with fire resistive joint system manufacturer's written instructions and the following requirements:
  - 1. Remove from surfaces of joint substrates foreign materials that could interfere with adhesion of elastomeric fill materials or compromise fire resistive rating.
  - 2. Clean joint substrates to produce clean, sound surfaces capable of developing optimum bond with elastomeric fill materials. Remove loose particles remaining from cleaning operation.
  - 3. Remove laitance and form release agents from concrete.
- B. Prime substrates where recommended in writing by joint firestopping system manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.

### 3.3 INSTALLATION

- A. General: Install fire resistive joint systems to comply with manufacturer's written installation instructions and published drawings for products and applications indicated.
- B. Install forming materials and other accessories of types required to support elastomeric fill materials during application and in position needed to produce cross sectional shapes and depths required to achieve fire ratings indicated.
  - 1. After installing elastomeric fill materials and allowing them to fully cure, remove combustible forming materials and other accessories not indicated as permanent components of fire resistive joint system.
- C. Install elastomeric fill materials for fire resistive joint systems by proven techniques to produce the following results:
  - 1. Elastomeric fill voids and cavities formed by joints and forming materials as required to achieve fire resistance ratings indicated.
  - 2. Apply elastomeric fill materials so they contact and adhere to substrates formed by joints.
  - 3. For elastomeric fill materials that will remain exposed after completing the work, finish to produce smooth, uniform surfaces that are flush with adjoining finishes.
- D. Do not cover or enclose joint firestopping system installations that become concealed behind construction until each installation has been examined by Owner's inspecting agency and building inspector when required by authorities having jurisdiction.

### 3.4 IDENTIFICATION

- A. Wall Identification: Permanently label walls containing penetration firestopping systems with the words "FIRE AND/OR SMOKE BARRIER - PROTECT ALL OPENINGS," using lettering not less than 3 inches (76 mm) high and with minimum 0.375 inch (9.5 mm) strokes.
  - 1. Locate in accessible concealed floor, floor-ceiling, or attic space at 15 feet (4.57 m) from end of wall and at intervals not exceeding 30 feet (9.14 m).
- B. Joint Identification: Identify joint firestopping systems with legible metal or plastic labels. Attach labels permanently to surfaces adjacent to and within 6 inches (150 mm) of joint edge so labels are visible to anyone seeking to remove or joint firestopping system. Use mechanical fasteners or self-adhering-type labels with adhesives capable of permanently bonding labels to surfaces on which labels are placed. Include the following information on labels:
  - 1. The words "Warning - Joint Firestopping - Do Not Disturb. Notify Building Management of Any Damage."
  - 2. Contractor's name, address, and phone number.
  - 3. Designation of applicable testing agency.
  - 4. Date of installation.
  - 5. Manufacturer's name.
  - 6. Installer's name.

### 3.5 FIELD QUALITY CONTROL

- A. Inspecting Agency: Owner will engage a qualified testing agency to perform tests and inspections according to ASTM E 2393.
  - 1. Notify Owner's testing agency at least seven days in advance of penetration firestopping installations; confirm dates and times on day preceding each series of installations.
- B. Where deficiencies are found or joint firestopping systems are damaged or removed due to testing, repair or replace joint firestopping systems so they comply with requirements.
- C. Proceed with enclosing joint firestopping systems with other construction only after inspection reports are issued and installations comply with requirements.

### 3.6 CLEANING AND PROTECTION

- A. Clean off excess elastomeric fill materials adjacent to joints as the Work progresses by methods and with cleaning materials that are approved in writing by joint firestopping system manufacturers and that do not damage materials in which joints occur.
- B. Provide final protection and maintain conditions during and after installation that ensure joint firestopping systems are without damage or deterioration at time of Substantial Completion. If damage or deterioration occurs despite such protection, cut out and remove damaged or deteriorated fire resistive joint systems immediately and install new materials to produce fire resistive joint systems complying with specified requirements.

### 3.7 FIRE RESISTIVE JOINT SYSTEM SCHEDULE

- A. Joint firestopping systems shall bear classification marking of a qualified testing agency:
  - 1. Where UL classified systems are indicated, they refer to system numbers in UL Fire Resistance Directory under product Category XHBN or Category XHDG.
  - 2. Where Intertek ETL SEMKO listed systems are indicated, they refer to design numbers in Intertek ETL SEMKO's "Directory of Listed Building Products" under product category Expansion/Seismic Joints or Firestop Systems.
- B. Floor to Floor, Fire Resistive Joint Systems:
  - 1. UL-Classified Systems: Provide one of the following:
    - a. FF-D/S Systems or other System meeting the fire and smoke ratings specified or as indicated on Drawings.
    - b. Engineered Judgments by one of the listed manufacturer's meeting the required rating and acceptable to authorities having jurisdiction.
  - 2. Assembly Rating: As indicated on Drawings.
  - 3. Nominal Joint Width: As indicated on Drawings.
  - 4. Movement Capabilities: Class II compression, extension, or horizontal shear. Provide Class III systems for projects located in seismic zones.
  - 5. L-Rating: As required by Code.
  - 6. W-Rating: No leakage of water at completion of water leakage testing.

- C. Wall to Wall, Fire Resistive Joint Systems:
  - 1. UL-Classified Systems: Provide one of the following:
    - a. WW-D/S Systems or other System meeting the fire and smoke ratings specified or as indicated on Drawings.
    - b. Engineered Judgments by one of the listed manufacturer's meeting the required rating and acceptable to authorities having jurisdiction.
  - 2. Assembly Rating: As indicated on Drawings.
  - 3. Nominal Joint Width: As indicated on Drawings.
  - 4. Movement Capabilities: Class II compression, extension, or horizontal shear. Provide Class III systems for projects located in seismic zones.
  - 5. L-Rating: As required by Code.
  
- D. Floor to Wall, Fire Resistive Joint Systems:
  - 1. UL-Classified Systems: Provide one of the following:
    - a. FW-D/S Systems or other System meeting the fire and smoke ratings specified or as indicated on Drawings.
    - b. Engineered Judgments by one of the listed manufacturer's meeting the required rating and acceptable to authorities having jurisdiction.
  - 2. Assembly Rating: As indicated on Drawings.
  - 3. Nominal Joint Width: As indicated on Drawings.
  - 4. Movement Capabilities: Class II compression, extension, or horizontal shear. Provide Class III systems for projects located in seismic zones.
  - 5. L-Rating: As required by Code.
  
- E. Head of Wall, Fire Resistive Joint Systems:
  - 1. UL-Classified Systems: Provide one of the following:
    - a. HW-D/S Systems or other System meeting the fire and smoke ratings specified or as indicated on Drawings.
    - b. Engineered Judgments by one of the listed manufacturer's meeting the required rating and acceptable to authorities having jurisdiction.
  - 2. Assembly Rating: As indicated on Drawings.
  - 3. Nominal Joint Width: As indicated on Drawings.
  - 4. Movement Capabilities: Class II compression, extension, or horizontal shear. Provide Class III systems for projects located in seismic zones.
  - 5. L-Rating: As required by Code.
  
- F. Bottom of Wall, Fire Resistive Joint Systems:
  - 1. UL-Classified Systems: Provide one of the following:
    - a. BW-D/S Systems or other System meeting the fire and smoke ratings specified or as indicated on Drawings.
    - b. Engineered Judgments by one of the listed manufacturer's meeting the required rating and acceptable to authorities having jurisdiction.
  - 2. Assembly Rating: As indicated on Drawings.
  - 3. Nominal Joint Width: As indicated on Drawings.

4. Movement Capabilities: Class II compression, extension, or horizontal shear. Provide Class III systems for projects located in seismic zones.
  5. L-Rating: As required by Code.
- G. Wall to Wall, Fire Resistive Joint Systems Intended for Use as Corner Guards:
1. UL-Classified Systems: Provide one of the following:
    - a. CG-D/S Systems or other System meeting the fire and smoke ratings specified or as indicated on Drawings.
    - b. Engineered Judgments by one of the listed manufacturer's meeting the required rating and acceptable to authorities having jurisdiction.
  2. Assembly Rating: As indicated on Drawings.
  3. Nominal Joint Width: As indicated on Drawings.
  4. Movement Capabilities: Class II compression, extension, or horizontal shear. Provide Class III systems for projects located in seismic zones.
  5. L-Rating: As required by Code.
- H. Perimeter Fire Resistive Joint Systems:
1. UL-Classified Systems: Provide one of the following:
    - a. CW-D/S Systems or other System meeting the fire and smoke ratings specified or as indicated on Drawings.
    - b. Intertek Group-Listed, Perimeter Fire-Barrier Systems meeting the ratings specified or as indicated on Drawings.
    - c. Engineered Judgments by one of the listed manufacturer's meeting the required rating and acceptable to authorities having jurisdiction.
  2. Integrity Rating: As indicated on Drawings.
  3. Insulation Rating: Minimum 3/4 hour.
  4. Linear Opening Width: As indicated on Drawings.
  5. Movement Capabilities: Class II compression, extension, or horizontal shear. Provide Class III systems for projects located in seismic zones.
  6. F-Rating: As indicated on Drawings.

**END OF SECTION**

**SECTION 07 91 00**  
**PREFORMED JOINT SEALS**

**PART 1 - GENERAL**

**1.1 SUMMARY**

- A. Section Includes:
  - 1. Preformed, foam joint seals.
  - 2. Precured, extruded-silicone joint seals.
- B. Related Requirements:
  - 1. Section 07 92 00 "Joint Sealants" for liquid sealants applied over preformed seals in dual seal systems.

**1.2 ACTION SUBMITTALS**

- A. Product Data: For each preformed joint seal product.
- B. Samples for Initial Selection: Manufacturer's color charts consisting of strips of cured sealants showing the full range of colors available for each product exposed to view.
- C. Samples for Verification: For each type and color of preformed joint seal required, provide Samples with joint seals in 1/2-inch- (13-mm-) wide joints formed between two 6-inch- (150-mm-) long strips of material matching the appearance of exposed surfaces adjacent to joint seals.
- D. Preformed Joint Seal Schedule: Include the following information:
  - 1. Joint seal location and designation.
  - 2. Joint width and movement capability.
  - 3. Joint seal manufacturer and product name.
  - 4. Joint seal color.

**1.3 INFORMATIONAL SUBMITTALS**

- A. Product Test Reports: For each preformed joint seal for tests performed by manufacturer and witnessed by a qualified testing agency.
- B. Warranties: For special warranties.



#### 1.4 QUALITY ASSURANCE

- A. Mockups: Install mockups of assemblies specified in other Sections that are indicated to receive preformed joint seals specified in this Section. Use materials and installation methods specified in this Section.

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver products to site in Manufacturer's original, intact, labeled containers. Handle and protect as necessary to prevent damage or deterioration during shipment, handling and storage. Store in accordance with manufacturer's installation instructions

#### 1.6 WARRANTY

- A. Special Warranty: Installer agrees to repair or replace preformed joint seals that do not comply with performance and other requirements specified in this Section within specified warranty period.
  - 1. Warranty Period: Two years from date of Substantial Completion.

### PART 2 - PRODUCTS

#### 2.1 PREFORMED, FOAM JOINT SEALS

- A. Silicone Pre-Coated, Preformed, Foam Joint Seals: Manufacturer's standard joint seal manufactured from closed cell EVA (ethylene vinyl acetate) foam with minimum density of 10 lb/cu. ft. (160 kg/cu. m) and impregnated with a nondrying, water-repellent agent, with factory-applied, low-modulus silicone facing. Factory produce in precompressed sizes in roll or stick form to fit joint widths based on design criteria indicated, with factory- or field-applied adhesive for bonding to substrates.
  - 1. Acceptable Manufacturers: Subject to compliance with requirements, provide products from one of the following:
    - a. Construction Specialties, Inc.
    - b. EMSEAL Joint Systems, LTD.
    - c. MM Systems, Corp.
    - d. Pecora Corporation.
    - e. Willseal LLC., Tremco Construction Products Group.
  - 2. Performance Criteria:
    - a. Nominal Joint Width: As indicated on Drawings.
    - b. Fabrication Width: Minimum 25 percent larger than scheduled joint width.
    - c. Movement Capability: -25 percent/+25 percent.
  - 3. Directional Changes and Transitions: Manufacturer's standard 90-degree angles containing minimum 12-inch long leg.
  - 4. Basis of Design: "Color Coreseal V" as manufactured by Willseal LLC.
  - 5. Joint Seal Color: As selected by Architect from full range of industry colors.

## 2.2 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by preformed-joint-seal manufacturer for joint substrates indicated.
- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to preformed joint seal manufacturer, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces, and formulated to promote best adhesion to joint substrates.
- C. Masking Tape: Non-staining, nonabsorbent material compatible with preformed joint seals and surfaces adjacent to joints.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine joints indicated to receive preformed joint seals, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting preformed-joint seal performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing preformed joint seals to comply with preformed joint seal manufacturer's written instructions and the following requirements:
  - 1. Remove all foreign material from joint substrates that could interfere with adhesion of preformed joint seal, including dust, paints (except for permanent protective coatings tested and approved for seal adhesion and compatibility by seal manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.
  - 2. Clean porous joint substrate surfaces by brushing, grinding, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimal bond with preformed joint seals. Remove loose particles remaining after cleaning operations above by vacuuming or blowing out joints with oil-free compressed air. Porous joint substrates include the following:
    - a. Concrete.
    - b. Masonry.
    - c. Unglazed surfaces of ceramic tile.
    - d. Exterior insulation and finish systems.
  - 3. Remove laitance and form-release agents from concrete.
  - 4. Clean nonporous joint substrate surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint seals.

- a. Nonporous joint substrates include the following:
  - 1) Metal.
  - 2) Glass.
  - 3) Porcelain enamel.
  - 4) Glazed surfaces of ceramic tile.
- B. Joint Priming: Prime joint substrates where recommended by preformed joint seal manufacturer or as indicated by tests or prior experience. Apply primer to comply with joint seal manufacturer's written instructions. Confine primers to areas of joint seal bond; do not allow spillage or migration onto adjoining surfaces.
- C. Masking Tape: Use masking tape where required to prevent contact of adhesive or primer with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove smears. Remove tape immediately after tooling without disturbing joint seal.

### 3.3 INSTALLATION

- A. General: Comply with preformed joint seal manufacturer's written installation instructions for products and applications indicated unless more stringent requirements apply.
- B. Installation of Preformed, Foam Joint Seals:
  - 1. Install each length of seal immediately after removing protective wrapping.
  - 2. Firmly secure compressed joint seals to joint gap side to obtain full bond using exposed pressure-sensitive adhesive or field-applied adhesive as recommended by manufacturer.
  - 3. Do not pull or stretch material. Produce seal continuity at splices, ends, turns, and intersections of joints.
  - 4. For applications at low ambient temperatures, heat foam joint seal material in compliance with manufacturer's written instructions.
  - 5. Use a roller to apply consistent pressure and ensure uniform contact with substrate.
  - 6. Complete installation of seal system in horizontal joints before installing in vertical joints. Lap vertical joints over horizontal joints. At ends of joints, cut joint seal with a razor knife.

### 3.4 PROTECTION

- A. Protect preformed joint seals from damage resulting from construction operations or other causes so seals are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out, remove, and repair damaged or deteriorated seals immediately so installations with repaired areas are indistinguishable from original work.

## END OF SECTION

## **SECTION 07 92 00**

### **JOINT SEALANTS**

#### **PART 1 - GENERAL**

##### **1.1 SUMMARY**

**A. Section Includes:**

1. Exterior joints in vertical surfaces and nontraffic horizontal surfaces.
2. Exterior joints in horizontal traffic surfaces.
3. Interior joints in vertical surfaces and horizontal nontraffic surfaces.
4. Interior joints in horizontal traffic surfaces.
5. Other joints as indicated.

**B. Related Requirements:**

1. Section 07 91 00 "Preformed Joint Seals" for preformed foam and extruded-silicone exterior joint seals.
2. Section 09 29 00 "Gypsum Board" for acoustical sealants.

##### **1.2 PREINSTALLATION MEETINGS**

- A. Preinstallation Conference:** Conduct conference at Project site.

##### **1.3 ACTION SUBMITTALS**

**A. Product Data:** For each joint-sealant product.

1. Include recommendations, instructions for surface preparation, and sealant and backing installation, for each type of sealant and related materials.

- B. Samples for Initial Selection:** Manufacturer's color charts consisting of strips of cured sealants showing the full range of colors available for each product exposed to view.

- C. Samples for Verification:** For each kind and color of joint sealant required, provide Samples with joint sealants in 1/2-inch- (13-mm-) wide joints formed between two 6-inch- (150-mm-) long strips of material matching the appearance of exposed surfaces adjacent to joint sealants.

**D. Joint-Sealant Schedule:** Include the following information:

1. Joint-sealant application, joint location, and designation.
2. Joint-sealant manufacturer and product name.
3. Joint-sealant formulation.
4. Joint-sealant color.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: Submit data for qualified testing agency.
- B. Product Test Reports: Submit test reports for each kind of joint sealant, for tests performed by manufacturer and witnessed by a qualified testing agency or a qualified testing agency.
- C. Preconstruction Laboratory Test Schedule: Submit data for each joint sealant and substrate material to be tested:
  - 1. Joint sealant location and designation.
  - 2. Manufacturer and product name.
  - 3. Type of substrate material.
  - 4. Proposed test.
  - 5. Number of samples required.
- D. Preconstruction Laboratory Test Reports: Submit test reports from sealant manufacturer, indicating the following:
  - 1. Materials forming joint substrates and joint sealant backings have been tested for compatibility and adhesion with joint sealants.
  - 2. Interpretation of test results and written recommendations for primers and substrate preparation are needed for adhesion.
- E. Preconstruction Field-Adhesion-Test Reports: Indicate which sealants and joint preparation methods resulted in optimum adhesion to joint substrates based on testing specified in "Preconstruction Testing" Article.
- F. Field Adhesion Test Reports: Submit test reports for each sealant application tested.

#### 1.5 QUALITY ASSURANCE

- A. Installer Qualifications: An authorized representative having minimum 5 years documented experience and who is trained and approved by manufacturer.
- B. Product Testing: Test joint sealants using a qualified testing agency.
  - 1. Testing Agency Qualifications: Qualified according to ASTM C 1021 to conduct the testing indicated.
- C. Mockups: Install sealant in mockups of assemblies specified in other Sections that are indicated to receive joint sealants specified in this Section. Use materials and installation methods specified in this Section.

#### 1.6 PRECONSTRUCTION TESTING

- A. Preconstruction Laboratory Testing: Submit to joint sealant manufacturer for testing indicated, samples of materials that will contact or affect joint sealants.

1. Adhesion Testing: Use ASTM C 794 to determine whether priming and other specific joint preparation techniques are required to obtain rapid, optimum adhesion of joint sealants to joint substrates.
  2. Compatibility Testing: Use ASTM C 1087 to determine sealant compatibility when in contact with glazing and gasket materials.
  3. Stain Testing: Use ASTM C 1248 to determine stain potential of sealant when in contact with stone substrates.
  4. Submit manufacturer's recommended number of pieces of each type of material, including joint substrates, joint sealant backings, and miscellaneous materials.
  5. Schedule sufficient time for testing and analyzing results to prevent delaying the work.
  6. For materials failing tests, obtain joint sealant manufacturer's written instructions for corrective measures, including use of specially formulated primers.
  7. Testing will not be required if joint sealant manufacturers submit data that are based on previous testing, not older than 24 months, of sealant products for adhesion to, staining of, and compatibility with joint substrates and other materials matching those submitted.
- B. Preconstruction Field Adhesion Testing: Before installing sealants, field test adhesion to joint substrates:
1. Locate test joints where indicated or as directed by Architect.
  2. Conduct field tests for each kind of sealant and joint substrate.
  3. Notify Architect seven days in advance of dates and times when test joints will be erected.
  4. Arrange for tests to take place with joint sealant manufacturer's technical representative present.
    - a. Test Method: Test joint sealants according to Method A, Field Applied Sealant Joint Hand Pull Tab, in Appendix X1.1 in ASTM C 1193 or Method A, Tail Procedure, in ASTM C 1521.
      - 1) For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
  5. Report whether sealant failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. For sealants that fail adhesively, retest until satisfactory adhesion is obtained.
  6. Evaluation of Preconstruction Field Adhesion Test Results: Sealants not evidencing adhesive failure from testing, in absence of other indications of noncompliance with requirements, will be considered satisfactory. Do not use sealants that fail to adhere to joint substrates during testing.

## 1.7 FIELD CONDITIONS

- A. Do not proceed with installation of joint sealants under the following conditions:
1. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 40 degrees F (5 degrees C).
  2. When joint substrates are wet.

3. Where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
4. Where contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

## 1.8 WARRANTY

- A. Special Installer's Warranty: Installer agrees to repair or replace joint sealants that do not comply with performance and other requirements specified within specified warranty period.
  1. Warranty Period: Two years from date of Substantial Completion.
- B. Special Manufacturer's Warranty: Manufacturer agrees to furnish joint sealants to repair or replace those joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
  1. Warranty Period: Five years from date of Substantial Completion.
- C. Special warranties specified in this article exclude deterioration or failure of joint sealants from the following:
  1. Movement of the structure caused by stresses on the sealant exceeding sealant manufacturer's written specifications for sealant elongation and compression.
  2. Disintegration of joint substrates from causes exceeding design specifications.
  3. Mechanical damage caused by individuals, tools, or outside agents.
  4. Changes in sealant appearance caused by accumulation of dirt or atmospheric contaminants.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. Sealants shall have a proven record, as evidenced by preconstruction testing, of being compatible with the substrates to which they interface or are applied, including but not limited to the following:
  1. Masonry veneer.
  2. Cast stone.
  3. Natural stone.
  4. Exterior insulation and finish system (EIFS).
  5. Water repellent coatings.
  6. Tile.
  7. Resinous flooring.
  8. High-performance coatings.
  9. Elastomeric coatings.

## 2.2 JOINT SEALANTS, GENERAL

- A. Source Limitations: Obtain each type of joint sealant from a single manufacturer.
- B. Compatibility: Provide joint sealants, backings, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint sealant manufacturer, based on testing and field experience.
- C. Colors:
  - 1. Fully Concealed Joints: Provide color of sealant which has the best overall performance characteristics for the application shown.
  - 2. Exposed Joints: Provide colors selected by Architect.

## 2.3 SILICONE JOINT SEALANTS

- A. Silicone: Single component, nonsag, plus 50 percent and minus 50 percent movement capability, nontraffic use, neutral curing silicone joint sealant; ASTM C 920, Type S, Grade NS, Class 50, Use NT; Uses M, G, A, O.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Dow Corning Corporation; 791.
    - b. GE Construction Sealants; SCS 2000 SilPruf.
    - c. Pecora Corporation. PCS.
    - d. Sika Corporation; Sikasil WS 295 and WS 295 FPS.
    - e. Comparable product by Tremco.
  - 2. Application: Exterior and interior non-traffic horizontal and vertical joints.
  - 3. Joint Locations:
    - a. Control and expansion joints in unit masonry.
    - b. Joints in adhered stone cladding.
    - c. Joints in unit masonry assemblies.
    - d. Joints in exterior insulation and finish systems.
    - e. Joints between metal panels.
    - f. Joints between different materials listed above.
    - g. Perimeter joints between materials listed above and frames of doors, windows, and louvers.
    - h. Control and expansion joints in walls, ceilings and overhead surfaces.
- B. Silicone: Single component, pourable, plus 100 percent and minus 50 percent movement capability, neutral curing silicone joint sealant; ASTM C 920, Type S, Grade P, Class 100/50, Use T and NT; Uses M, G, A, O.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. May National Associates, Inc.; Sika Corporation. Bondaflex Sil 728 SG or Bondaflex Sil 728 SL.
  - 2. Application: Horizontal exterior traffic joints.



3. Joint Locations:
  - a. Joint in parking garages and decks.
  - b. Joints in roofing applications.
  - c. Expansion joints.
  - d. Saw cut joints.
  - e. Structure joints in parking garages and plazas.
  
- C. Silicone: Single component, pourable, plus 25 percent and minus 25 percent movement capability, traffic and nontraffic use, neutral curing silicone joint sealant; ASTM C 920, Type S, Grade P, Class 25, Uses T and NT; Uses M, G, A, O.
  1. Manufacturers: Subject to compliance with requirements, provide products by the following:
    - a. May National Associates, Inc.; Sika Corporation; Bondaflex Sil 200 SC or Bondaflex Sil 200 MJS.
  2. Application: Horizontal interior traffic joints.
  3. Joint Locations:
    - a. Construction joints in concrete and hard tile floors.
    - b. Saw cut joints in concrete and hard tile floors.

## 2.4 NONSTAINING SILICONE JOINT SEALANTS

- A. Nonstaining Joint Sealants: No staining of substrates when tested according to ASTM C 1248.
  
- B. Silicone: Nonstaining, single component, nonsag, plus 50 percent and minus 50 percent movement capability, nontraffic use, neutral curing silicone joint sealant; ASTM C 920, Type S, Grade NS, Class 50, Use NT; Uses M, G, A, O.
  1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Dow Corning Corporation; 756 SMS or 795.
    - b. GE Construction Sealants; Momentive Performance Materials Inc; Silpruf NB.
    - c. May National Associates, Inc.; a subsidiary of Sika Corporation; Bondaflex Sil 295 FPS NB.
    - d. Pecora Corporation; 864 NST, 895NST, or 898NST.
  2. Application: Vertical exterior and interior joints.
  3. Joint Locations:
    - a. Construction joints in cast in place concrete.
    - b. Control and expansion joints in unit masonry.
    - c. Joints in stone cladding.
    - d. Joints between metal panels.
    - e. Joints between different materials listed above.
    - f. Perimeter joints between materials listed above and frames of doors windows and louvers.
    - g. Control and expansion joints in ceilings and other overhead surfaces.
    - h. Other joints as indicated on Drawings.

- C. Silicone: Nonstaining, single component, nonsag, plus 100 percent and minus 50 percent movement capability, traffic and nontraffic use, neutral curing silicone joint sealant; ASTM C 920, Type S, Grade NS, Class 100/50, Uses T and NT; Uses M, G, A, O.
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
    - a. Dow Corning Corporation; 790.
  2. Application: Horizontal and vertical exterior and interior joints.
  3. Joint Locations:
    - a. Control and expansion joints on exposed interior surfaces of exterior walls.
    - b. Hard tile joints, dry locations:
      - 1) Control and expansion joints.
      - 2) At changes in substrates.
      - 3) At inside corners (wall-to-wall and wall-to-floor).
    - c. Vertical joints on exposed surfaces of unit masonry walls and partitions.
    - d. Roofing, parapets, sheet metal flashings and trim.
    - e. Storefront assemblies.
    - f. Joints between different materials listed above.
    - g. Perimeter joints between different materials listed above and frames of doors, windows, and louvers.

## 2.5 MILDEW RESISTANT JOINT SEALANTS

- A. Mildew Resistant Joint Sealants: Formulated for prolonged exposure to humidity with fungicide to prevent mold and mildew growth.
- B. Silicone: Mildew resistant, fungicidal, single component, nonsag, plus 25 percent and minus 25 percent movement capability, nontraffic use, acid curing silicone joint sealant; ASTM C 920, Type S, Grade NS, Class 25, Use NT; Use A, G, and O.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Dow Corning Corporation; 786-M White.
    - b. GE Construction Sealants; Sanitary SCS1700.
    - c. May National Associates, Inc.; a subsidiary of Sika Corporation; Bondaflex Sil 100 WF.
    - d. 898 by Pecora.
    - e. Sikasil GP by Sika.
  2. Application: Mildew resistant interior joints in vertical surfaces and horizontal nontraffic surfaces.
    - a. Joint Locations:
      - 1) Joints between plumbing fixtures and adjoining walls, floors, and counters.
    - b. Hard tile joints, wet locations:
      - 1) Control and expansion joints.
      - 2) At changes in substrates.
      - 3) At inside corners (wall-to-wall and wall-to-floor).
    - c. Other joints as indicated on Drawings.

## 2.6 BUTYL JOINT SEALANTS

- A. Butyl Rubber Based Joint Sealants: ASTM C 1311.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Bostik, Inc.; Chem-Calk 300.
    - b. Pecora Corporation; BC-158.
  - 2. Joint Locations:
    - a. Aluminum thresholds.
    - b. Sill plates.
    - c. Other joints as indicated on Drawings.

## 2.7 LATEX JOINT SEALANTS

- A. Acrylic Latex: Acrylic latex or siliconized acrylic latex, ASTM C 834, Type OP, Grade NF.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. BASF Corp. Construction Systems; Sonolac.
    - b. May National Associates, Inc.; a subsidiary of Sika Corporation; Bondaflex 600 or Bondaflex Sil-A 700.
    - c. Sherwin-Williams Company; PowerHouse Siliconized Acrylic latex Caulk.
  - 2. Application: Interior joints in vertical surfaces and horizontal nontraffic surfaces not subject to significant movement.
  - 3. Locations:
    - a. Control joints on exposed interior surfaces of exterior walls.
    - b. Perimeter joints between interior wall surfaces and frames of interior doors and windows.
    - c. Other joints as indicated on Drawings.

## 2.8 JOINT SEALANT BACKING

- A. Sealant Backing Material: Nonstaining; compatible with joint substrates, sealants, primers, and joint fillers; and approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. BASF Construction Chemicals - Building Systems.
    - b. Construction Foam Products; a division of Nomaco, Inc.
- B. Cylindrical Sealant Backings: ASTM C 1330, Type C (closed cell material with a surface skin), Type O (open cell material), Type B (bicellular material with a surface skin), or any of the preceding types, as approved in writing by joint sealant manufacturer for joint application indicated, and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance.

- C. Bond Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint filler materials or joint surfaces at back of joint. Provide self adhesive tape where applicable.

## 2.9 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint sealant substrate tests and field tests.
- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.
- C. Bond Breaker: Pressure sensitive adhesive polyethylene tape recommended by sealant manufacturer to suit application.
- D. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.
- E. Sealant Tape: Compressible adhesive cohesive tape of crosslinked butyl polyisobutylene rubber that accommodates variations and movement, sized as necessary to allow for joint movement of plus/minus 25 percent.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. 440 by Tremco.
    - b. Extru-Seal by Pecora.
    - c. PTI-606 by Protective Treatments, Inc., Division of Prosoco.
- F. Expansion Joint Filler:
  - 1. Closed cell polyethylene compatible with sealant.
  - 2. Asphalt impregnated fiberboard not acceptable.
  - 3. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Sonofoam Closed Cell Backer Rod by BASF.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine joints indicated to receive joint sealants for compliance with requirements for joint configuration, installation tolerances, and conditions affecting performance of the Work.
  - 1. Joint Width Conditions: Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.

2. Joint Substrate Conditions: Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint sealant manufacturer's written instructions and the following requirements:

1. Remove foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, paints (except for permanent, protective coatings tested and approved for sealant adhesion and compatibility by sealant manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.
2. Clean porous joint substrate surfaces by brushing, grinding, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants. Remove loose particles remaining after cleaning operations above by vacuuming or blowing out joints with oil-free compressed air. Porous joint substrates include the following:
  - a. Concrete.
  - b. Masonry.
  - c. Unglazed surfaces of ceramic tile.
  - d. Exterior insulation and finish systems.
3. Remove laitance and form release agents from concrete.
4. Clean nonporous joint substrate surfaces with chemical cleaners or means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
  - a. Roughen joint surfaces on nonporous materials. Rub with fine abrasive cloth or wool to produce a dull sheen.
  - b. Nonporous joint substrates include the following:
    - 1) Metal.
    - 2) Glass.
    - 3) Porcelain enamel.
    - 4) Glazed surfaces of ceramic tile.
5. Etch concrete, masonry and plaster joint surfaces to remove excess alkalinity. Etch with 5 percent solution of muriatic acid. Neutralize with dilute ammonia solution. Rinse thoroughly with water and allow to dry.
6. Steel Surfaces: Scrape and wire brush to remove loose mill scale. Remove dirt, oil or grease by solvent cleaning. Wipe surfaces with lintless paper towels.
7. Aluminum Surfaces: Remove temporary protective coatings.
  - a. When masking tape is used for a protective cover, remove tape prior to applying sealant.

- B. Joint Priming: Prime joint substrates where recommended by joint sealant manufacturer or as indicated by preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint sealant manufacturer's written instructions. Confine primers to areas of joint sealant bond; do not allow spillage or migration onto adjoining surfaces.
- C. Masking Tape: Use masking tape where required to prevent contact of sealant or primer with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

### 3.3 INSTALLATION

- A. Comply with joint sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.
- B. Sealant Installation Standard: Comply with recommendations in ASTM C 1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.
- C. Install sealant backings to support sealants during application and at position required to produce cross sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.
  - 1. Do not leave gaps between ends of sealant backings.
  - 2. Do not stretch, twist, puncture, or tear sealant backings.
  - 3. Remove absorbent sealant backings that have become wet before sealant application, and replace them with dry materials.
- D. Install bond breaker tape behind sealants where sealant backings are not used between sealants and backs of joints.
- E. Install sealants using proven techniques that comply with the following and at the same time backings are installed:
  - 1. Place sealants in direct contact and fully wet joint substrates.
  - 2. Completely fill recesses in each joint configuration.
  - 3. Produce uniform, cross sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.
- F. Tooling of Non-sag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants according to requirements specified in subparagraphs below to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.
  - 1. Remove excess sealant from surfaces adjacent to joints.
  - 2. Use tooling agents that are approved in writing by sealant manufacturer and that do not discolor sealants or adjacent surfaces.
  - 3. Provide concave joint profile per Figure 8A in ASTM C 1193 unless otherwise indicated.
  - 4. Provide flush joint profile at locations indicated on Drawings according to Figure 8B in ASTM C 1193.

5. Provide recessed joint configuration of recess depth and at locations indicated on Drawings according to Figure 8C in ASTM C 1193.
  - a. Use masking tape to protect surfaces adjacent to recessed tooled joints.

### 3.4 FIELD QUALITY CONTROL

- A. Field Adhesion Testing: Field test joint sealant adhesion to joint substrates:
  1. Extent of Testing: Test completed and cured sealant joints:
    - a. Perform 10 tests for the first 1000 feet (300 m) of joint length for each kind of sealant and joint substrate.
    - b. Perform one test for each 1000 feet (300 m) of joint length thereafter or one test per each floor per elevation.
  2. Test Method: Test joint sealants according to Method A, Field Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C 1193 or Method A, Tail Procedure, in ASTM C 1521.
    - a. For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
  3. Inspect tested joints and report on the following:
    - a. Whether sealants filled joint cavities and are free of voids.
    - b. Whether sealant dimensions and configurations comply with specified requirements.
    - c. Whether sealants in joints connected to pulled out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. Compare these results to determine if adhesion complies with sealant manufacturer's field adhesion hand-pull test criteria.
  4. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant material, sealant configuration, and sealant dimensions.
  5. Repair sealants pulled from test area by applying new sealants following same procedures used originally to seal joints. Ensure that original sealant surfaces are clean and that new sealant contacts original sealant.
- B. Evaluation of Field Adhesion Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements will be considered satisfactory.
- C. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

### 3.5 CLEANING

- A. Clean off excess sealant or sealant smears adjacent to joints as the work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

### 3.6 PROTECTION

- A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out, remove, and repair damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

**END OF SECTION**



Project Name  
Project Number

Deliverable  
Issue Date

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## SECTION 07 95 13

### EXPANSION JOINT COVER ASSEMBLIES

#### PART 1 - GENERAL

##### 1.1 SUMMARY

A. Section Includes:

1. Interior expansion control systems.

B. Related Requirements:

1. Section 07 84 43 "Joint Firestopping" for liquid-applied joint sealants in fire-resistive building joints.
2. Section 07 92 00 "Joint Sealants" for applied joint sealants and for elastomeric sealants without metal frames.

##### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for expansion joint cover assemblies.

B. Shop Drawings: For each expansion joint cover assembly.

1. Include plans, elevations, sections, details, splices, block-out requirement, attachments to other work, and line diagrams showing entire route of each expansion joint.
2. Where expansion joint cover assemblies change planes, provide isometric or clearly detailed drawing depicting how components interconnect.

C. Samples for Verification: For each type of expansion control system indicated, full width by 6 inches (150 mm) long in size.

D. Product Schedule: Prepared by or under the supervision of the supplier. Include the following information in tabular form:

1. Manufacturer and model number for each expansion control system.
2. Expansion control system location cross-referenced to Drawings.
3. Nominal joint width.
4. Movement capability.
5. Materials, colors, and finishes.
6. Product options.
7. Fire-resistance ratings.

### 1.3 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For each fire-resistance-rated expansion joint cover assembly, for tests performed by manufacturer and witnessed by a qualified testing agency.

### 1.4 QUALITY ASSURANCE

- A. Mockups: Build mockups to demonstrate aesthetic effects and to set quality standards for materials and execution.
  - 1. Build mockup of typical expansion joint cover assembly as shown on Drawings.
  - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

## PART 2 - PRODUCTS

### 2.1 SYSTEM DESCRIPTION

- A. General: Provide expansion control systems of design, basic profile, materials, and operation indicated. Provide units with capability to accommodate variations in adjacent surfaces.
  - 1. Furnish units in longest practicable lengths to minimize field splicing. Install with hairline mitered corners where expansion control systems change direction or abut other materials.
  - 2. Include factory-fabricated closure materials and transition pieces, T-joints, corners, curbs, cross-connections, and other accessories as required to provide continuous expansion control systems.
- B. Coordination: Coordinate installation of exterior wall and soffit expansion control systems with roof expansion control systems to ensure that wall transitions are watertight. Roof expansion joint assemblies are specified elsewhere.

### 2.2 PERFORMANCE REQUIREMENTS

- A. Fire-Resistance Ratings: Where indicated, provide expansion control systems with fire barriers identical to those of systems tested for fire resistance per UL 2079 or ASTM E 1966 by a testing and inspecting agency acceptable to authorities having jurisdiction.
  - 1. Hose Stream Test: Wall-to-wall and wall-to-ceiling systems shall be subjected to hose stream testing.

## 2.3 MANUFACTURERS

- A. Source Limitations: Obtain expansion control systems from single source from single manufacturer.
- B. Basis-of-Design Products: The design for each architectural joint system specified in the Joint Cover Schedule at end of PART 3 of this Section is based on the products named. Subject to compliance with requirements, provide either the named products or comparable products by one of the other manufacturers listed as approved by the Architect.
  - 1. Architectural Art Manufacturing Inc.; a division of Pittcon Architectural Metals.
  - 2. Balco, Inc.
  - 3. Construction Specialties, Inc.
  - 4. InPro Corporation (IPC).
  - 5. MM Systems Corporation.
  - 6. Nystrom, Inc.
  - 7. Watson Bowman Acme Corp.

## 2.4 MATERIALS

- A. Aluminum: ASTM B 221 (ASTM B 221M), Alloy 6063-T5 for extrusions; ASTM B 209 (ASTM B 209M), Alloy 6061-T6 for sheet and plate.
  - 1. Apply manufacturer's standard protective coating on aluminum surfaces to be placed in contact with cementitious materials.
- B. Elastomeric Seals: ASTM E 1783; preformed elastomeric membranes or extrusions to be installed in metal frames.
- C. Compression Seals: ASTM E 1612; preformed elastomeric extrusions having an internal baffle system and designed to function under compression.
- D. Cellular Foam Seals: Extruded, compressible foam designed to function under compression.
- E. Fire Barriers: Any material or material combination, when fire tested after cycling, designated to resist the passage of flame and hot gases through a movement joint and to meet performance criteria for required fire-resistance rating.
- F. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107/C 1107M, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.
- G. Accessories: Manufacturer's standard anchors, clips, fasteners, set screws, spacers, and other accessories compatible with material in contact, as indicated or required for complete installations.

## 2.5 ARCHITECTURAL JOINT SYSTEMS, GENERAL

- A. General: Provide joint systems of design, basic profile, materials, and operation indicated. Provide units with the capability to accommodate joint widths indicated and variations in adjacent surfaces. Refer to Joint Cover Schedule at end of PART 3.
  - 1. Furnish units in longest practicable lengths to minimize number of end joints. Provide hairline mitered corners where joint changes directions or abuts other materials.
  - 2. Include closure materials and transition pieces, tee-joints, corners, curbs, cross-connections, and other accessories as required to provide continuous joint systems.
  - 3. Frames for Strip Seals: Designed with semiclosed cavity that provides a mechanical lock for seals of type indicated.
  - 4. Public Arena Seals: Non-slip seals designed for installation on treads and risers and to lie flat with adjacent surfaces, and complying with ADA guidelines for public areas.

## 2.6 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

## 2.7 ALUMINUM FINISHES

- A. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
- B. Mill Finish:
  - 1. AA-M10 (Mechanical Finish: as fabricated; no other applied finish unless buffing is required to remove scratches, welding, or grinding produced in fabrication process.
  - 2. Location: Floor joint covers.
- C. Anodized Finish:
  - 1. Clear Anodic Finish: AAMA 611, AA-M12C22A41, Class I, 0.018 mm or thicker.
  - 2. Location: Wall and ceiling joint covers.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine surfaces where expansion control systems will be installed for installation tolerances and other conditions affecting performance of work.
  - 1. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Prepare substrates according to expansion control system manufacturer's written instructions.
- B. Coordinate and furnish anchorages, setting drawings, and instructions for installing expansion control systems. Provide fasteners of metal, type, and size to suit type of construction indicated and to provide for secure attachment of expansion control systems.
- C. Cast-In Frames: Coordinate and furnish frames to be cast into concrete.
- D. Fastening to In-Place Construction: Provide anchorage devices and fasteners where necessary to secure joint systems to in-place construction, including threaded fasteners with drilled-in expansion shields for masonry and concrete where anchoring members are not embedded in concrete. Provide fasteners of metal, type, and size to suit type of construction indicated and to provide for secure attachment of joint systems.

### 3.3 INSTALLATION

- A. Comply with manufacturer's written instructions for storing, handling, and installing expansion control systems and materials unless more stringent requirements are indicated.
- B. Metal Frames: Perform cutting, drilling, and fitting required to install expansion control systems.
  - 1. Install in true alignment and proper relationship to joints and adjoining finished surfaces measured from established lines and levels.
  - 2. Adjust for differences between actual structural gap and nominal design gap due to ambient temperature at time of installation. Notify Architect where discrepancies occur that will affect proper expansion control system installation and performance.
  - 3. Cut and fit ends to accommodate thermal expansion and contraction of metal without buckling of frames.
  - 4. Repair or grout blockout as required for continuous frame support using nonmetallic, shrinkage-resistant grout.

5. Install frames in continuous contact with adjacent surfaces.
    - a. Shimming is not permitted.
  6. Locate anchors at interval recommended by manufacturer, but not less than 3 inches (75 mm) from each end and not more than 24 inches (600 mm) o.c.
- C. Seals in Metal Frames: Install elastomeric seals and membranes in frames to comply with manufacturer's written instructions. Install with minimum number of end joints.
1. Provide in continuous lengths for straight sections.
  2. Seal transitions according to manufacturer's written instructions. Vulcanize or heat-weld field-spliced joints as recommended by manufacturer.
  3. Installation: Mechanically lock seals into frames or adhere to frames with adhesive or pressure-sensitive tape as recommended by manufacturer.
- D. Compression Seals: Apply adhesive or lubricant adhesive as recommended by manufacturer to both frame interfaces before installing compression seals.
- E. Foam Seals: Install with adhesive recommended by manufacturer.
- F. Terminate exposed ends of expansion control systems with field- or factory-fabricated termination devices.
- G. Fire-Resistance-Rated Assemblies: Coordinate installation of expansion control system materials and associated work so complete assemblies comply with assembly performance requirements.
1. Fire Barriers: Install fire barriers to provide continuous, uninterrupted fire resistance throughout length of joint, including transitions and field splices.

### 3.4 PROTECTION

- A. Do not remove protective covering until finish work in adjacent areas is complete. When protective covering is removed, clean exposed metal surfaces to comply with manufacturer's written instructions.
- B. Protect the installation from damage by work of other Sections. Where necessary due to heavy construction traffic, remove and properly store cover plates or seals and install temporary protection over expansion control systems. Reinstall cover plates or seals prior to Substantial Completion of the Work.

### 3.5 JOINT COVER SCHEDULE

- A. Basis of Design Manufacturer: Construction Specialties, Inc. (C/S).
- B. Provide fire rated devices where required or indicated to maintain fire rating of assembly through which device is penetrating.

- C. Interior Expansion Joint Cover Systems. Include manufactured standard air/weather barrier with all systems.
1. Floor-to-Floor Expansion Joint Covers:
    - a. C/S model RFD-200.
    - b. Size: As required to accommodate scheduled joint width.
  2. Floor-to-Wall Expansion Joint Covers:
    - a. C/S model RFWD-200.
    - b. Size: As required to accommodate scheduled joint width.
  3. Wall-to-Wall Expansion Joint Covers:
    - a. C/S model ASM-200.
    - b. Size: As required to accommodate scheduled joint width.
  4. Wall-to-Corner Expansion Joint Covers:
    - a. C/S model ASMC-200.
    - b. Size: As required to accommodate scheduled joint width.
  5. Ceiling-to-Ceiling Expansion Joint Covers:
    - a. C/S model FCF-200.
    - b. Size: As required to accommodate scheduled joint width.
  6. Ceiling-to-Wall Expansion Joint Covers:
    - a. C/S model FCFC-200.
    - b. Size: As required to accommodate scheduled joint width.
- D. Exterior Expansion Joint Cover Systems: Refer to Section 07 91 00 "Prefomed Joint Seals."

**END OF SECTION**